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**Road vehicles — Electrical connections  
between towing and towed vehicles with  
24 V systems — 7 pole connector type 24 N  
(normal)**

*Véhicules routiers — Connexions électriques entre véhicule tracteur  
et véhicule tracté équipés d'un circuit électrique de 24 V — Connecteur  
à 7 contacts de type 24 N (normal)*

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ISO 1185:1997

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## Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

International Standard ISO 1185 was prepared by Technical Committee ISO/TC 22, *Road vehicles*, Subcommittee SC 3, *Electrical and electronic equipment*.

This second edition cancels and replaces the first edition (ISO 1185:1975), which has been technically revised and augmented by the inclusion of specific tests.

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International Organization for Standardization  
Case postale 56 • CH-1211 Genève 20 • Switzerland  
Internet central@iso.ch  
X.400 c=ch; a=400net; p=iso; o=isocs; s=central

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# Road vehicles — Electrical connections between towing and towed vehicles with 24 V systems — 7 pole connector type 24 N (normal)

## 1 Scope

This International Standard specifies dimensional characteristics and specific requirements for the 7 pole connector type 24 N and its contact allocation for the electrical connection between trucks and their towed vehicles equipped with 24 V systems, to ensure their interchangeability.

## 2 Normative references

The following standards contain provisions which, through reference in this text, constitute provisions of this International Standard. At the time of publication, the editions indicated were valid. All Standards are subject to revision, and parties to agreements based on this International Standard are encouraged to investigate the possibility of applying the most recent editions of the standards indicated below. Members of IEC and ISO maintain registers of currently valid International Standards.

ISO 3731:1997, *Road vehicles — Electrical connections between towing and towed vehicles with 24 V systems — 7 pole connector type 24 S (supplementary)*.

ISO 4009:1989, *Towing vehicles — Mounting of electrical connections on rear cross-members*.

ISO 4091:1992 and Amendment 1:1997, *Road vehicles — Connectors for electrical connections between towing vehicles and trailers — Test methods and performance requirements*.

ISO 4141-1:—<sup>1)</sup>, *Road vehicles — Multi-core connecting cables — Part 1: Test methods and requirements of basic performance sheathed cables*.

ISO 4141-2:—<sup>1)</sup>, *Road vehicles — Multi-core connecting cables — Part 2: Test methods and requirements of high performance sheathed cables*.

ISO 4141-3:—<sup>1)</sup>, *Road vehicles — Multi-core connecting cables — Part 3: Construction, dimensions and marking of unscreened sheathed low-tension cables*.

<sup>1)</sup> To be published. (Revision of ISO 4141:1988)

### 3 Dimensions

Unspecified details are to be selected as appropriate.

#### 3.1 Socket

See figure 1.

