

SLOVENSKI STANDARD
oSIST prEN ISO 11125-5:2017
01-december-2017

Priprava jeklenih podlag pred nanašanjem barv in sorodnih premazov - Preskusne metode za kovinske granulate za peskanje - 5. del: Ugotavljanje odstotka poškodovanih delcev in mikrostrukture (ISO/DIS 11125-5:2017)

Preparation of steel substrates before application of paints and related products - Test methods for metallic blast-cleaning abrasives - Part 5: Determination of percentage defective particles and of microstructure (ISO/DIS 11125-5:2017)

Vorbereitung von Stahloberflächen vor dem Auftragen von Beschichtungsstoffen - Prüfverfahren für metallische Strahlmittel - Teil 5: Bestimmung des Anteils an defekten Körnern und des Gefüges (ISO/DIS 11125-5:2017)

Préparation des subjectiles d'acier avant application de peintures et de produits assimilés - Méthodes d'essai pour abrasifs métalliques destinés à la préparation par projection - Partie 5: Détermination du pourcentage de particules défectueuses et de la microstructure (ISO/DIS 11125-5:2017)

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ICS:

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87.020	Postopki za nanašanje barvnih premazov	Paint coating processes

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Preparation of steel substrates before application of paints and related products — Test methods for metallic blast-cleaning abrasives —

Part 5: Determination of percentage defective particles and of microstructure

Préparation des subjectiles d'acier avant application de peintures et de produits assimilés — Méthodes d'essai pour abrasifs métalliques destinés à la préparation par projection —

Partie 5: Détermination du pourcentage de particules défectueuses et de la microstructure

ICS: 25.220.10

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ISO copyright office
Ch. de Blandonnet 8 • CP 401
CH-1214 Vernier, Geneva, Switzerland
Tel. +41 22 749 01 11
Fax +41 22 749 09 47
copyright@iso.org
www.iso.org

Contents

	Page
Foreword	iv
1 Scope	1
2 Normative references	1
3 Terms and definitions	1
4 Apparatus	1
5 Sampling	2
6 Preparation of the sample	2
7 Procedure	2
7.1 Determination of cracks, laminations, voids and shrinkage.....	2
7.2 Determination of defectively shaped shot particles.....	2
7.3 Determination of defectively shaped grit particles.....	2
7.4 Determination of defectively shaped cylindrical particles.....	3
7.5 Determination of microstructure.....	3
8 Test report	3
Annex A (informative) International Standards for metallic blast-cleaning abrasives	4

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ISO/DIS 11125-5:2017(E)

Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see www.iso.org/patents).

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For an explanation on the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT) see the following URL: www.iso.org/iso/foreword.html.

The committee responsible for this document is ISO/TC35, *Paints and varnishes*, Subcommittee SC 12, *Preparation of steel substrates before application of paints and related products*.

This second edition cancels and replaces the first edition (1993), annex A of which has been technically revised.

ISO 11125-7 consists of the following parts, under the general title *Preparation of steel substrates before application of paints and related products — Test methods for metallic blast-cleaning abrasives*:

- *Part 1: Sampling*
- *Part 2: Determination of particle size distribution*
- *Part 3: Determination of hardness*
- *Part 4: Determination of apparent density*
- *Part 5: Determination of percentage defective particles and of microstructure*
- *Part 6: Determination of foreign matter*
- *Part 7: Determination of moisture*
- *Part 9: Wear testing, efficiency testing*

At the time of publication of this part of ISO 11125, ISO 11125-9 was in course of preparation.

Annex A of this part of ISO 11125 is for information only.

Preparation of steel substrates before application of paints and related products — Test methods for metallic blast-cleaning abrasives —

Part 5:

Determination of percentage defective particles and of microstructure

1 Scope

This part of ISO 11125 specifies test methods for the determination of the percentage of defective particles and of the microstructure of metallic blast-cleaning abrasives.

This is one of a number of parts of ISO 11125 dealing with the sampling and testing of metallic abrasives for blast-cleaning.

The types of metallic abrasive and requirements on each are contained in the various parts of ISO 11124.

The ISO 11124 and ISO 11125 series have been drafted as a coherent set of International Standards on metallic blast-cleaning abrasives. Information on all parts of both series is given in Annex A.

2 Normative references

The following standards contain provisions which, through reference in this text, constitute provisions of this part of ISO 11125. At the time of publication, the editions indicated were valid. All standards are subject to revision, and parties to agreements based on this part of ISO 11125 are encouraged to investigate the possibility of applying the most recent editions of the standards indicated below. Members of IEC and ISO maintain registers of currently valid International Standards.

ISO 11125-1, *Preparation of steel substrates before application of paints and related products — Test methods for metallic blast-cleaning abrasives — Part 1: Sampling*

ISO 11125-3, *Preparation of steel substrates before application of paints and related products — Test methods for metallic blast-cleaning abrasives — Part 3: Determination of hardness*

3 Terms and definitions

No terms or definitions listed in this document.

