



DRAFT INTERNATIONAL STANDARD ISO/DIS 12614-12

ISO/TC 22/SC 25

Secretariat: CUNA

Voting begins on
2013-01-16

Voting terminates on
2013-04-16

INTERNATIONAL ORGANIZATION FOR STANDARDIZATION • МЕЖДУНАРОДНАЯ ОРГАНИЗАЦИЯ ПО СТАНДАРТИЗАЦИИ • ORGANISATION INTERNATIONALE DE NORMALISATION

Road vehicles — Liquefied natural gas (LNG) fuel system components —

Part 12:

Rigid fuel line in material other than stainless steel

Véhicules routiers — Équipements pour véhicules utilisant le gaz naturel liquéfié (GNL) comme combustible —

Partie 12: Circuit de combustible rigide en matériaux autres que l'acier inoxydable

ICS 43.060.40

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Foreword

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ISO 12614-12 was prepared by Technical Committee ISO/TC 22, *Road vehicles*, Subcommittee SC 25, *Vehicles using gaseous fuels*.

ISO 12614 consists of the following parts, under the general title *Road vehicles — Liquefied natural gas (LNG) fuel system components*:

- *Part 1: General requirements and definitions*
- *Part 2: Performance and general test methods*
- *Part 3: Check valve*
- *Part 4: Manual valve*
- *Part 5: Tank pressure gauge*
- *Part 6: Overpressure regulator*
- *Part 7: Pressure relief valve*
- *Part 8: Excess flow valve*
- *Part 9: Gas-tight housing and ventilation hose*
- *Part 10: Rigid fuel line in stainless steel*
- *Part 11: Fittings*
- *Part 12: Rigid fuel line in copper and its alloys*
- *Part 13: Pressure control regulator*
- *Part 14: Differential pressure fuel content gauge*

- *Part 15: Capacitance fuel content gauge*
- *Part 16: Heat exchanger – vaporizer*
- *Part 17: Natural gas detector*
- *Part 18: Gas temperature sensor*

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Road vehicles — Liquefied natural gas (LNG) fuel system components — Part 12: Rigid fuel line in copper and its alloys

1 Scope

This part of ISO 12614 specifies tests and requirements for the rigid fuel line in copper, a liquefied natural gas fuel system component intended for use on the types of motor vehicles defined in ISO 3833. This part of ISO 12614 is applicable to vehicles using natural gas in accordance with ISO 15403 (mono-fuel, bi-fuel or dual-fuel applications). It is not applicable to the following:

- a) fuel containers;
- b) stationary gas engines;
- c) container mounting hardware;
- d) electronic fuel management;
- e) refueling receptacles.

NOTE 1 It is recognized that miscellaneous components not specifically covered herein can be examined to meet the criteria of this part of ISO 12614 and tested according to the appropriate functional tests.

NOTE 2 All references to pressure in this part of ISO 12614 are to be considered gauge pressures unless otherwise specified.

NOTE 3 This part of ISO 12614 is based upon a working pressure for natural gas as a fuel of 1,6 MPa [16 bar¹⁾]. Other working pressures can be accommodated by adjusting the pressure by the appropriate factor (ratio). For example 2 MPa (20 bar) working pressure system will require pressures to be multiplied by 1,25

2 Normative references

The following normative documents contain provisions which, through reference in this text, constitute provisions of this part of ISO 12614. For dated references, subsequent amendments to, or revisions of, any of these publications do not apply. However, parties to agreements based on this part of ISO 12614 are encouraged to investigate the possibility of applying the most recent editions of the normative documents indicated below. For undated references, the latest edition of the normative document referred to applies. Members of ISO and IEC maintain registers of currently valid International Standards.

ISO 3833, *Road vehicles — Types — Terms and definitions.*

EN 12735-1, *Copper and Copper alloys - Seamless tubes from Copper for cold and air-conditioning*

ISO 12614-1, *Road vehicles — Liquefied natural gas (LNG) fuel system components — Part 1: General requirements and definitions.*

1) 1bar=0,1MPa=105Pa;1MPa=1N/mm²

ISO 12614-2, *Road vehicles — Liquefied natural gas (LNG) fuel system components — Part 2: Performance and general test methods.*

3 Terms and definitions

For the purposes of this part of ISO 12614, the terms and definitions given in ISO 12614-1 and the following apply.

4 Marking

Marking of the component shall provide sufficient information to allow the following to be traced:

- a) the manufacturer's or agent's name, trademark or symbol;
- b) the model designation (part number);
- c) the working pressure or pressure and temperature range.

The following additional markings are recommended:

- d) the direction of flow (when necessary for correct installation);
- e) the type of fuel;
- f) electrical ratings (if applicable);
- g) the symbol of the certification agency;
- h) the type approval number;
- i) the serial number or date code;
- j) reference to this part of ISO 12614.

NOTE This information can be provided by a suitable identification code on at least one part of the component when it consists of more than one part.

5 Construction and assembly

The rigid fuel line in copper shall comply with the applicable provisions of ISO 12614-1 and ISO 12614-2, and with the tests specified in clause 6 of this part of ISO 12614.

The copper rigid fuel line shall be seamless tube complying with EN 12735.

6 Test

6.1 Applicability

The tests required to be carried out are indicated in Table 1.