Dimensions in millimetres

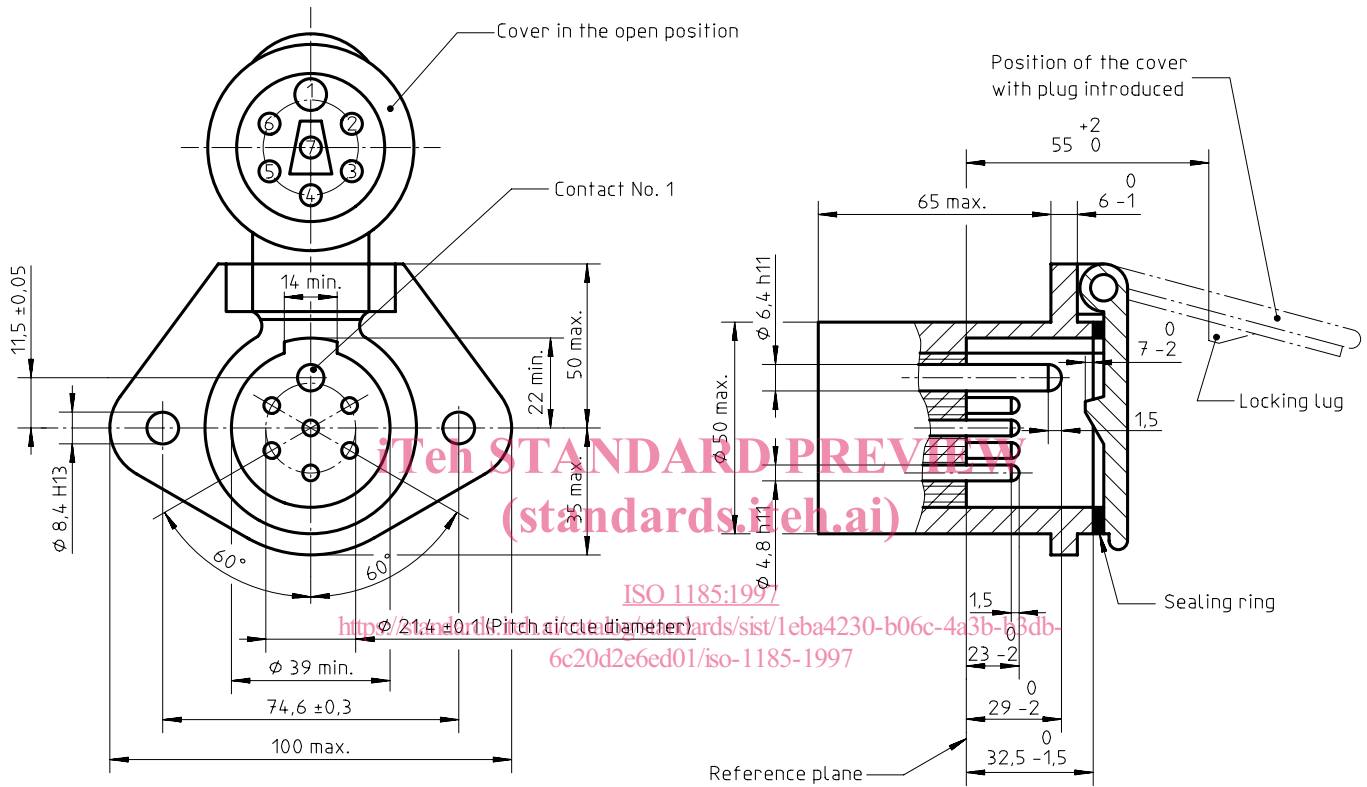


Figure 1 — Socket

The socket shall have six pins (Nos. 2 to 7) and one larger pin (No. 1).

The contact numbers shall be permanently marked on the inside of the socket cover and on the terminal face. The character size shall be not less than 2 mm. Reduced space available may require application of a smaller size on the terminal face.

3.2 Plug

See figure 2.

