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## Standard Test Method for Bromine Index of Aromatic Hydrocarbons by Electrometric Titration<sup>1</sup>

This standard is issued under the fixed designation D 5776; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon ( $\epsilon$ ) indicates an editorial change since the last revision or reapproval.

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<sup>ε1</sup> NOTE—An editorial correction was made in 6.1 in November 2007.

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### 1. Scope\*

1.1 This test method determines the amount of bromine-reactive material in aromatic hydrocarbons and is thus a measure of trace amounts of unsaturates in these materials. It is applicable to materials having bromine indexes below 500.

1.2 This test method is applicable to aromatic hydrocarbons containing no more than trace amounts of olefins and that are substantially free from material lighter than isobutane and have a distillation end point under 288°C (550°F).

~~1.3 The following applies to all specified limits in this standard: For purposes of determining conformance with this standard, an observed value shall be rounded off “to the nearest unit” in the last right hand digit used in expressing the specification limit, in accordance with the rounding off method of Practice E29~~

1.3 In determining the conformance of the test results using this method to applicable specifications, results shall be rounded off in accordance with the rounding-off method of Practice E 29.

1.4 The values stated in SI units are to be regarded as the standard. The values given in parentheses are for information only.

1.5 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use.* For a specific hazard statement see Section 8.

### 2. Referenced Documents

#### 2.1 ASTM Standards:<sup>2</sup>

D 1159 Test Method for Bromine Numbers of Petroleum Distillates and Commercial Aliphatic Olefins by Electrometric Titration

D 1193 Specification for Reagent Water

D 3437 Practice for Sampling and Handling Liquid Cyclic Products

D 6809 Guide for Quality Control and Quality Assurance Procedures for Aromatic Hydrocarbons and Related Materials

E 29 Practice for Using Significant Digits in Test Data to Determine Conformance with Specifications

E 691 Practice for Conducting an Interlaboratory Study to Determine the Precision of a Test Method

#### 2.2 Other Document:

OSHA Regulations, 29 CFR paragraphs 1910.1000 and 1910.1200<sup>3</sup>

### 3. Terminology

#### 3.1 Definition:

3.1.1 *bromine index, n*—the number of milligrams of bromine consumed by 100 g of sample under given conditions.

### 4. Summary of Test Method

4.1 The specimen dissolved in a specified solvent is titrated with standard bromide-bromate solution. The end point is indicated by a fixed end-point electrometric titration apparatus, when the presence of free bromine causes a sudden change in the polarization voltage of the system.

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<sup>1</sup> This test method is under the jurisdiction of ASTM Committee D16 on Aromatic Hydrocarbons and Related Chemicals and is the direct responsibility of Subcommittee D16.04 on Instrumental Analysis.

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<sup>2</sup> For referenced ASTM standards, visit the ASTM website, [www.astm.org](http://www.astm.org), or contact ASTM Customer Service at [service@astm.org](mailto:service@astm.org). For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

<sup>3</sup> Available from U.S. Government Printing Office Superintendent of Documents, 732 N. Capitol St., NW, Mail Stop: SDE, Washington, DC 20401, <http://www.access.gpo.gov>.

\*A Summary of Changes section appears at the end of this standard.

## 5. Significance and Use

5.1 This test method is suitable for setting specification, for use as an internal quality control tool, and for use in development or research work on industrial aromatic hydrocarbons and related material. This test method gives a broad indication of olefinic content. It does not differentiate between the types of aliphatic unsaturation.

## 6. Apparatus

6.1 *Fixed End Point Electrometric Titration Apparatus*—Any fixed end-point apparatus may be used incorporating a high resistance polarizing current supply capable of maintaining approximately 10 to 50  $\mu$ A across two platinum plate electrodes or a combination platinum electrode and with a sensitivity such that a voltage change of approximately 500 mV at these electrodes is sufficient to indicate the end point (see Note 1).

NOTE 1—The reagents and techniques may be checked by determining the bromine index of a 100 mg/kg cyclohexene in heptane. This is expected to give a bromine index of 18 to 20 mg/100 g sample. Refer to table titled Boiling Range Corrections for Olefins in Test Method D 1159 for a list of expected bromine indexes of various compounds.

6.2 *Titration Vessel*—A tall form glass beaker of approximately 250-mL capacity or a water jacketed titration vessel of approximately 250-mL capacity connected to a refrigerated circulating water bath controlling the temperature at 0 to 5°C. A pair of platinum electrodes spaced not more than 5 mm apart, shall be mounted to extend well below the liquid level. Stirring shall be by a mechanical or electromagnetic stirrer and shall be rapid but not so vigorous as to draw air bubbles down to the electrodes.

