



Designation: C 1227 – 08

Standard Specification for Precast Concrete Septic Tanks¹

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1. Scope

1.1 This specification covers design requirements, manufacturing practices, and performance requirements for monolithic or sectional precast concrete septic tanks.

1.2 The values stated in SI units are to be regarded as the standard. The values given in parentheses are for information only.

1.3 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use.*

2. Referenced Documents

2.1 ASTM Standards:²

A 82/A 82M Specification for Steel Wire, Plain, for Concrete Reinforcement

A 185/A 185M Specification for Steel Welded Wire Reinforcement, Plain, for Concrete

A 496/A 496M Specification for Steel Wire, Deformed, for Concrete Reinforcement

A 497/A 497M Specification for Steel Welded Wire Reinforcement, Deformed, for Concrete

A 615/A 615M Specification for Deformed and Plain Carbon-Steel Bars for Concrete Reinforcement

A 706/A 706M Specification for Low-Alloy Steel Deformed and Plain Bars for Concrete Reinforcement

A 996/A 996M Specification for Rail-Steel and Axle-Steel Deformed Bars for Concrete Reinforcement

C 33 Specification for Concrete Aggregates

C 39/C 39M Test Method for Compressive Strength of Cylindrical Concrete Specimens

C 94/C 94M Specification for Ready-Mixed Concrete

C 125 Terminology Relating to Concrete and Concrete Aggregates

C 150 Specification for Portland Cement

C 231 Test Method for Air Content of Freshly Mixed Concrete by the Pressure Method

C 260 Specification for Air-Entraining Admixtures for Concrete

C 330 Specification for Lightweight Aggregates for Structural Concrete

C 494/C 494M Specification for Chemical Admixtures for Concrete

C 595 Specification for Blended Hydraulic Cements

C 618 Specification for Coal Fly Ash and Raw or Calcined Natural Pozzolan for Use in Concrete

C 685/C 685M Specification for Concrete Made by Volumetric Batching and Continuous Mixing

C 890 Practice for Minimum Structural Design Loading for Monolithic or Sectional Precast Concrete Water and Wastewater Structures

C 990 Specification for Joints for Concrete Pipe, Manholes, and Precast Box Sections Using Preformed Flexible Joint Sealants

C 1116/C 1116M Specification for Fiber-Reinforced Concrete

2.2 ACI Standard:³

ACI 318 Building Code Requirements for Reinforced Concrete

2.3 NSF/ANSI Standard:⁴

NSF/ANSI 46–2005 Evaluation of Components and Devices used in Wastewater Treatment Systems

3. Terminology

3.1 For definitions of terms relating to concrete, see Terminology C 125.

3.2 Definitions of Terms Specific to This Standard:

3.2.1 *access opening, n*—hole in the top slab used to gain access to the inside of the tank for the purpose of cleaning and removing sludge without a person actually having to enter the tank.

3.2.2 *air scum volume, n*—number of cubic inches (centimetres) in the space between the liquid surface and the underside of the top slab.

¹ This specification is under the jurisdiction of ASTM Committee C27 on Precast Concrete Products and is the direct responsibility of Subcommittee C27.30 on Water and Wastewater Containers.

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² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

³ Available from American Concrete Institute (ACI), P.O. Box 9094, Farmington Hills, MI 48333-9094, <http://www.aci-int.org>.

⁴ Available from American National Standards Institute (ANSI), 25 W. 43rd St., 4th Floor, New York, NY 10036, <http://www.ansi.org>.

3.2.3 *baffle*, *n*—device placed in a tank to dissipate energy, direct flow, retain solids, and/or draw liquid off at a specific depth.

3.2.4 *baffle, inlet*, *n*—tee or wall segment at or near the inlet pipe of a tank designed to direct flow below the liquid surface.

3.2.5 *baffle, outlet*, *n*—tee or wall segment at or near the outlet pipe of a tank designed to collect flow from the liquid effluent layer.

3.2.6 *cement*, *n*—powdered substance of lime and clay mixed with water to make concrete.

3.2.7 *connector*, *n*—device that provides a flexible seal between a pipe and the precast concrete tank.

3.2.8 *corrosion-resistant*, *adj*—materials that are resistant to deterioration when in contact with the corrosive materials found in a septic tank.

3.2.9 *dead load*, *n*—mass of a structure and all permanent loads imposed on the structure (that is, soil).

3.2.10 *detention time*, *n*—average length of time a unit volume of liquid or a suspended particle remains in a tank; mathematically, it is the volume of liquid in the tank divided by the flow rate through the tank.