Dimensions in millimetres

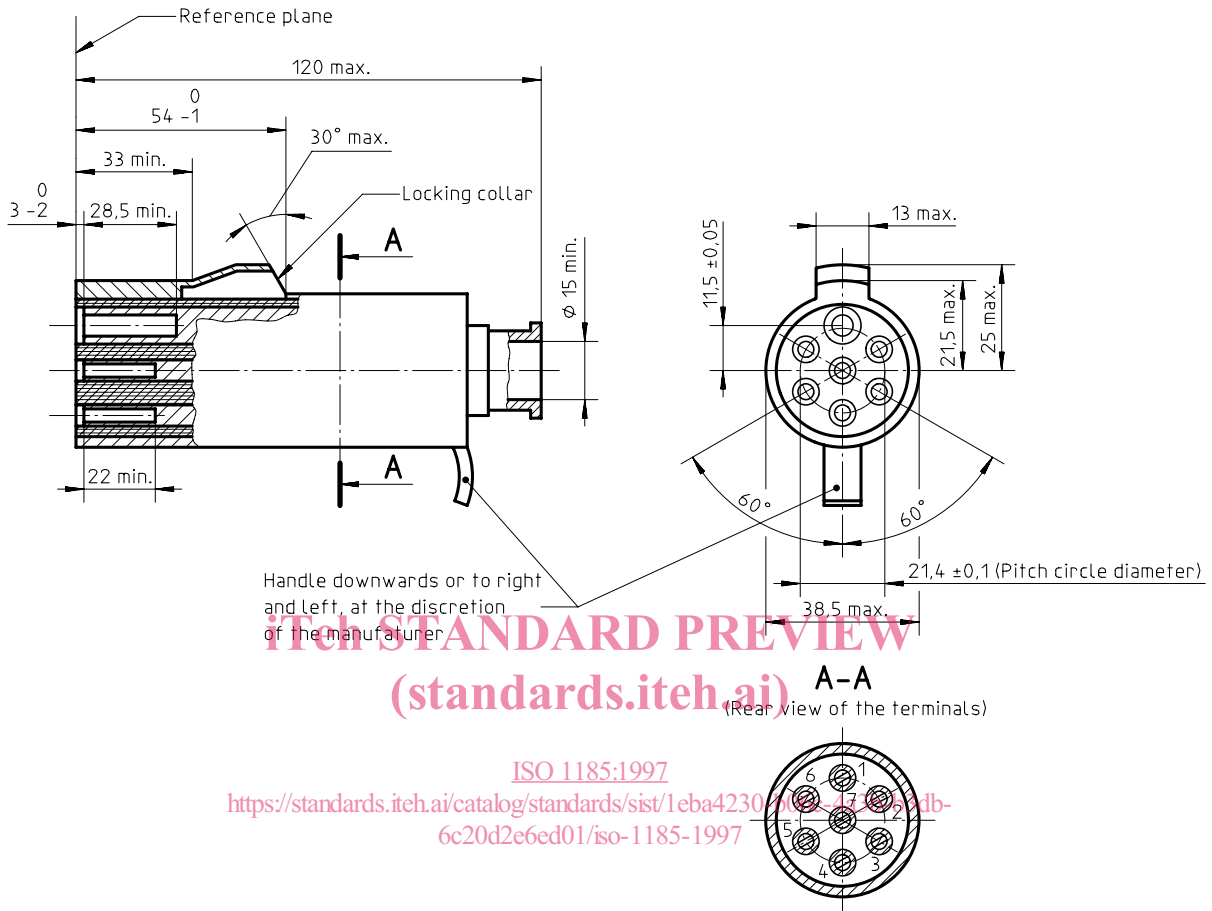


Figure 2 — Plug

The plug shall have six spring tubes (Nos. 2 to 7) and one larger spring tube (No. 1) corresponding to pin No. 1.

The contact numbers shall be permanently marked on the terminal face. The character size shall be not less than 2 mm. Reduced space available may require application of a smaller size on the terminal face.

It shall be impossible to make contact between pin No. 1 of the socket and tubes Nos. 2 to 7 of the plug.

## 4 Application of the connector

### 4.1 Socket and plug position on vehicles

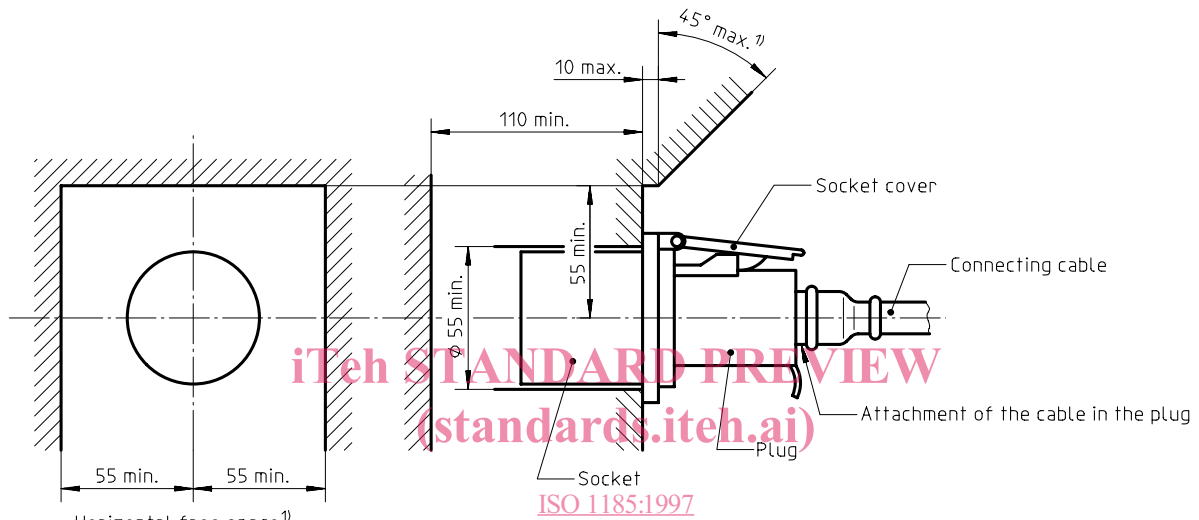
A socket shall be mounted at the rear of a towing vehicle and the position shall meet the requirements of ISO 4009.

Note — If desired, a socket may also be mounted on the front of the trailer and on the towing vehicle in the case of an articulated road train.

### 4.2 Free space

The minimum free space for the connector is specified in figure 3.

Dimensions in millimetres



1) The angle of maximum 45 ° shall extend across the horizontal free space.

Figure 3 — Free space

### 4.3 Contact allocation

The allocation of the seven contacts provided shall be as shown in table 1.

