## **DRAFT INTERNATIONAL STANDARD** ISO/DIS 12000



ISO/TC 61/SC 9 Secretariat: KATS

Voting begins on Voting terminates on

2011-05-25 2011-10-25

INTERNATIONAL ORGANIZATION FOR STANDARDIZATION • МЕЖДУНАРОДНАЯ ОРГАНИЗАЦИЯ ПО СТАНДАРТИЗАЦИИ • ORGANISATION INTERNATIONALE DE NORMALISATION

# Plastics/rubber — Polymer dispersions and rubber latices (natural and synthetic) — Definitions and review of test methods

Plastiques/caoutchouc — Dispersions de polymères et latex de caoutchouc (naturel et synthétique) — Définitions et revue des méthodes d'essai

n, this Necre' [Revision of second edition (ISO 12000:2000)] ICS 83.040.10; 83.080.20

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## **Foreword**

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

International Standards are drafted in accordance with the rules given in the ISO/IEC Directives, Part 3.

Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75% of the member bodies casting a vote.

Attention is drawn to the possibility that some of the elements of this international Standard may be the subject of patent rights. ISO shall not be held responsible for identifying any orall such patent rights.

International Standard ISO 12000 was prepared by Technical Committee ISO/TC 61, *Plastics*, Subcommittee SC 9, *Thermoplastic materials*, in collaboration with ISO/TC 45, *Rubber and rubber products*.

This third edition cancels and replaces the second edition (ISO 12000 2000), in which the reference to the test methods have been updated and changed to undated references.



# Plastics/rubber — Polymer dispersions and rubber latices (natural and synthetic) — Definitions and review of test methods

## 1 Scope

This International Standard gives definitions relative to polymer dispersions and latices and identifies the test methods applicable for determining the properties of polymer dispersions, comprising products of synthetic or natural origin including synthetic and natural rubber latices. Some of the test methods apply only to polymer dispersions or latices of specific chemical composition or to those to be used for specific applications.

NOTE Where they are not the subject of an existing International Standard, the test methods to be used for investigation of an individual polymer dispersion or latex will have to be the subject of agreement between the interested parties.

#### 2 Normative references

The following normative documents contain provisions which, through reference in this text, constitute provisions of this International Standard. For dated references, subsequent amendments to, or revisions of, these publications do not apply. However, parties to agreements based on this International Standard are encouraged to investigate the possibility of applying the most recent editions of the normative documents indicated below. For undated references, the latest edition of the normative document referred to applies. Members of ISO and IEC maintain registers of currently valid International Standards.

ISO 35, Natural rubber latex concentrate - Determination of mechanical stability

ISO 123, Rubber latex — Sampling.

ISO 124, Latex, rubber — Determination of total solids content.

ISO 125, Natural rubber latex concentrate — Determination of alkalinity.

ISO 126, Natural rubber latex concentrate - Determination of dry rubber content

ISO 127, Rubber, natural latex concentrate — Determination of KOH number.

ISO 291, Plastics — Standard atmospheres for conditioning and testing.

ISO 472, Plastics - Vocabulary.

ISO 506, Rubber latex, natural, concentrate — Determination of volatile fatty acid number.

ISO 705, Bubber latex — Determination of density between 5 ℃ and 40 ℃.

ISO 706, Rubber latex — Determination of coagulum content (sieve residue).

ISO 976, Rubber and plastics — Polymer dispersions and rubber latices — Determination of pH.

ISO 1147, Plastics/rubber — Polymer dispersions and synthetic rubber latices — Freeze-thaw cycle stability test.

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#### ISO 12000:2000(E)

- ISO 1409, Plastics/rubber Polymer dispersions and rubber latices (natural and synthetic) Determination of surface tension by the ring method.
- ISO 1652, Rubber latex Determination of apparent viscosity by the Brookfield test method
- ISO 1656, Rubber, raw natural, and rubber latex, natural Determination of nitrogen content.
- ISO 1657, Rubber, raw and rubber latex Determination of iron content 1,10-Phenanthroline photometric method.
- ISO 1802, Natural rubber latex concentrate Determination of boric acid content.
- ISO 2005, Rubber latex, natural, concentrate Determination of sludge content.
- ISO 2006, Rubber latex, synthetic Determination of mechanical stability Part 1: High-speed method Rubber latex, synthetic Determination of mechanical stability Part 2: Moderate-speed method under Load
- ISO 2115, Plastics Polymer dispersions Determination of white point temperature and minimum film-forming temperature.
- ISO 2555, Plastics Resins in the liquid state or as emulsions or dispersions Determination of apparent viscosity by the Brookfield Test method.
- ISO 2811-1, Paints and varnishes Determination of density Part 1: Pyknometer method.
- ISO 2811-3, Paints and varnishes Determination of density Part 3: Oscillation method.
- ISO 3136, Rubber latex Styrene-butadiene Determination of bound styrene content.
- ISO 3219, Plastics Polymers/resins in the liquid state of as emulsions or dispersions Determination of viscosity using a rotational viscometer with defined shear rate.
- ISO 3251, Paints, varnishes and plastics Determination of non-volatile-matter content
- ISO 3899, Rubber Nitrile latex Determination of residual acrylonitrile content.
- ISO 3900, Rubber Nitrile latex Determination of bound acrylonitrile content.
- ISO 4576, Plastics Polymer dispersions Defermination of sieve residue (gross particle and coagulum content).
- ISO 4655, Rubber Reinforced styrene butadiene latex Determination of total bound styrene content.
- ISO 7780, Rubbers and rubber latices V Determination of manganese content Sodium periodate photometric method.
- ISO 8053, Rubber and latex Determination of copper content Photometric method.
- ISO 9252, Synthetic rubber latex Microbiological examination.
- ISO 13741-1, Plastics/rubber Polymer dispersions and rubber latices (natural and synthetic) Determination of residual monomers and other organic components by capillary-column gas chromatography Part 1: Direct liquid injection method.
- ISO 13741-2, Plastics/rubber Polymer dispersions and rubber latices (natural and synthetic) Determination of residual monomers and other organic components by capillary-column gas chromatography Part 2: Headspace method.
- ISO 13773, Rubber Polychloroprene latex Determination of alkalinity.

