

# INTERNATIONAL STANDARD

**ISO**  
**1212**

Second edition  
1995-10-01

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## Apples — Cold storage

*Pommes — Entreposage réfrigéré*

**iTeh STANDARD PREVIEW**  
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ISO 1212:1995

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Reference number  
ISO 1212:1995(E)

## Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

International Standard ISO 1212 was prepared by Technical Committee ISO/TC 34, *Agricultural food products*, Subcommittee SC 14, *Fresh fruits and vegetables*.

This second edition cancels and replaces the first edition (ISO 1212:1976), which has been technically revised.

Annex A of this International Standard is for information only.

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International Organization for Standardization  
Case Postale 56 • CH-1211 Genève 20 • Switzerland

Printed in Switzerland

## Introduction

This International Standard provides guidance of a very general nature only. Because of the variability of the product according to the time and place of cultivation, local conditions may make it necessary to define other conditions for harvesting or other physical conditions in the store.

This International Standard does not apply unreservedly, therefore, to all varieties (cultivars) in all climates, and it will remain for each specialist to be the judge of any modifications to be made.

Subject to all restrictions arising from the fact that apples are living material, application of the guidance contained in this International Standard should enable much wastage in storage to be avoided and long-term storage to be achieved in most cases.

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# Apples — Cold storage

## 1 Scope

This International Standard gives guidance on conditions for the successful cold storage of apples (*Malus communis* L.).

## 2 Normative reference

The following standard contains provisions which, through reference in this text, constitute provisions of this International Standard. At the time of publication, the edition indicated was valid. All standards are subject to revision, and parties to agreements based on this International Standard are encouraged to investigate the possibility of applying the most recent edition of the standard indicated below. Members of IEC and ISO maintain registers of currently valid International Standards.

ISO 2169:1981, *Fruits and vegetables — Physical conditions in cold stores — Definitions and measurement*.

## 3 Conditions for harvesting and storage

### 3.1 Harvesting

The principal criteria used to determine the optimal state of maturity for harvesting are as follows:

- ease of picking (the fruit is picked when it is easily separated from its spur; this is not, however, an objective criterion);
- total soluble solids content of the juice (TSS);

- the ground colour of the outer skin (period of change from green to yellow) which is judged with the aid of standard tables;
- the age of the fruit, expressed as the number of days from full bloom to harvest;
- firmness of the flesh;
- presence of starch in the flesh;
- fruit should be placed in storage immediately before or at the preclimacteric respiratory minimum for best storage performance.

These criteria are not universally valid; for a given cultivar they vary from one region to another and it is for the grower to decide on his own criteria for picking, on the basis of experience.

### 3.2 Characteristics for storage

Fruits put into storage should be of quality "Extra Class" or "Class I", the characteristics of which are defined in UN-ECE Standard No. FFV-01<sup>1)</sup> as follows.

Apples are classified into three classes as follows.

#### a) "Extra" class

Apples in this category should be of superior quality. In shape, size and colouring they should be typical of the variety and the stalk should be intact. They should have no defects with the exception of very slight alterations of the skin provided that these do not detract from the quality and the general appearance of the fruit and/or the contents of the package.

1) UN-ECE Standard No. FFV-01:1981, *Dessert and culinary apples and pears*.

b) **Class I**

Apples in this class should be of good quality. They should have the characteristics typical of the particular variety. However, the following may be allowed:

- 1) a slight defect in shape;
- 2) a slight defect in development;
- 3) a slight defect in colouring;
- 4) the stalk may be slightly damaged;
- 5) the flesh should be perfectly sound; skin defects not liable to impair the general appearance and keeping qualities are, however, allowed for each fruit within the following limits:
  - defects of elongated shape should not exceed 2 cm in length;
  - in the case of other defects, the total area affected should not exceed 1 cm<sup>2</sup>, with the exception of speckles which should not extend over more than 0,25 cm<sup>2</sup> in area.

c) **Class II**

This class includes apples which do not qualify for inclusion in the higher classes but satisfy the minimum requirements specified above.

Defects in shape, development and colouring are allowed provided that the fruit retains its essential characteristics as regards quality, the keeping quality and presentation. The stalk may be missing, provided that the skin is not damaged.

The flesh shall be free from major defects. Skin defects are, however, allowed for each fruit, within the following limits:

- defects of elongated shape should not exceed 4 cm in length;
- in the case of other defects, the total area affected should not exceed 2,5 cm<sup>2</sup>, with the exception of speckles which should not extend over more than 1 cm<sup>2</sup> in area.

NOTE 1 This class is not suitable for storage. Requirements are given for information only.

**3.3 Precooling**

Fruits should be cooled as quickly as possible after harvest. Apples are not injured by rapid cooling. Rapid removal of field heat and precooling of harvested apples are essential for long storage.

**3.4 Packing**

The fruit should be handled with care. The packages should allow the free circulation of air. Storage densities of 200 kg to 250 kg per cubic metre of usable space are considered as the maxima for apples.

The use of box pallets makes possible an increase of 10 % to 20 % in storage capacity.

**4 Optimum storage conditions**

For definition and measurement of the physical quantities affecting storage, see ISO 2169.

**4.1 Temperature**

The storage temperature of apples depends upon the variety. The optimum storage temperature is between -1 °C and 0 °C. Cultivars which are not susceptible to chilling should be stored nearly at the freezing point. The highest freezing point for apples is about -1,5 °C. Chill-sensitive cultivars should be stored between 2 °C and 4 °C.

Table 1 gives the recommended storage temperatures in air for different cultivars marketed internationally.