4 Apparatus

Ordinary laboratory apparatus and glassware, together with the following:

4.1 Metallurgical microscope, having a magnification of up to $\times 500$.

4.2 Binocular microscope, having a magnification of up to $\times 50$.

ISO/DIS 11125-5:2017(E)

5 Sampling

Take a representative sample of the product to be tested, as described in ISO 11125-1.

6 Preparation of the sample

Prepare and mount the sample as described in ISO 11125-3.

7 Procedure

7.1 Determination of cracks, laminations, voids and shrinkage

NOTE Definitions of defects are given in the part of ISO 11124 appropriate to the material under test.

7.1.1 Examine the mounted sample (see clause 5) using the binocular microscope (4.2) at an appropriate magnification of up to $\times 50$. Select the field of view randomly. Examine 50 particles.

NOTE Since the number of particles in a field of view will vary by particle size, it may be necessary to examine more than one field.

7.1.2 Count the number of particles with

- a) cracks,
- b) laminations,
- c) voids and
- d) shrinkage defects.

Particles with more than one defect shall only be counted once.

7.1.3 Calculate the percentage of each type of defect and the total percentage of defects.

7.2 Determination of defectively shaped shot particles

7.2.1 Place approximately 2 g of shot, one layer deep, on a glass microscope slide or in a dish. Examine the shot using the binocular microscope (4.2) at an appropriate magnification. Select the field of view randomly. Examine 50 particles.

NOTE 1 Since the number of particles in a field of view will vary by particle size, it may be necessary to examine more than one field.

NOTE 2 For particle sizes of S200 and above, it may be necessary to use more than one sample to allow 50 particles to be examined.

7.2.2 Count the number of particles with a length greater than twice the maximum particle width.

7.2.3 Calculate the percentage of defective particles.

7.3 Determination of defectively shaped grit particles

7.3.1 Place approximately 2 g of grit, one layer deep, on a glass microscope slide. Examine the grit using the binocular microscope (4.2) at an appropriate magnification. Select the field of view randomly. Examine 50 particles.

NOTE 1 Since the number of particles in a field of view will vary by particle size, it may be necessary to examine more than one field.

NOTE 2 For particle sizes of G200 and above, it may be necessary to use more than one sample to allow 50 particles to be examined.

7.3.2 Count the number of round and half-round particles, taking particular care to note the particle orientation so as to avoid misjudging the particle shape.

7.3.3 Calculate the percentage of defective particles.

7.4 Determination of defectively shaped cylindrical particles

7.4.1 Place approximately 2 g of cylindrical particles, one layer deep, on a glass microscope slide. Examine the particles using the binocular microscope (4.2) at an appropriate magnification. Select the field of view randomly. Examine 50 particles.

NOTE Since the number of particles in a field of view will vary by particle size, it may be necessary to examine more than one field.

7.4.2 Count the number misshapen particles, taking particular care to note the particle orientation so as to avoid misjudging the particle shape.

7.4.3 Calculate the percentage of defective particles.

7.5 Determination of microstructure

7.5.1 Etch a representative sample (see clause 5) with 2 % nital or picral to reveal the microstructure so that it can be examined metallurgically. Examine the microstructure of 50 randomly selected particles using the metallurgical microscope (4.1) at an appropriate magnification.

7.5.2 Count the number of particles having unacceptable structures.

7.5.3 Calculate the percentage of particles having an undesirable microstructure.

8 Test report

The test report shall contain at least the following information:

- a) all details necessary to identify the product tested, in accordance with the appropriate part of ISO 11124 (see Annex A), if applicable;
- b) a reference to this part of ISO 11125 (ISO 11125-5);
- c) the result of each test;
- d) any deviation from the test method specified;
- e) the date of each test;
- f) the name of the person who carried out each test.

Annex A (informative)

International Standards for metallic blast-cleaning abrasives

Requirements and test methods for metallic blast-cleaning abrasives are contained in ISO 11124 and ISO 11125, respectively.

ISO 11124 will consist of the following parts, under the general title:

Preparation of steel substrates before application of paints and related products — Specification for metallic blast-cleaning abrasives

- *Part 1: General introduction and classification*
- *Part 2: Chilled-iron grit*
- *Part 3: High-carbon cast-steel shot and grit*
- *Part 4: Low-carbon cast-steel shot*
- *Part 5: Cut steel wire*

At the time of publication of this part of ISO 11125, ISO 11124-5 was in course of preparation.

ISO 11125 will consist of the following parts, under the general title:

Preparation of steel substrates before application of paints and related products — Test methods for metallic blast-cleaning abrasives

- *Part 1: Sampling*
- *Part 2: Determination of particle size distribution*
- *Part 3: Determination of hardness*
- *Part 4: Determination of apparent density*
- *Part 5: Determination of percentage defective particles and of microstructure*
- *Part 6: Determination of foreign matter*
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