
Welding consumables — Test methods —

Part 1:

**Test methods for all-weld metal test
specimens in steel, nickel and nickel
alloys**

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AMENDMENT 1

Produits consommables pour le soudage — Méthodes d'essai —

*Partie 1. Méthodes d'essai pour les éprouvettes de métal fondu hors
dilution pour le soudage de l'acier, du nickel et des alliages de nickel*

<https://standards.iteh.ai/catalog/standards/sist/8328/8328-15792-1-2000-amd-1-2011>
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AMENDEMENT 1



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Foreword

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International Standards are drafted in accordance with the rules given in the ISO/IEC Directives, Part 2.

The main task of technical committees is to prepare International Standards. Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights.

Amendment 1 to ISO 15792-1:2000 was prepared by Technical Committee ISO/TC 44, *Welding and allied processes*, Subcommittee SC 3, *Welding consumables*.

Requests for official interpretations of any aspect of this Amendment should be directed to the Secretariat of ISO/TC 44/SC 3 via your national standards body. A complete listing of these bodies can be found at www.iso.org.

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Page 2, Clause 5, Table 1

In rows type 1.3 and type 1.4, column *a*, delete “150”, insert “125”, as shown below:

Table 1 — Type and dimensions of the test piece

Dimensions in millimetres

Type	<i>t</i>	<i>a</i>	<i>b</i>	<i>u</i>	β Degree	<i>l</i>
1.0	12	≥80	10			
1.1	12	≥90	12			
1.2	16	≥100	14			
1.3	20	≥125	16			
1.4	25	≥125	20	≥6	$10_0^{+2,5}$	≥150
1.5	30	≥200	25			
1.6	20	≥150	20			
1.7	25	≥150	24			

Page 5, Clause 10, e), fourth list item

Delete “impact strength”, insert “impact energy”.

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