



SLOVENSKI STANDARD SIST EN ISO 11138-2:2017

01-junij-2017

Nadomešča:

SIST EN ISO 11138-2:2009

Sterilizacija izdelkov za zdravstveno nego - Biološki indikatorji - 2. del: Biološki indikatorji za sterilizacijske postopke z etilenoksidom (ISO 11138-2:2017)

Sterilization of health care products - Biological indicators - Part 2: Biological indicators for ethylene oxide sterilization processes (ISO 11138-2:2017)

Sterilisation von Produkten für die Gesundheitsfürsorge - Biologische Indikatoren - Teil 2: Biologische Indikatoren für Sterilisationsverfahren mit Ethylenoxid (ISO 11138-2:2017)

Stérilisation des produits de santé - Indicateurs biologiques - Partie 2: Indicateurs biologiques pour la stérilisation à l'oxyde d'éthylène (ISO 11138-2:2017)

Ta slovenski standard je istoveten z: EN ISO 11138-2:2017

ICS:

11.080.01	Sterilizacija in dezinfekcija na splošno	Sterilization and disinfection in general
-----------	--	---

SIST EN ISO 11138-2:2017

en

iTeh STANDARD PREVIEW
(standards.iteh.ai)

[SIST EN ISO 11138-2:2017](#)

<https://standards.iteh.ai/catalog/standards/sist/726de768-ab25-45a9-a823-02c547d8b19b/sist-en-iso-11138-2-2017>

EUROPEAN STANDARD
NORME EUROPÉENNE
EUROPÄISCHE NORM

EN ISO 11138-2

March 2017

ICS 11.080.20

Supersedes EN ISO 11138-2:2009

English Version

**Sterilization of health care products - Biological indicators
- Part 2: Biological indicators for ethylene oxide
sterilization processes (ISO 11138-2:2017)**

Stérilisation des produits de santé - Indicateurs
biologiques - Partie 2: Indicateurs biologiques pour la
stérilisation à l'oxyde d'éthylène (ISO 11138-2:2017)

Sterilisation von Produkten für die
Gesundheitsfürsorge - Biologische Indikatoren - Teil 2:
Biologische Indikatoren für Sterilisationsverfahren mit
Ethylenoxid (ISO 11138-2:2017)

This European Standard was approved by CEN on 19 January 2017.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and United Kingdom.



EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

CEN-CENELEC Management Centre: Avenue Marnix 17, B-1000 Brussels

Contents	Page
European foreword.....	3

iTeh STANDARD PREVIEW
(standards.iteh.ai)

[SIST EN ISO 11138-2:2017](https://standards.iteh.ai/catalog/standards/sist/726de768-ab25-45a9-a823-02c547d8b19b/sist-en-iso-11138-2-2017)
<https://standards.iteh.ai/catalog/standards/sist/726de768-ab25-45a9-a823-02c547d8b19b/sist-en-iso-11138-2-2017>

European foreword

This document (EN ISO 11138-2:2017) has been prepared by Technical Committee ISO/TC 198 “Sterilization of health care products in collaboration with Technical Committee CEN/TC 102 “Sterilizers and associated equipment for processing of medical devices”, the secretariat of which is held by DIN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by September 2017 and conflicting national standards shall be withdrawn at the latest by September 2017.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN ISO 11138-2:2009.

The standard is a full technical revision of the previous version. The following amendments have been made in comparison with EN ISO 11138-2:2009:

- requirements on population and resistance (clause 9) revised, e.g. information to minimum *D*-value at 30 °C deleted;
- Annex A, in particular A.2.4 step 6 revised;
- informative Annex B on rationale for the inclusion of a second *D*-value and deletion of the requirement for a minimum *D*-value at 30 °C added;
- informative Annex ZA respective relationship between this European Standard and the essential requirements of Directive 93/42/EEC [OJ L 169] aimed to be covered was deleted.

