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Standard Guide for Establishing Procedures to Qualify and Certify Inspection Personnel for Coating Work in Nuclear Facilities¹

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1. Scope

1.1 This guide delineates the requirements for development of procedures for the qualification of personnel who perform inspection of coating work. These activities are accomplished to verify conformance to specified requirements for nuclear facility coatings work whose satisfactory performance is required in order not to compromise systems used to mitigate the consequences of postulated accidents.

1.2 This guide provides a uniform interpretation of the requirements in ANSI/ASME N45.2.6-1978 for the inspection of coating work in nuclear facilities.

1.3 This guide meets the intent of ANSI/ASME NQA-1.

1.4 It is the intent of this guide to provide a recommended basis for qualification, not to mandate a singular basis for all qualifications. Variations or simplifications of the qualifications described in this guide are appropriate for special coating work outside of safety-related areas.

1.5 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of whoever uses this standard to consult and establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use.*

2. Referenced Documents

2.1 ANSI/ASME Standards:

- ANSI/ASME N45.2.6 Qualifications of Inspection, Examination, and Testing Personnel for Nuclear Power Plants²
- ANSI/ASME NQA-1 Quality Assurance Program Requirements for Nuclear Facilities.²

3. Terminology

3.1 Definitions of Terms Specific to This Standard:

- 3.1.1 *certification*—written documentation of qualification.

3.1.2 *coating work inspection*—a phase of quality control which, by means of examination, observation, or measurement, determines the conformance of coating work to predetermined quality requirements.

3.1.3 *qualifications*—skills, training, and experience required for personnel to perform properly the duties and execute the responsibilities of the appropriate certification level.

3.1.4 *training*—the program developed to ensure that personnel receive the knowledge and skills necessary for qualification.

4. Significance and Use

4.1 The requirements of this guide apply to personnel who perform inspections of coating work during (1) fabrication, (2) receipt of items at the construction site, (3) construction, (4) pre-operational and startup testing, and (5) operational phases of nuclear facilities.

4.2 It is the responsibility of each organization participating in the project to ensure that only those personnel within their respective organizations who meet the requirements of this guide are permitted to perform inspection activities covered by this guide.

4.3 The organization(s) responsible for establishing the applicable requirements for activities covered by this guide shall be identified, and the scope of their responsibility shall be documented. Delegation of this responsibility to other qualified organizations is permitted and shall be documented.

4.4 It is the responsibility of the organization performing these activities to specify the detailed methods and procedures for meeting the requirements of this guide, unless they are otherwise specified in the contract documents.

5. General Requirements for Inspection Personnel

5.1 Provisions shall be made for the indoctrination of personnel as to the technical objectives of the project, the codes and standards that are to be used, and the quality assurance elements that are to be employed.

5.2 The need for formal training programs shall be determined, and such training activities shall be conducted as required to qualify personnel who perform inspections. On-the-job participation shall also be included in the program, with

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² Available from American National Standards Institute, 11 W. 42nd Street, 13th Floor, New York, NY 10036.

emphasis on first-hand experience gained through actual performance of inspections.

5.3 A candidate's qualifications for certification shall be initially determined by a suitable evaluation of the candidate's education, experience, training, examination results, and capability demonstration.

5.4 The job performance of coating work inspection personnel shall be reevaluated at periodic intervals not to exceed three years. Reevaluation shall be by evidence of continued satisfactory performance or redetermination of capability in accordance with 5.3. If, during this evaluation or at any other time, it is determined by the responsible organization that the capabilities of an individual are not in accordance with the qualifications specified for the job, that person shall be removed from that activity until the required capability has been demonstrated.

5.5 Any person who has not been actively engaged in the performance or supervision of coating work inspection for a period of one year shall be reevaluated in accordance with 5.3.

6. Functional Qualifications of Inspectors

6.1 All physical inspection activities can be performed by certified Level I, Level II, or Level III inspectors.

6.2 *Level I Coatings Inspector*, shall be capable of the following:

6.2.1 Implementing and recording all inspections required by the applicable procedures.

6.2.2 Verifying instrument calibration.

6.2.3 Performing hold point inspections in accordance with the applicable procedures.

6.3 *Level II Coatings Inspector*, shall be capable of the following:

6.3.1 Performing all of the duties and responsibilities of a Level I coatings inspector.

6.3.2 Planning and supervising inspections, initiating and reviewing inspection procedures, and evaluating the adequacy of activities.

6.3.3 Reviewing, organizing, and approving results of inspections.

6.3.4 Monitoring the performance of and supervising the work of Level I coatings inspectors.

6.3.5 Training and verifying the qualifications of Level I coatings inspectors for certification.

6.3.6 Initiating changes to quality procedures.

6.3.7 Implementing the Quality Assurance Program if assigned that authority by company policy or the Quality Assurance Program.

