
INTERNATIONAL STANDARD



1131

INTERNATIONAL ORGANIZATION FOR STANDARDIZATION • МЕЖДУНАРОДНАЯ ОРГАНИЗАЦИЯ ПО СТАНДАРТИЗАЦИИ • ORGANISATION INTERNATIONALE DE NORMALISATION

**Textile machinery and accessories – Weft pirns for
box-loaders for automatic looms – Dimensions of pirn tip**

*Matériel pour l'industrie textile – Canettes de métiers automatiques pour caissettes chargeuses –
Dimensions de la pointe de la canette*

First edition – 1976-08-01

iTeh STANDARD PREVIEW
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ISO 1131:1976

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UDC 677.054.7

Ref. No. ISO 1131-1976 (E)

Descriptors : textile machinery, automatic looms, quills.

Price based on 1 page

FOREWORD

ISO (the International Organization for Standardization) is a worldwide federation of national standards institutes (ISO Member Bodies). The work of developing International Standards is carried out through ISO Technical Committees. Every Member Body interested in a subject for which a Technical Committee has been set up has the right to be represented on that Committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work.

Draft International Standards adopted by the Technical Committees are circulated to the Member Bodies for approval before their acceptance as International Standards by the ISO Council.

Prior to 1972, the results of the work of the Technical Committees were published as ISO Recommendations; these documents are now in the process of being transformed into International Standards. As part of this process, Technical Committee ISO/TC 72 has reviewed ISO Recommendation R 1131 and found it technically suitable for transformation. International Standard ISO 1131 therefore replaces ISO Recommendation R 1131-1969 to which it is technically identical.

ISO Recommendation R 1131 was approved by the Member Bodies of the following countries :

Belgium	Germany	Sweden
Brazil	India	Switzerland
Czechoslovakia	Italy	Turkey
Denmark	Netherlands	United Kingdom
Egypt, Arab Rep. of	Poland	U.S.S.R.
France	Spain	

No Member Body expressed disapproval of the Recommendation.

The Member Bodies of the following countries disapproved the transformation of ISO/R 1131 into an International Standard :

Belgium
Germany
Poland
United Kingdom

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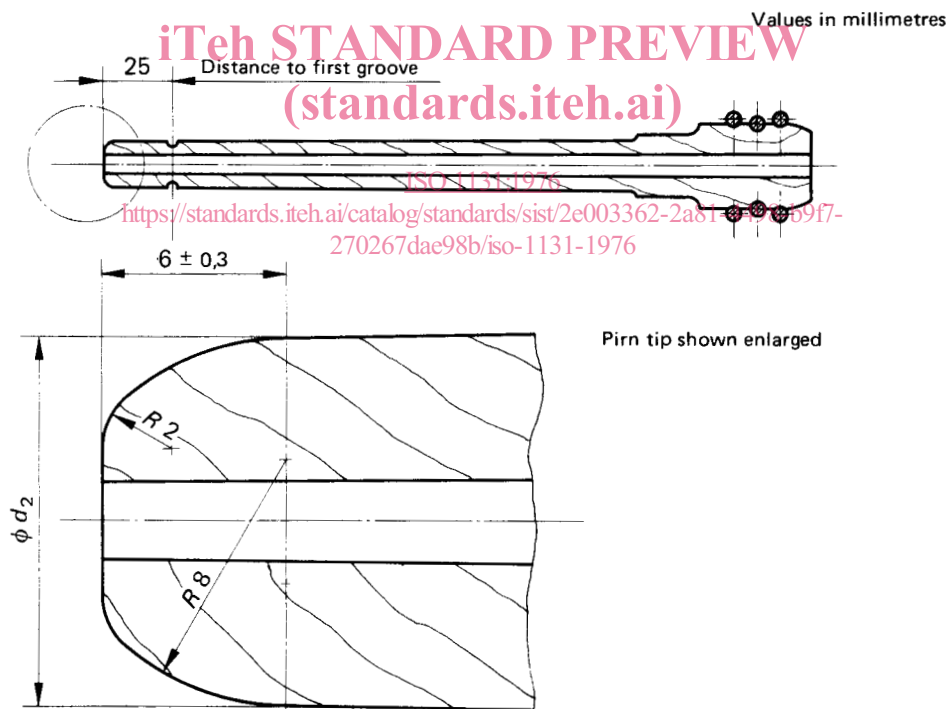
1 SCOPE AND FIELD OF APPLICATION

This International Standard specifies the pirn tip dimensions of weft pirns for box-loaders for automatic looms. The complementary dimensions are given in ISO 143.

2 REFERENCE

ISO 143, *Textile machinery and accessories – Weft pirns for automatic looms.*¹⁾

3 DIMENSIONS



Diameter of tip d_2	Tolerance	Diameter over rings
12	+ 0,3 0	24, 27 or 30
14	+ 0,3 0	34

1) At present at the stage of draft. (Revision of ISO/R 143-1960.)

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