



**SLOVENSKI STANDARD**  
**kSIST FprEN 772-5:2015**

**01-september-2015**

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**Metode preskušanja zidakov - 5. del: Določevanje vodotopnih soli v opečnih zidakah**

Methods of test for masonry units - Part 5: Determination of the active soluble salts content of clay masonry units

Prüfverfahren für Mauersteine - Teil 5: Bestimmung des Gehalts an aktiven löslichen Salzen von Mauerziegeln

Méthodes d'essai des éléments de maçonnerie - Partie 5: Détermination de la teneur en sels solubles actifs des éléments de maçonnerie en terre cuite

**Ta slovenski standard je istoveten z: FprEN 772-5 rev**

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**ICS:**

91.100.25      Keramični gradbeni izdelki      Ceramic building products

**kSIST FprEN 772-5:2015**

**en,fr,de**



EUROPEAN STANDARD  
NORME EUROPÉENNE  
EUROPÄISCHE NORM

**FINAL DRAFT**  
**FprEN 772-5**

July 2015

ICS 91.100.25

Will supersede EN 772-5:2001

English Version

## Methods of test for masonry units - Part 5: Determination of the active soluble salts content of clay masonry units

Méthodes d'essai des éléments de maçonnerie - Partie 5:  
Détermination de la teneur en sels solubles actifs des  
éléments de maçonnerie en terre cuite

Prüfverfahren für Mauersteine - Teil 5: Bestimmung des  
Gehalts an aktiven löslichen Salzen von Mauerziegeln

This draft European Standard is submitted to CEN members for unique acceptance procedure. It has been drawn up by the Technical Committee CEN/TC 125.

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EUROPEAN COMMITTEE FOR STANDARDIZATION  
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EUROPÄISCHES KOMITEE FÜR NORMUNG

**CEN-CENELEC Management Centre: Avenue Marnix 17, B-1000 Brussels**

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## Foreword

This document (FprEN 772-5:2015) has been prepared by Technical Committee CEN/TC 125 "Masonry", the secretariat of which is held by BSI.

This document is currently submitted to the Unique Acceptance Procedure.

This document will supersede EN 772-5:2001.

The crushing procedure in 7.2 has been amended so that the sample, after reducing to particles of not greater than approximately 1 mm in size, is dried in a ventilated oven to constant mass prior to further grinding and sieving.

This document has been prepared under a mandate given to CEN by the European Commission and the European Free Trade Association.

**FprEN 772-5:2015 (E)****1 Scope**

This European Standard specifies a method for determining the active soluble salts content of clay masonry units.

**2 Normative references**

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 771-1, *Specification for masonry units — Part 1: Clay masonry units*

ISO 3310-1, *Test sieves — Technical requirements and testing — Part 1: Test sieves of metal wire cloth*

ISO 3310-2, *Test sieves — Technical requirements and testing — Part 2: Test sieves of perforated metal plate*

**3 Principle**

The method adopted is based on water extraction from a crushed representative sample of the clay masonry units, and determines the amounts of soluble magnesium, sodium and potassium ions, released under the test conditions, which may be correlated with the potentially damaging effect of salts of those ions on cementitious mortars in certain circumstances, or even on the units themselves. These salts are known as «active» soluble salts in EN 771-1.

**4 Symbols**

$M_{Mg}$	is the number of milligrams of Mg equivalent to 1 ml of EDTA
$x,y$	is the volume of EDTA titrated, in millilitres (ml)
$C_1$	is the lower reference sample concentration, in percentage (%)
$C_2$	is the higher reference sample, concentration, in percentage (%)
$C_x$	is the sample concentration, in percentage (%)
$E_1$	is the measured signal for the lower reference sample concentration $C_1$
$E_2$	is the measured signal for the higher reference sample, concentration $C_2$
$E_x$	is the measured signal for sample
$d$	is the dilution factor

**5 Materials****5.1 For all methods**

Distilled or deionized water for extraction of active soluble salts from the sample, and for preparation of analytical test solutions.

Hydrochloric acid (relative density 1,18).

All chemicals shall be of analytical reagent grade.