ISO 23529, Rubber - General procedures for preparing and conditioning test pieces for physical test methods

NOTE Where individual standards overlap, it is intended that they will be harmonized by the Technical Committees responsible for them, ISO/TC 45 and ISO/TC 61.

## 3 Terms and definitions

For the purposes of this International Standard, the following terms and definitions apply

#### 3.1

#### dispersion

a heterogeneous system in which a finely divided material is distributed in another material [ISO 472]

#### 3.2

polymer dispersion (dispersion of natural or synthetic homopolymer and copolymer)

a liquid to semi-liquid material, usually milky-white, containing the polymeric material in a stable condition finely dispersed in a continuous liquid phase, normally water

#### 3.3

#### latex

the traditional designation for a colloidal aqueous dispersion of natural or synthetic rubber polymer

NOTE 1 Frequently, "latex" is also used as a synonym for polymer dispersions in general.

NOTE 2 Polymer dispersions and latices are often further explained by adding the designation of the base polymer by name or by abbreviation, for instance polyacrylate dispersion, SBR latex.

# 4 Sampling

Sampling shall be carried out in accordance with ISO 123 (rubber latex).

Representative samples of polymer dispersions and of latices are a prerequisite for reliable and reproducible results from the test methods. Therefore the material to be tested must be uniform.

# 5 Conditioning

The conditioning and testing atmosphere shall comply with the specified test method or referring standard, as applicable. If there are no such requirements, then samples shall be conditioned and tests carried out in one of the standard atmospheres specified in either ISO 291 for polymer dispersions or ISO 23529 for latices, as appropriate.



## 6 Test methods

Test methods shall be selected from those given in Table 1 for rubber latices, and those in Table 2 for polymer dispersions, as appropriate.

Table 1 — Test methods developed by ISO/TC 45

Property	Units	Test method	Comments				
Physical and physico-chemical properties							
Mechanical stability	s	ISO 35	Natural rubber latex only				
Total solids content	% (m/m)	ISO 124					
Alkalinity	g/100 g of latex	ISO 125	Natural rubber latex only				
Dry rubber content	% (m/m)	ISO 126	Natural rubber latex only				
Density	Mg/m <sup>3</sup>	ISO 705	Natural rubber latex only				
Coagulum content (sieve residue)	% (m/m)	ISO 706 a					
рН	pH-units	ISO 976 a					
Surface tension	mN/m	ISO 1409					
Viscosity	mPa⋅s	ISO 1652	Apparent viscosity				
Sludge content	% (m/m)	ISO 2005	Natural rubber latex only				
High-speed mechanical stability	% (m/m)	ISO 2006	Synthetic rubber latex only				
Microbiological examination	$-\infty$	ISO 9252	Plate Out				
Chemical properties							
KOH number		150,127,500	Natural rubber latex only				
Volatile fatty acid number		150 506	Natural rubber latex only				
Nitrogen content	% (m/m) 💉	ISO 1656	Natural rubber latex only				
Iron content (1,10-phenanthroline photometric method)	ppm (m/m)	ISO 1657					
Boric acid content	% (m/m)	ISO 1802	Natural rubber latex only				
Bound styrene content	% (m/m)	ISO 3136	Styrene-butadiene latex				
Residual acrylonitrile content	% (m/m)	ISO 3899	Nitrile latex				
Bound acrylonitrile content	% (m/m)	ISO 3900	Nitrile latex				
Total bound styrene content	% (m/m)	ISO 4655	Reinforced styrene-butadiene latex				
Manganese content (sodium periodate photometric method)	mg/kg	ISO 7780					
Copper content (photometric metehod)	mg/kg	ISO 8053	Synthetic rubber latex only				
Alkalinity	mmol HCl per 100 g	ISO 13773					
General							
Sampling	_	ISO 123					
<sup>a</sup> Test methods for polymer dispersions used as raw m	aterials for pain	its are specified in I	SO 71/3: Rinders for coating materials — Methods				

<sup>&</sup>lt;sup>a</sup> Test methods for polymer dispersions used as raw materials for paints are specified in ISO 7143: *Binders for coating materials* — *Methods of test for characterizing water-based binders*.