**4.2 Relative humidity**

The optimum relative humidity for storage of apples is between 90 % and 95 %. The high relative humidity is needed in long-term storage to control excessive fruit shrivel of cultivars (such as Golden Delicious) that are prone to shrivel.

**4.3 Air circulation**

There should be a uniform distribution of air within the cold store, the rate of mixing being sufficient to keep the spatial differences in temperature and humidity within reasonable limits. Devices such as carbon filters and air washers to remove volatile organic products of metabolism are of doubtful value. Scrubbers do not maintain the necessary low level of volatiles (particularly ethylene).

Some ventilation should be provided. The circulation system should be designed to provide 0,25 m/s to 0,35 m/s airflow around the stacked containers. This

can be obtained with a circulation system which provides at least 7,5 air changes per hour based on the volume of the empty storage room.

## 5 Other methods of storage

### 5.1 Controlled-atmosphere storage

Recommended atmospheres are 1,5 % to 3 % oxygen and 1 % to 3 % carbon dioxide. Apple cultivars sensitive to chilling benefit the most from controlled-atmosphere storage.

General recommendations for levels of oxygen, carbon dioxide, storage temperatures and expected storage lives are given in table 2 for different cultivars.

These recommendations provide a range of gas composition, and experts in each country may specify specific levels of carbon dioxide and oxygen, and recommend temperatures for cultivars according to local requirements.

### 5.2 Storage in plastic packages

The use of certain types of plastic films known to be suitable for contact with food products has been found to reduce considerably loss in mass during storage. Interesting results have been obtained in this way by lining boxes of apples with plastic film or by covering a certain quantity of cases with a plastic tarpaulin.

## 6 Storage life

Tables 1 and 2 give the expected storage life for different cultivars marketed internationally for storage in air or in a controlled atmosphere, respectively.

It is necessary in every case that the storage is not prolonged beyond the limits compatible with the maintenance of good quality.

It is also essential to draw samples of the fruit periodically so as to detect immediately the appearance of wastage during storage. Table 1 also shows the susceptibility of varieties to such wastage.

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Table 1 — Storage in air

Cultivar	Recommended temperature °C	Expected storage life months	Susceptibility to wastage during storage
Abbondanza	+2 to +4	4 to 6	Internal low-temperature browning
Belle de Boskoop	+3 to +4	5 to 6	Scald Internal low-temperature browning below + 3 °C
Blenheim Orange	+3 to +4	2 to 3	
Bramley's Seedling	+3 to +4	3 to 4	
Calville Blanc	+4	5	Bitter pit
Canada Reinette	+4	4 to 5 *)	Bitter pit
	+7	4	Internal low-temperature browning Browning due to ageing
Clochard's Reinette	+2	7 to 8	Insufficient colour at temperatures below + 5 °C
	+5	5 to 6	
Cox's Orange Pippin	+3 to +4	3	Bitter pit Internal low-temperature browning below + 3 °C
Golden Delicious	−1 to 0	7	Only for fruits coloured at harvesting Soft scald Lenticel rot
	+2 to +4	5	
Granny Smith	0	5 to 6	Scald Core browning

Cultivar	Recommended temperature °C	Expected storage life months	Susceptibility to wastage during storage
Jonathan	+2 for one month, +1 for the succeeding month and thereafter at 0	4 to 5	Internal low-temperature browning Jonathan spots Internal browning due to ageing
	+3 to +4	3	
Laxton's Superb	+3	3 to 4	
Mans Reinette	0 to +1	7	Late scald Lenticel rot
	+3 to +5	5 to 6	
McIntosh	0 to +1	4 to 5	Susceptible to senescent breakdown
Morgenduft = Imperatore	0 to +2	5 to 7	Scald Lenticel rot
Ontario	+4	5 to 6	Very susceptible to scald Internal browning at temperatures below + 2 °C
Red Delicious	0 to +2	6	Disagreeable flavour after 6 months' storage
Reine des Reinettes	+4	3	Susceptible to internal low-temperature browning below + 2 °C
Reinette Champagne	0 to +2	7 to 8	Spots
Richared	0	6	
Rose de Caldarò	+2	5 to 6	Internal low-temperature browning
Starking (Delicious Red)	0 to +2	5 to 6	
Stayman Winesap	0 to +2	4 to 5	Very susceptible to scald and disorders due to fungi
Sturmer Pippin	+2 to +3	6	Scald Internal browning
Winesap	0 to +2	5 to 6	Senescent breakdown
Winter Banana	+2 to +3	4 to 5	
*) The storage life of apples grown at altitude might be prolonged to 6 or 7 months.			



Table 2 — Controlled-atmosphere storage

Cultivar	Recommended temperature °C	Recommended mixture		Expected storage life months
		Carbon dioxide %	Oxygen %	
Belle de Boskoop	+4	5	2	6 to 8
Cox's Orange Pippin	+3 to +4	5	2,5	4 to 5
Golden Delicious	−1 to 0	1 to 3	2 to 3	7 to 8
Granny Smith	+0,6	0 to 1	1,5 to 3	5 to 6
Jonathan	0 to +2	3 to 5	2,5 to 3	6
McIntosh	+3,5	2 to 5	3	6 to 8
Richared	0	5	2	6 to 8
Rome Beauty	−1 to 0	0 to 1	1,5 to 3	7
Starking (Delicious Red)	0	5	3	6 to 8
	+3	0 to 3	3	
Stayman Winesap	−1 to 0	2 to 5	2 to 3	6 to 8
Sturmer Pippin	+2 to +3	2 to 5	3 to 4	8
Winesap	0	1 to 2	2 to 3	6 to 8
Winston	+2 to +3	7 to 8	1,5 to 3	8 to 9
Yellow Newton	+3,3 to +4,4	7 to 8	2 to 3	6 to 8