

SLOVENSKI STANDARD

SIST EN 4652-211:2015

01-november-2015

Aeronavtika - Konektorji, koaksialni, radiofrekvenčni - 211. del: Tip 2, vmesnik TNC - Izvedba z objemno matico - Pravokotni vtič - Standard za proizvod

Aerospace series - Connectors, coaxial, radio frequency - Part 211: Type 2, TNC interface - Clamp nut assembly version - Right angle plug - Product standard

Luft- und Raumfahrt - Hochfrequenz Steckverbinder, koaxial - Teil 211: Typ 2, TNC - Klemmverbindung - Rechtwinkliger Kabelverbinder - Produktnorm

Série aérospatiale - Connecteurs coaxiaux pour radio fréquences - Partie 211 : Type 2, interface TNC - Version à presse étoupe - Fiche coudée - Norme de produit

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Ta slovenski standard je istoveten z: EN 4652-211:2015

ICS:

31.220.10	Vtiči in vtičnice, konektorji	Plug-and-socket devices. Connectors
49.060	Letalska in vesoljska električna oprema in sistemi	Aerospace electric equipment and systems

SIST EN 4652-211:2015

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EUROPEAN STANDARD
NORME EUROPÉENNE
EUROPÄISCHE NORM

EN 4652-211

September 2015

ICS 49.060

English Version

**Aerospace series - Connectors, coaxial, radio frequency -
Part 211: Type 2, TNC interface - Clamp nut assembly
version - Right angle plug - Product standard**

Série aérospatiale - Connecteurs coaxiaux pour radio
fréquences - Partie 211 : Type 2, interface TNC -
Version à presse étoupe - Fiche coudée - Norme de
produit

Luft- und Raumfahrt - Koaxiale Hochfrequenz-
Steckverbinder - Teil 211: Typ 2 TNC-Schnittstelle -
Klemmkonus - Freier Steckverbinder, 90° abgewinkelt
- Produktnorm

This European Standard was approved by CEN on 14 February 2015.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

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COMITÉ EUROPÉEN DE NORMALISATION
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Contents

Page

European foreword	3
1 Scope.....	4
2 Normative references.....	4
3 Terms and definitions	4
4 Required characteristics	4
5 Test methods	8
6 Qualification	11
7 Quality assurance	11
8 Designation	11
9 Marking	11
10 Packaging.....	11
11 Storage	11

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<https://standards.iteh.ai/catalog/standards/sist/9a424c04-ac0b-49a6-8cc6-18a2afe35b3/sist-en-4652-211-2015>

European foreword

This document (EN 4652-211:2015) has been prepared by the Aerospace and Defence Industries Association of Europe - Standardization (ASD-STAN).

After enquiries and votes carried out in accordance with the rules of this Association, this Standard has received the approval of the National Associations and the Official Services of the member countries of ASD, prior to its presentation to CEN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by March 2016, and conflicting national standards shall be withdrawn at the latest by March 2016.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

According to the CEN-CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

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EN 4652-211:2015 (E)

1 Scope

This European Standard specifies the characteristics of screwed on coupling (TNC interface) coaxial right angle plugs – 50 ohms. The cable to connector assembly is a clamp technology.

2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 2591 ¹⁾, *Aerospace series — Elements of electrical and optical connection — Test methods*

EN 2812, *Aerospace series — Stripping of electric cables*

EN 4652-001, *Aerospace series — Connectors, coaxial, radio frequency — Part 001: Technical specification*

EN 4652-212, *Aerospace series — Connectors, coaxial, radio frequency — Part 212: Type 2, TNC interface — Clamp nut assembly version — Square flange receptacle — Product standard*

EN 4652-213, *Aerospace series — Connectors, coaxial, radio frequency — Part 213: Type 2, TNC interface — Clamp nut assembly version — Bulkhead receptacle — Product standard* ²⁾

EN 9133, *Aerospace series — Quality management systems — Qualification procedure for aerospace standard parts*

TR 6058, *Aerospace series — Cable code identification list* ³⁾

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3 Terms and definitions

For the purposes of this document, the terms and definitions given in EN 4652-001 apply.

4 Required characteristics

- The connection technology shall comply to required tests described in Clause 5.
- Interface shall comply to EN 4652-001.
- A self-locking device on plugs shall be proposed if hole for lockwire does not exist.
- Water ingress resistance is required in mated conditions for all cable groups.
- Water ingress resistance is required in unmated condition for cable group A.

1) All parts quoted in this European Standard.

2) Published as ASD-STAN Prestandard at the date of publication of this European Standard. <http://www.asd-stan.org/>