6.3 *Iodine Number Flasks*, glass-stoppered, 500-mL capacity.

## 7. Reagents and Materials

7.1 *Purity of Reagents*—Reagent grade chemicals shall be used in all tests. Unless otherwise indicated, it is intended that all reagents shall conform to the specifications of the American Chemical Society where such specifications are available.<sup>4</sup> Other grades may be used, providing it is first ascertained that the reagent is of sufficiently high purity to permit its use without lessening the accuracy of the determination.

7.2 *Purity of Water*—Unless otherwise indicated references to water shall be understood to mean reagent water conforming to Type III of Specification D 1193.

7.3 *Bromide-Bromate Standard Solution (0.10 N)*<sup>5</sup>—Dissolve 10.1 g of potassium bromide (KBr) and 2.8 g potassium bromate (KBrO<sub>3</sub>) in water and dilute to 1.0 L. Standardize to four significant figures as follows: Place 50 mL of glacial acetic acid and 1.0 mL of concentrated hydrochloric acid (HCl, sp gr 1.19) in a 500-mL iodine number flask. Chill the solution in an ice bath for approximately 10 min and with constant swirling of the flask, add from a 50-mL buret 40 to 45 mL of bromide bromate solution, estimated to the nearest 0.01 mL, at a rate such that the addition takes between 90 and 120 s. Stopper the flask immediately, shake the contents, place it again in the ice bath, and add 5.0 mL of potassium iodide (KI) solution in the lip of the flask. After 5 min remove the flask from the ice bath and allow the KI solution to flow into the flask by slowly removing the stopper. Shake vigorously, add 100 mL of water in such a manner as to rinse the stopper, lip, and walls of flask, and titrate promptly with the standard sodium thiosulphate (Na<sub>2</sub>S<sub>2</sub>O<sub>3</sub>) solution. Near the end of the titration add 1 mL of starch indicator solution and titrate slowly to the disappearance of the blue color.

7.4 *Electronic Standardization of Bromide-Bromate Solution*—Standardize to four significant figures as follows: Place 50 mL of glacial acetic acid and 1.0 mL of concentrated hydrochloric acid (HCl, sp gr 1.19) in a 500-mL iodine number flask. Chill the solution in an ice bath for approximately 10 min with constant swirling of the flask; add 4.00 mL of bromide bromate solution from the auto buret. Stopper the flask immediately and, shake the contents, then cool it in an ice bath for 5 min. Add 4.0 mL of potassium iodide (KI) to the lip of the flask, remove the flask from the ice bath and allow the KI solution to slowly flow into the flask by removing the stopper. Shake vigorously, transfer to a chilled beaker and rinse the flask including stopper with 100 mL of water. Immerse the electrodes into the solution, titrate with standard sodium thiosulphate (Na<sub>2</sub>S<sub>2</sub>O<sub>3</sub>) to an end point indicated by a significant change in potential that persists for 30 s (see Note 2).

NOTE 2—With commercial titrators, a sudden change in potential is indicated on the meter or dial of the instrument as the endpoint is approached. When this change persists for 30 s it marks the end of the titration. With each instrument, the manufacturer's instructions should be followed to achieve the sensitivity achieved in the platinum electrode circuit.

7.5 *Potassium Iodide Solution (150 g/L)*—Dissolve 150 g of potassium iodide (KI) in water and dilute to 1.0 L.

7.6 *Sodium Thiosulphate, Standard Solution (0.10 N)*—Dissolve 25.0 g of sodium thiosulphate pentahydrate (Na<sub>2</sub>S<sub>2</sub>O<sub>3</sub>·5H<sub>2</sub>O) in water and add 0.02 g of sodium carbonate (Na<sub>2</sub>CO<sub>3</sub>) to stabilize the solution. Dilute to 1.0 L and mix thoroughly by shaking. Standardize by any accepted procedure that determines the normality with an error not greater than  $\pm 0.0002$ . Restandardize at intervals frequent enough to detect changes of 0.0005 in normality.

<sup>4</sup> *Reagent Chemicals, American Chemical Society Specifications*, American Chemical Society, Washington, DC. For suggestions on the testing of reagents not listed by the American Chemical Society, see *Analar Standards for Laboratory Chemicals*; BDH Ltd., Poole, Dorset, U.K., and the *United States Pharmacopeia and National Formulary*; U.S. Pharmacopeial Convention, Inc. (USPC), Rockville, MD.

<sup>5</sup> The 0.10 N bromide-bromate standard solution is available commercially from laboratory chemical suppliers.