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Standard Terminology for Engine Coolants¹

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antifoam, *n*—a substance added to engine coolant concentrate, corrosion inhibitor packages, or supplemental coolant additives to prevent or suppress foam.

DISCUSSION—Eliminating foam improves heat transfer.

antifreeze, n—a term frequently used in the marketplace for engine coolant concentrate. (See engine coolant concentrate.)

ash content, *n*—the residue from an engine coolant concentrate, antirust, or engine coolant that remains after evaporation, charring, and ignition at strong heat.

boiling point, *n*—the temperature at which the vapor pressure of an engine coolant reaches atmospheric pressure under equilibrium boiling conditions.

cavitation corrosion, *n*—a form of localized, accelerated corrosion characterized by deep pitting and caused by high mechanical forces resulting from coolant vapor bubble collapse at the surface of the metal.

cavitation erosion corrosion, *n*—the mechanical removal of protective films on metal by the formation and collapse of vapor bubbles in a liquid, and the abrasive action of a liquid, which may contain suspended solids, moving at high velocity.

Discussion—The mechanical removal of the protective films exposes fresh metal to corrosive attack.

coolant additive package, *n*—the combination of inhibitors added to an engine coolant to mitigate cooling system degradation, corrosion, scaling, and foaming, or to provide other desirable properties.

corrosion inhibitor package, *n*—the combination of inhibitors added to an engine coolant to mitigate cooling system corrosion.

corrosive water, *n*—a standard solution containing 100 ppm each of sulfate, chloride, and bicarbonate ions introduced as the sodium salts to distilled water.

dye, *n*—a colorant added to an engine coolant to give it a distinctive color.

engine coolant, *n*—a heat exchange fluid designed to transfer heat from the engine block and accessories to the air through

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the radiator, consisting of water plus a corrosion inhibitor package, or a blend of water and glycol engine coolant concentrate.

Discussion—Engine coolants may also contain supplemental coolant additives.

engine coolant concentrate, *n*—a formulated liquid product intended to be diluted with water for use in engine cooling systems.

Discussion—Functionally, the product provides a lower freeze point and mitigates corrosion and foaming.

engine dynamometer test, n—a laboratory full-scale engine test designed to evaluate corrosion protection and inhibitor stability of engine coolants under simulated operational conditions.

erosion corrosion, *n*—nonuniform, accelerated corrosion characterized by a smooth appearance and caused by high-velocity coolant.

Discussion—The corrosive attack may be aggravated by suspended solids.

extended life coolant, *n*—an engine coolant for light-duty service vehicles with recommended change-out of the coolant after 160 000 km (100 000 miles), 5 years, or 4000 operating hours.

foaming tendencies, *n*—a laboratory test conducted in glassware to evaluate the tendency of an engine coolant to foam under standard conditions of aeration and temperature.

freezing point, *n*—the temperature at which ice crystals begin to form in an engine coolant when tested in accordance with Test Method D 1177 for Freezing Point of Aqueous Engine Coolant Solution.²

glassware corrosion test, *n*—a laboratory screening test for evaluating the corrosion protection properties of engine coolants on metal test specimens under controlled conditions of aeration and temperature.

glycol engine coolant concentrate, *n*— an engine coolant concentrate in which the freeze point depressant is ethylene or propylene glycol, with inhibitors to minimize foaming and corrosion.

Discussion—Small amounts of other glycols may be present.

² Annual Book of ASTM Standards, Vol 15.05.