6.4 *Level III Coatings Inspector*, shall be capable of the following:

6.4.1 Carrying out all of the duties and responsibilities of a Level II coatings inspector.

6.4.2 Certifying Level I, Level II, and other Level III coatings inspectors.

6.4.3 Responsible for evaluating the adequacy of programs used to train coatings inspectors.

6.4.4 Responsible for authorizing Level II coatings inspectors to carry out training and examination duties.

6.4.5 Responsible for approving all safety-related inspection procedures.

7. Physical Qualifications of Inspectors

7.1 Each inspector shall be examined annually to ensure natural or corrected near-distance visual acuity in at least one eye. The individual shall read the J-1 letters on a Standard Jaeger Test Chart, or equivalent, at a distance of not less than 12 in. with one or both eyes, uncorrected or corrected.

7.2 Each candidate shall be examined for color preception using the Ishihara Test or the Farnsworth D-15 Test when being certified or recertified. If a candidate does not pass the Red/Green Sensitive Ishihara Test, the candidate may take the Farnsworth D-15 Test.

7.3 If a candidate does not pass the Farnsworth D-15 Test the candidate may be evaluated by a licensed medical practitioner to provide the necessary data to determine the candidate's color perception. Individuals certified after an evaluation by a licensed medical practitioner may only be certified to perform inspection work that is within the candidates's color perception capability.

7.4 The examinations required by 7.1 and 7.2 shall be administered by a licensed medical practitioner or a person familiar with the tests involved. The results of vision tests shall be documented on a Vision Test Record (Fig. 1 or equivalent form).

7.5 The responsible organization shall identify any other physical qualifications required to perform the assigned inspection duties. Inspectors requiring the identified physical qualifications shall have them confirmed by examinations at intervals not to exceed one year.

8. Education, Training, and Experience Qualifications

8.1 Candidates for certification as coatings inspectors shall have sufficient education, experience, and training to ensure an understanding of the principles and procedures in those areas of inspection, examination, and testing activities for which they are being considered for certification.

8.2 *Level I Coatings Inspectors*, shall, as a minimum, meet one or more of the following requirements:

8.2.1 High school graduation plus six months of related experience in equivalent inspection activities.

8.2.2 Completion of college level work leading to an Associate Degree or higher, plus three months of related experience in equivalent inspection activities.

8.3 *Level II Coatings Inspectors*, shall, as a minimum, meet one or more of the following requirements:

8.3.1 High school graduation plus one year of satisfactory performance as a Level I coating inspector in the corresponding inspection activity.

8.3.2 High school graduation plus three years of related experience in equivalent inspection activities.

8.3.3 Completion of college level work leading to an Associate Degree plus one year of related experience in equivalent inspection activities.

8.3.4 Four-year college graduation plus six months of related experience in equivalent inspection activities.

8.4 *Level III Coatings Inspectors*, shall meet one or more of the following requirements:



VISION TEST RECORD

Expires _____

NAME: _____
(Last)
(First)
(Middle Initial)

JOB NUMBER: _____ JOB NAME: _____

NEAR DISTANCE VISUAL ACUITY

1. Jaeger J-1 letters
 Uncorrected, normal YES NO
 Corrected, normal YES NO
 -OR-
 2. Alternative Method: _____

Uncorrected, normal YES NO
 Corrected, normal YES NO

COLOR VISION

1. Ishihara's test chart YES NO
 2. Alternative Method: _____

Color vision test findings: _____

The above-named individual has Passed/Failed the vision test as specified in Section 7 of this Guide.

THIS CERTIFICATION IS VALID FOR ONE YEAR FROM THE DATE OF EXAMINATION.

EXAMINER: _____
 Type or print name followed by signature

TITLE: _____ DATE: _____

FIG. 1 Sample Vision Test Record

8.4.1 High school graduation plus six years of satisfactory performance as a Level II coatings inspector in the corresponding inspection activity.

8.4.2 High school graduation plus ten years of related experience in equivalent inspection activities; or high school graduation plus eight years experience in equivalent inspection activities, with at least two years as a Level II coatings inspector. The candidate shall have at least two years associated with nuclear facilities or sufficient training to be knowledgeable of the quality assurance requirements for nuclear coating work.

8.4.3 Completion of college level work leading to an Associate Degree and seven years of related experience in equivalent inspection activities. The candidate shall have at least two years of this experience associated with nuclear facilities or sufficient training to be knowledgeable of the quality assurance requirements for nuclear coating work.

8.4.4 Four-year college graduation plus five years of related experience in equivalent inspection activities. The candidate shall have at least two years of this experience associated with

nuclear facilities or sufficient training to be knowledgeable of the quality assurance requirements for nuclear coating work.

8.5 Compliance with the requirements of 8.1, 8.2, 8.3, and 8.4 shall be documented on an Education and Experience Record (Fig. 2 or equivalent form).

8.6 Training leading to certification or recertification as a qualified coatings inspector shall be documented on an Organizational Training Record (Fig. 3 or equivalent form).

9. Examination

9.1 Each candidate for coatings inspector shall be given an examination covering the general, specific, and practical aspects of coatings inspection. The general and specific portions of the examination may be written, in the form of a personal interview, or a combination of both. The examination results shall be documented in accordance with 11.1.

9.1.1 The general portion of the examination shall cover the basic principles of quality assurance and coating work inspection.