Table 1 — Contact allocation

Contact No.	Function	Core insulation colour (for information)
1	Common return	white
2	Left-hand rear position and marker lights, and rear-registration-plate illumination device <sup>1)</sup>	black
3	Left-hand direction indicator light	yellow
4	Stop lights	red
5	Right-hand direction indicator light	green
6	Right-hand rear position and marker lights, and rear-registration-plate illumination device <sup>1)</sup>	brown
7	Breaking control for trailers	blue

1) The rear-registration-plate illumination device shall be connected in such a manner that no lamp of such a device has a common connection with both contacts 2 and 6.

#### 4.4 Terminals

The terminals at the rear side of the pins and tubes shall be capable of accepting cables with the following nominal cross-sectional areas:

Contact No. 1: 2,5 mm<sup>2</sup>

Contact Nos. 2 to 7: 1,5 mm<sup>2</sup>

#### 4.5 Connecting cable

The connecting cable shall meet the requirements of ISO 4141-1, ISO 4141-2 or ISO 4141-3.

#### 4.6 Protection of disconnected plug

A means of storing the plug, when disconnected, shall be provided on the vehicle(s) with the intention of protecting the plug from the ingress of water, foreign bodies and accidental damage.

### 5 Performance requirements

Connectors shall meet the following requirements.

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#### 5.1 Distinguishing marking (standards.iteh.ai)

The 24 N connector shall be distinguished from the 24 S connector in accordance with ISO 3731 by means of different colouring of at least the insulating parts. A dark and permanent colour, preferably black, shall be used for the 24 N connector.

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#### 5.2 Static load

Static load test and performance shall be in accordance with 3.3.1 of ISO 4091:1992.

#### 5.3 Locking device and cable retention

Locking device and cable retention test in accordance with 3.3.2 of ISO 4091:1992 shall be applied to the cable retention only.

Applied force shall be 500 N.

#### 5.4 Insertion and withdrawal forces

Insertion and withdrawal force test shall be in accordance with 3.3.3 of ISO 4091:1992.

The insertion and withdrawal forces shall be  $(150 \pm 50)$  N.

#### 5.5 Salt spray

Salt spray test shall be in accordance with 3.3.6 of ISO 4091:1992, but arrangements b) and c) do not apply.

## 5.6 Temperature/humidity test

The temperature/humidity test shall be in accordance with 3.3.8 of ISO 4091:1992, with steps d) to g) modified to read:

- d) Lower CT to  $(-25 \pm 2)$  °C within 2,5 h.
- e) Hold CT at  $(-25 \pm 2)$  °C for 2 h.
- f) Raise CT to  $(75 \pm 2)$  °C within 1,5 h.
- g) Hold CT at  $(75 \pm 2)$  °C for 2 h.

## 5.7 Lateral strength at low temperature

The lateral strength test shall be in accordance with 3.3.9 of ISO 4091:1992.

## 5.8 Material specification

Material specifications shall be in accordance with 3.4 of ISO 4091:1992.

## 5.9 Current carrying capacity

The current carrying capacity test shall be in accordance with 3.5.1 of ISO 4091:1992.

## 5.10 Voltage drop

The voltage drop test shall be in accordance with 3.5.2 of ISO 4091:1992 and the voltage drop shall not exceed 40 mV.

## 5.11 Flash test

The flash test shall be in accordance with 3.5.3 of ISO 4091:1992.

## 5.12 Current cycling test

The current cycling test shall be in accordance with 3.5.4 of ISO 4091:1992.

## 5.13 Endurance test

The endurance test shall be in accordance with 3.6 of ISO 4091:1992, but with 1 000 cycles as performance.

## 5.14 Test sequence

Test sequences shall be as given in table 2.

The test sequences shall be carried out in the order of the running numbers listed in table 2 under the particular sample group. A test sequence shall be continued only if a sample meets the appropriate requirements.



Table 2 — Test sequences

Reference subclause	Test title	Sample group				
		A	B	C	D	E
3.2 <sup>1)</sup>	Visual examination	1	1	1	1	1
4.2 <sup>1)</sup>	Dimensional check	2				
5.4	Insertion	3	2	2	2	2
5.3	Locking device and cable retention	4	3 9		3 8	3 8
5.2	Static load	5				
5.7	Lateral strength at low temperature	6				
5.10	Voltage drop		4 7	3 6	4 7	4 7
5.6	Temperature/humidity test		6			
5.5	Salt spray				5	
5.11	Flash test		5 8		6	5 10
5.9	Current carrying capacity			4		
5.12	Current cycling			5		
5.13	Endurance					6
5.4	Withdrawal	7	10	7	9	9
1) Subclause of ISO 4091:1992.						

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