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Road vehicles — Liquefied natural gas (LNG) fuel system components —

Part 11: Fittings

Véhicules routiers — Équipements pour véhicules utilisant le gaz naturel liquéfié (GNL) comme combustible —

Partie 11: Raccords

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Foreword

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The main task of technical committees is to prepare International Standards. Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

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ISO 12614-11 was prepared by Technical Committee ISO/TC 22, *Road vehicles*, Subcommittee SC 25, *Vehicles using gaseous fuels*.

ISO 12614 consists of the following parts, under the general title *Road vehicles — Liquefied natural gas (LNG) fuel system components*:

- *Part 1: General requirements and definitions*
- *Part 2: Performance and general test methods*
- *Part 3: Check valve*
- *Part 4: Manual valve*
- *Part 5: Tank pressure gauge*
- *Part 6: Overpressure regulator*
- *Part 7: Pressure relief valve*
- *Part 8: Excess flow valve*
- *Part 9: Gas-tight housing and ventilation hose*
- *Part 10: Rigid fuel line in stainless steel*
- *Part 11: Fittings*
- *Part 12: Rigid fuel line in copper and its alloys*
- *Part 13: Pressure control regulator*
- *Part 14: Differential pressure fuel content gauge*

- *Part 15: Capacitance fuel content gauge*
- *Part 16: Heat exchanger – vaporizer*
- *Part 17: Natural gas detector*
- *Part 18: Gas temperature sensor*

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Road vehicles — Liquefied natural gas (LNG) fuel system components — Part 11: Fittings

1 Scope

This part of ISO 12614 specifies tests and requirements for the fittings, a liquefied natural gas fuel system component intended for use on the types of motor vehicles defined in ISO 3833. This part of ISO 12614 is applicable to vehicles using natural gas in accordance with ISO 15403 (mono-fuel, bi-fuel or dual-fuel applications). It is not applicable to the following:

- a) fuel containers;
- b) stationary gas engines;
- c) container mounting hardware;
- d) electronic fuel management;
- e) refueling receptacles.

NOTE 1 It is recognized that miscellaneous components not specifically covered herein can be examined to meet the criteria of this part of ISO 12614 and tested according to the appropriate functional tests.

NOTE 2 All references to pressure in this part of ISO 12614 are to be considered gauge pressures unless otherwise specified.

NOTE 3 This part of ISO 12614 is based upon a working pressure for natural gas as a fuel of 1,6 MPa [16 bar¹⁾]. Other working pressures can be accommodated by adjusting the pressure by the appropriate factor (ratio). For example 2 MPa (20 bar) working pressure system will require pressures to be multiplied by 1,25

2 Normative references

The following normative documents contain provisions which, through reference in this text, constitute provisions of this part of ISO 12614. For dated references, subsequent amendments to, or revisions of, any of these publications do not apply. However, parties to agreements based on this part of ISO 12614 are encouraged to investigate the possibility of applying the most recent editions of the normative documents indicated below. For undated references, the latest edition of the normative document referred to applies. Members of ISO and IEC maintain registers of currently valid International Standards.

ISO 3833, *Road vehicles — Types — Terms and definitions.*

ISO 12614-1, *Road vehicles — Liquefied natural gas (LNG) fuel system components — Part 1: General requirements and definitions.*

ISO 12614-2, *Road vehicles — Liquefied natural gas (LNG) fuel system components — Part 2: Performance*

1) 1bar=0,1MPa=105Pa;1MPa=1N/mm²

and general test methods.

3 Terms and definitions

For the purposes of this part of ISO 12614, the terms and definitions given in ISO 12614-1 and the following apply.

4 Marking

Marking of the component shall provide sufficient information to allow the following to be traced:

- a) the manufacturer's or agent's name, trademark or symbol;
- b) the model designation (part number);
- c) the working pressure or pressure and temperature range.

The following additional markings are recommended:

- d) the direction of flow (when necessary for correct installation);
- e) the type of fuel;
- f) electrical ratings (if applicable);
- g) the symbol of the certification agency;
- h) the type approval number;
- i) the serial number or date code;
- j) reference to this part of ISO 12614.

NOTE This information can be provided by a suitable identification code on at least one part of the component when it consists of more than one part.

5 Construction and assembly

The fittings shall comply with the applicable provisions of ISO 12614-1 and ISO 12614-2, and with the tests specified in clause 6 of this part of ISO 12614.

The fittings shall be compatible with rigid fuel line.

6 Test

6.1 Applicability

The tests required to be carried out are indicated in Table 1.

Table 1 — Tests applicable

Test	Applicable	Test procedure as required by ISO 12614-2	Specific test requirements of this part of ISO 12614
Hydrostatic strength	X	X	X (see 6.2)
Leakage	X	X	
Excess torque resistance	X	X	
Bending moment	X	X	
Continued operation	X	X	X (see 6.3)
Corrosion resistance	X	X	
Oxygen ageing	X	X	
Electrical overvoltages			
Non-metallic synthetic immersion	X	X	
Vibration resistance	X		X (see 6.4)
Pull-off	X		X (see 6.5)
Brass material compatibility	X	X	

6.2 Hydrostatic strength

The fitting shall be tested according to the procedure for testing hydrostatic strength specified in ISO 12614-2.

Test pressure shall be four times its working pressure.

6.3 Continued operation

6.3.1 Subject the fitting to continued operation for a total of 100 cycles. The fitting shall only be tested while connected with a rigid fuel line.

6.3.2 Fittings shall be subjected to 25 connection/disconnection cycles

6.3.3 Perform the leakage test in accordance with 6.3 of this part of ISO 12614.

6.4 Vibration resistance

Vibrate the fittings, pressurized to its working pressure and sealed at both ends, for 30 min along each of the three orthogonal axes at the most severe resonant frequencies determined as follows:

- by an acceleration of 1,5 g;
- within a sinusoidal frequency range of 10 Hz to 500 Hz;
- with a sweep time of 10 min.

At the completion of the test, the fittings shall not show any indication of fatigue or component damage, and shall meet the leakage test requirements.

Following the vibration testing, perform the hydrostatic test in accordance with 6.2 of this part of ISO 12614.