EN ISO 11138 consists of the following parts, under the general title *Sterilization of health care products — Biological indicators*:

- *Part 1: General requirements*
- *Part 2: Biological indicators for ethylene oxide sterilization processes*
- *Part 3: Biological indicators for moist heat sterilization processes*
- *Part 4: Biological indicators for dry heat sterilization processes*
- *Part 5: Biological indicators for low-temperature steam and formaldehyde sterilization processes*

According to the CEN-CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

EN ISO 11138-2:2017 (E)

Endorsement notice

The text of ISO 11138-2:2017 has been approved by CEN as EN ISO 11138-2:2017 without any modification.

iTeh STANDARD PREVIEW
(standards.iteh.ai)

[SIST EN ISO 11138-2:2017](https://standards.iteh.ai/catalog/standards/sist/726de768-ab25-45a9-a823-02c547d8b19b/sist-en-iso-11138-2-2017)
<https://standards.iteh.ai/catalog/standards/sist/726de768-ab25-45a9-a823-02c547d8b19b/sist-en-iso-11138-2-2017>

INTERNATIONAL
STANDARD

ISO
11138-2

Third edition
2017-03

**Sterilization of health care products —
Biological indicators —**

Part 2:
**Biological indicators for ethylene
oxide sterilization processes**

iTeh STANDARD PREVIEW
(standards.iteh.ai)
*Stérilisation des produits de santé — Indicateurs biologiques —
Partie 2: Indicateurs biologiques pour la stérilisation à l'oxyde
d'éthylène*

SIST EN ISO 11138-2:2017

<https://standards.iteh.ai/catalog/standards/sist/726de768-ab25-45a9-a823-02c547d8b19b/sist-en-iso-11138-2-2017>



Reference number
ISO 11138-2:2017(E)

© ISO 2017

iTeh STANDARD PREVIEW (standards.iteh.ai)

[SIST EN ISO 11138-2:2017](https://standards.iteh.ai/catalog/standards/sist/726de768-ab25-45a9-a823-02c547d8b19b/sist-en-iso-11138-2-2017)

<https://standards.iteh.ai/catalog/standards/sist/726de768-ab25-45a9-a823-02c547d8b19b/sist-en-iso-11138-2-2017>



COPYRIGHT PROTECTED DOCUMENT

© ISO 2017, Published in Switzerland

All rights reserved. Unless otherwise specified, no part of this publication may be reproduced or utilized otherwise in any form or by any means, electronic or mechanical, including photocopying, or posting on the internet or an intranet, without prior written permission. Permission can be requested from either ISO at the address below or ISO's member body in the country of the requester.

ISO copyright office
Ch. de Blandonnet 8 • CP 401
CH-1214 Vernier, Geneva, Switzerland
Tel. +41 22 749 01 11
Fax +41 22 749 09 47
copyright@iso.org
www.iso.org

Contents		Page
Foreword.....		iv
Introduction.....		v
1	Scope.....	1
2	Normative references.....	1
3	Terms and definitions.....	1
4	General requirements.....	1
5	Test organism.....	1
6	Suspension.....	2
7	Carrier and primary packaging.....	2
8	Inoculated carriers and biological indicators.....	2
9	Population and resistance.....	2
Annex A (normative) Method for determination of resistance to ethylene oxide sterilization.....		4
Annex B (informative) Rationale for the inclusion of a second minimum <i>D</i> value specification as a result of changes to the test gas used to evaluate resistance and deletion of the requirement for a minimum <i>D</i> value at 30 °C.....		5
Bibliography.....	iTeh STANDARD PREVIEW	6

(standards.iteh.ai)

[SIST EN ISO 11138-2:2017](https://standards.iteh.ai/catalog/standards/sist/726de768-ab25-45a9-a823-02c547d8b19b/sist-en-iso-11138-2-2017)

<https://standards.iteh.ai/catalog/standards/sist/726de768-ab25-45a9-a823-02c547d8b19b/sist-en-iso-11138-2-2017>