

SLOVENSKI STANDARD

SIST EN ISO 11124-4:2018

01-december-2018

Nadomešča:

SIST EN ISO 11124-4:1997

**Priprava jeklenih podlag pred nanašanjem barv in sorodnih premazov -
Specifikacije za kovinske granulate za peskanje - 4. del: Kroglice (shot) iz
nizkoogljivega litega jekla (ISO 11124-4:2018)**

Preparation of steel substrates before application of paints and related products -
Specifications for metallic blast-cleaning abrasives - Part 4: Low-carbon cast-steel shot
(ISO 11124-4:2018)

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Vorbereitung von Stahloberflächen vor dem Auftragen von Beschichtungsstoffen -
Anforderungen an metallische Strahlmittel - Teil 4: Stahlguss mit niedrigem
Kohlenstoffgehalt, kugelig (Shot) (ISO 11124-4:2018)

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Préparation des subjectiles d'acier avant application de peintures et de produits
assimilés - Spécifications pour abrasifs métalliques destinés à la préparation par
projection - Partie 4: Grenaille ronde en acier coulé à bas carbone (ISO 11124-4:2018)

Ta slovenski standard je istoveten z: EN ISO 11124-4:2018

ICS:

25.220.10	Priprava površine	Surface preparation
87.020	Postopki za nanašanje barvnih premazov	Paint coating processes

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en,fr,de

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EUROPEAN STANDARD

EN ISO 11124-4

NORME EUROPÉENNE

EUROPÄISCHE NORM

September 2018

ICS 25.220.10

Supersedes EN ISO 11124-4:1997

English Version

Preparation of steel substrates before application of paints
and related products - Specifications for metallic blast-
cleaning abrasives - Part 4: Low-carbon cast-steel shot
(ISO 11124-4:2018)

Préparation des subjectiles d'acier avant application de
peintures et de produits assimilés - Spécifications pour
abrasifs métalliques destinés à la préparation par
projection - Partie 4: Grenaille ronde en acier coulé à
bas carbone (ISO 11124-4:2018)

Vorbereitung von Stahloberflächen vor dem Auftragen
von Beschichtungsstoffen - Anforderungen an
metallische Strahlmittel - Teil 4: Stahlguss mit
niedrigem Kohlenstoffgehalt, kugelig (Shot) (ISO
11124-4:2018)

This European Standard was approved by CEN on 12 August 2018.

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COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels

Contents	Page
European foreword.....	3

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[SIST EN ISO 11124-4:2018](https://standards.iteh.ai/catalog/standards/sist/9e970164-ba71-4e6b-b9e5-84aed841b319/sist-en-iso-11124-4-2018)
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European foreword

This document (EN ISO 11124-4:2018) has been prepared by Technical Committee ISO/TC 35 "Paints and varnishes" in collaboration with Technical Committee CEN/TC 139 "Paints and varnishes" the secretariat of which is held by DIN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by March 2019, and conflicting national standards shall be withdrawn at the latest by March 2019.

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**Preparation of steel substrates before
application of paints and related
products — Specifications for metallic
blast-cleaning abrasives —**

Part 4:

Low-carbon cast-steel shot

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*Préparation des subjectiles d'acier avant application de peintures
et de produits assimilés — Spécifications pour abrasifs métalliques
destinés à la préparation par projection —*

SIST EN ISO 11124-4:2018

Partie 4: Grenaille ronde en acier coulé à bas carbone

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Contents		Page
Foreword		iv
1 Scope		1
2 Normative references		1
3 Terms and definitions		2
4 Designation of abrasives		3
5 Sampling		3
6 Requirements for low-carbon cast-steel shot abrasives		3
7 Package identification and lot traceability		3
8 Information to be provided by the manufacturer or supplier		3
Annex A (informative) Approximately equivalent codings for low-carbon cast-steel shot abrasives		6
Bibliography		7

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[SIST EN ISO 11124-4:2018](https://standards.iteh.ai/catalog/standards/sist/9e970164-ba71-4e6b-b9e5-84aed841b319/sist-en-iso-11124-4-2018)

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