3.2.11 *effective volume*, *n*—maximum amount of liquid and solids that can be contained in a tank under normal operating conditions.

3.2.12 *effluent filter device*, *n*—device, made from corrosion-resistant materials, that separates solid material from tank liquid before the liquid exits the tank.

3.2.13 *grinder*, *n*—device for grinding and flushing cooking wastes; also known as a garbage disposal.

3.2.14 *inspection opening*, *n*—hole in the top slab used for the purpose of observing conditions inside the tank.

3.2.15 *joint*, *n*—physical separation where two pieces of precast concrete are in contact.

3.2.16 *liquid effluent layer*, *n*—area in a tank made up of liquids and semibuoyant waste particles after the sludge and scum waste have separated and settled.

3.2.17 *live load*, *n*—loads exerted on or above a structure when the source of the load is dynamic and transient.

3.2.18 *non-sealed joint*, *n*—joint in which sealant is not used but in which a machined fit will minimize the movement of liquid from one side of a precast concrete wall to the opposite side.

3.2.19 *owner*, *n*—is by definition, end user, customer, or purchaser.

3.2.20 *rated volume*, *n*—depth from the bottom of a septic tank to the invert of the outlet pipe.

3.2.21 *scum layer*, *n*—buoyant waste floating near the surface of liquid, consisting of lighter-than-water materials, such as greases and soaps.

3.2.22 *sealed joint*, *n*—joint that is sealed to prevent liquid passing from one side of a precast concrete wall to the opposite side.

3.2.23 *septic tank system*, *n*—anaerobic digestion chamber in which domestic sewage is received and retained, and from which the liquid effluent, which is comparatively free from settleable and floating solids, is then discharged.

3.2.24 *sludge layer*, *n*—heavier waste solids that separate and settle at the bottom of a tank.

3.2.25 *tee*, *n*—“T”-shaped pipe fitting made of corrosion-resistant materials used to connect horizontal piping with vertical piping and used to provide access for cleaning piping.

4. Ordering Information

4.1 The purchaser shall include the following information in bidding documents and on the purchase order, as applicable to the units being ordered:

4.1.1 Reference to this specification and date of issue.

4.1.2 Quantity, that is, number of units ordered.

4.1.3 Capacity of tank in gallons or litres.

4.1.4 Special cement requirements including moderate sulfate-resisting cement, Specification **C 150** Type II, or highly sulfate-resisting cement, Specification **C 150**, Type V. If the purchaser does not stipulate, the manufacturer shall use any cement meeting the requirements of Specification **C 150** or **C 595**.

4.1.5 Acceptance will be based on a review of the calculations or on proof tests.

4.1.6 Design requirements such as depth of earth cover, live load applied at the surface, and ground water level.

4.1.7 Testing for water leakage shall not be required at the job site unless specifically required by the purchaser.

4.1.8 Manufacturer is permitted to require testing on site prior to backfill.

5. Materials and Manufacture

5.1 *Cement*—Portland cement shall conform to the requirements of Specification **C 150** or shall be portland blast-furnace slag cement or portland-pozzolan cement conforming to the requirements of Specification **C 595**.

5.2 *Aggregates*—Aggregates shall conform to Specification **C 33** and lightweight aggregates shall conform to Specification **C 330**, except that the requirements for grading shall not apply.

5.3 *Water*—Water used in mixing concrete shall be clean and free of injurious amounts of oils, acids, alkalies, salts, organic materials, or other substances that will be incompatible with concrete or steel.

5.4 *Admixtures*—Admixtures, when used, shall conform to Specification **C 494/C 494M** or Specification **C 618** and shall not be injurious to other products used in the concrete.

5.4.1 *Air-Entraining Admixtures*—Air-entraining admixtures conforming to Specification **C 260** shall be used when there is a risk that the concrete will be exposed to freezing and thawing. Then the concrete mixture shall contain 5.5 ± 1.5 % air by volume as determined by Test Method **C 231**.

5.5 *Steel Reinforcement*—Steel reinforcement shall conform to Specification **A 82/A 82M** or **A 496/A 496M** for wire, Specification **A 185/A 185M** or **A 497/A 497M** for wire fabric, or Specifications **A 615/A 615M**, **A 706/A 706M**, or **A 996/A 996M** for steel reinforcement bars.

5.5.1 *Locating Reinforcement*—Reinforcement shall be placed in the forms as required by the design.

5.5.2 *Holding Reinforcement in Position During Pouring Placement*—Reinforcement must be securely tied in place to maintain position during concrete placing operations. Chairs, bolsters, braces, and spacers in contact with forms shall have a corrosion-resistant surface.