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Standard Test Method for Dryness of Propane (Valve Freeze Method)¹

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1. Scope

1.1This test method covers the measurement of the dryness of propane-type products such as, but not limited to, commercial propane (see Specification D1835).

Note1—This test method is not applicable to propane-type products containing antifreeze agents. However, the relative freeze times of such materials tested by this procedure may be an indication of the tendency of these products to cause freezing in pressure reducing regulators. *

- 1.1 This test method covers the measurement of the dryness of propane products that do not contain antifreeze agents such as, but not limited to, commercial propane and special duty propane (see Specification D 1835).
 - 1.2 The values stated in SI units are to be regarded as the standard. The values in parentheses are for information only.
- 1.3 This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use.

2. Referenced Documents

- 2.1 ASTM Standards:
- D 1265Practice for Sampling Liquefied Petroleum (LP) Gases Manual Method²
- D 1835Specification for Liquefied Petroleum (LP) Gases²

3.Summary of Test Method

3.1A liquid-phase sample of the product to be tested is flowed through the propane water test valve to cool the valve body. After cooling, the test valve is partially closed to a small preset flow rate and the time required for the valve to freeze, and thus interrupt the normal flow, is recorded. The average observed time for several successive observations is recorded as the observed freeze time.

- D 1265 Practice for Sampling Liquefied Petroleum (LP) Gases, Manual Method
- D 1835 Specification for Liquefied Petroleum (LP) Gases

3. Terminology

- 3.1 Definitions of Terms Specific to This Standard:
- 3.1.1 freeze-off time, n—the time, in s, for a propane water test valve to freeze under the conditions of this test method.
- 3.1.2 propane water test valve, n—a specific valve designed and manufactured for performing in this test method.
- 3.1.3 valve freeze, adj—relating to the procedure for determining the dryness of propane for this test method.

4. Significance and Use

4.1This test is a functional test in which the water concentration in the product is related to product behavior characteristics in a pressure-reducing system of special design to arrive at a measure of product acceptability in common use applications.

 $^{^1}$ This test method is under the jurisdiction of ASTM Committee D02 on Petroleum Products and Lubricants and is the direct responsibility of Subcommittee D02.H $\underline{0}$ on Liquified Liquefied Petroleum Gas.

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Annual Book of ASTM Standards, Vol 05.01.

² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.



Experience has demonstrated that excessive water content (dissolved water) will cause freeze-up difficulties in pressure reducing systems. Summary of Test Method

4.1 A liquid-phase sample of the product to be tested is flowed through the propane water test valve to cool the valve body. After cooling, the test valve is partially closed to a small preset flow rate and the time required for the valve to freeze, due to water dissolved in the sample and thus interrupt the normal flow, is recorded. Higher dissolved water concentrations will result in shorter freeze-off times. The average observed time for several successive observations is recorded as the observed valve freeze time.

5. Significance and Use

5.1 This test is a functional test in which the water concentration in the product is related to product behavior characteristics in a pressure-reducing system of special design to arrive at a measure of product acceptability in common use applications. Experience has demonstrated that excessive water content (dissolved water) will cause freeze-up difficulties in pressure reducing systems.

6. Interferences

6.1 Antifreeze agents will interfere with this test method and can indicate that the product is drier than it really is. However, the relative freeze-off times of such materials tested by this procedure can be an indication of the tendency of these products to cause freezing in pressure-reducing regulators.

7. Apparatus

- 5.17.1 Propane Water Test Valve³—A specially constructed and calibrated valve manufactured solely for this test (Note 21). The valve has two open positions, a wide open position for flushing, and a small preset flow position for testing.
- Note2—The 1—The propane water test valve is a precision instrument and it should be so treated. It should not be dropped, strained in any way, or disassembled, except to clean the filter in accordance with the manufacturer's instructions. Valves suspected of being defective should be returned to the manufacturer for inspection, reconditioning or recalibration.
 - 57.2 Stop Watch or Timer, measuring in seconds.
 - 57.3 LP Gas Sample Cylinder, having a minimum capacity of 11.411 L (3 U.S. gal).
 - 5.47.4 Cloth, dry, clean.

6.Sampling

6.1The sensitivity of moisture test measurements to uncontrollable sampling errors is such as to warrant conducting all important tests at the propane supply source rather than on samples taken from the bulk supply. Referee tests should be conducted on the bulk supply.

6.2If the test cannot be run by connecting the apparatus directly to the bulk propane supply, a sample can be taken into a sample cylinder having a minimum capacity of 11.4 L. In such cases, the sample shall be taken strictly in accordance with directions given in Practice D1265.

7.Procedure

7.1Connect (Note 3) the propane water test valve to the liquid line of the bulk product source or to the liquid phase connection of the sample cylinder described in 6.2, so that the body of the valve is horizontal and the outlet opening is aimed vertically upward. The valve should be positioned so that the internal surfaces of the outlet opening are clearly visible to the operator. Open the main valve on the sample source (Note 4) and set the valve on the test apparatus in the purge position. Purge the sample line and the apparatus for 15 s. Close the test valve for 2 or 3 s, open it for 2 or 3 s, close it for 2 or 3 s, and continue this intermittent opening and closing until a uniform frost cover has accumulated on the housing around the outlet of the test valve. Snap the valve closed to the test position and simultaneously start the stop watch. Stop the watch at the instant the liquid propane ceases to flow through the valve (Note 4).

7.5 Connection Tubing, clean pipe or metallic tubing for connecting the propane water test valve to the sample point or sample cylinder. Do not use a rubber hose or plastic-lined hose.

8. Hazards

8.1 The primary hazards of handing propane are fire, explosion, and freezing "burns" due to the autorefrigeration of LP gas as it expands

9. Sampling

9.1 Moisture test measurements on propane samples should be performed by connecting the test valve directly to the bulk supply if possible, rather than on samples taken from the bulk supply, due to the risk of uncontrollable sampling errors that can affect the sensitivity of moisture test measurements. Referee tests should be conducted on the bulk supply.

^a A list of suppliers of LP-Gas freeze valves is available from ASTM as a research report. Request D02-1423.

³ Supporting data have been filed at ASTM International Headquarters and may be obtained by requesting Research Report RR: D02-1423.