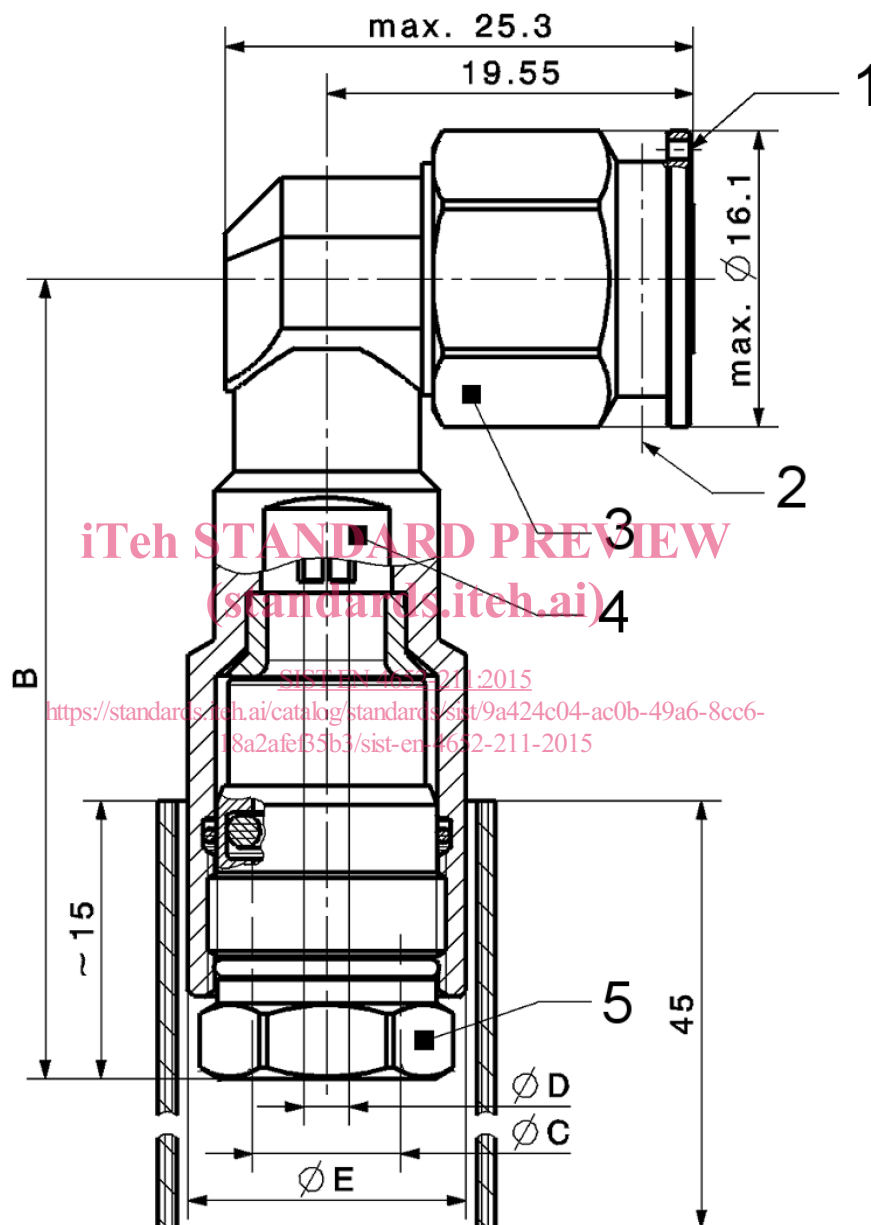
3) Published as ASD-STAN Technical Report at the date of publication of this European Standard. <http://www.asd-stan.org/>

4.1 Configuration, dimension and mass

Mass without heat shrink tubing.

See Figure 1 and Table 1.

Dimensions in millimetres



Key

- 1 3 holes for lockwire $\phi 1$
- 2 Marking
- 3 HEX. 14
- 4 Flat 10
- 5 HEX. F

Figure 1 — TNC right angle plug

Marking: see Clause 9.

Table 1 — TNC right angle plug dimensions and mass

Cable group	<i>B</i> max.	$\varnothing C$ (cable jacket) max.	$\varnothing D$ (cable conductor)	$\varnothing E$ max.	HEX. <i>F</i>	Interface style (according to EN 4652-001)	Mass g max.
A	43,0	7,8	2,3	15	12	Style C	46,9
B	33,8	5,55	1,4	13	8	Style C	35,2

4.2 Materials and finish

Centre contact : Copper alloy gold plated over nickel undercoat

Insulators : PTFE

Seals : Silicone rubber or silicone fluoride

Body : Copper alloy, nickel plated

Heat shrink tube : Polyolefin

Coupling nut, rear screw and other parts' materials shall have mechanical and electrical characteristics consistent with the requirements of this product standard.

4.3 Temperature

Operating temperature shall be between – 65 °C and 165 °C.

4.4 Electrical characteristics

Maximum operating frequency : 6 GHz

VSWR : 1,15 max. from DC to 3 GHz
1,20 max. from 3 GHz to 6 GHz

Impedance : 50 Ω

Insertion loss : $0,07\sqrt{f}$ dB max., f in GHz

Contact resistance (initial centre contact) : 2,0 m Ω max.

Insulation resistance : 5 000 M Ω min.

Withstand voltage : 1 500 V_{eff} (at sea level)

4.5 General characteristics

Tightening torque of coupling nut : 2,6 Nm $\pm$ 0,3 Nm

Force to engage or disengage : 0,23 Nm max.

Service life : 500 cycles

Retention of centre contact : 27 N min.

Retention of cable : see Table 2.

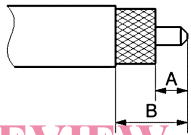
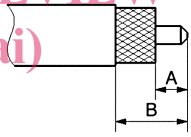
Table 2 — Retention of cable

Cable group	Retention of cable N min.
A	180
B	180

4.6 Admissible cables, tools and stripping lengths

See Table 3 to Table 5.

Table 3 — Stripping lengths

Cable group	Cable code (see TR 6058)	Stripping lengths mm
A	KW	
B	KX	

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Table 4 — Stripping lengths cable group A

<i>A</i>		<i>B</i>	
min. mm	max. mm	min. mm	max. mm
4,6	5,4	8,6	9,4

Table 5 — Stripping lengths cable group B

<i>A</i>		<i>B</i>	
min. mm	max. mm	min. mm	max. mm
3,6	4,4	7,6	8,4

For stripping see EN 2812.