SLOVENSKI STANDARD
kSIST FprEN 1765:2016

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Gumeni cevni priključki za dotok in odtok nafte in naftnih derivatov - Specifikacija za priključke

Rubber hose assemblies for oil suction and discharge services - Specification for the assemblies

Gummischlauchleitungen für das Ansaugen und Fördern von Öl - Anforderungen an die Schlauchleitungen

Flexibles en caoutchouc pour chargement et déchargement des produits pétroliers - Spécifications pour les flexibles

Ta slovenski standard je istoveten z: **FprEN 1765**

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83.140.40	Gumene cevi	Hoses

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EUROPEAN STANDARD

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FINAL DRAFT
FprEN 1765

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English Version

Rubber hose assemblies for oil suction and discharge services - Specification for the assemblies

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EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

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European foreword

This document (FprEN 1765:2015) has been prepared by Technical Committee CEN/TC 218 “Rubber and plastics hoses and hose assemblies”, the secretariat of which is held by BSI.

This document is currently submitted to the Unique Acceptance Procedure.

This document will supersede EN 1765:2004.

Compared to EN 1765:2004 the following changes have been made:

a) Clause 2: the normative references have been updated;

b) Subclause 4.2: hose assemblies type S and L were subdivided into two grades Grade M (electrically bonded) and Grad Ω (electrically conductive);

c) Subclause 5.2.3.2: one type of hose assembly assembled with hose nipples in accordance to EN 14420-2 and swaged or crimped ferrules has been added;

d) Table 4: for the electrical properties (continuity) the maximum electrical resistance 10^6 per assembly for grade Ω was added;

e) Clause 12: the requirements for marking have been amended.

Introduction

This document specifies minimum requirements for the satisfactory performance of wire or textile reinforced rubber hose assemblies of both smooth and rough bore types for oil suction and discharge services. The hoses are commonly used for transferring crude oil and liquid petroleum products, other than liquefied petroleum gas and natural gas, to and from tanker and bunkering vessels or for similar duties ashore.

Specific details of the construction of hoses are not rigidly defined in this document since it is felt that this could restrict the introduction of improved methods of construction. The hose assemblies have been classified and designated in terms of service pressure, which includes an allowance for surge pressure and which equates to the factory test pressure. To keep this specification in line with other documents this factory test pressure is also defined as the maximum working pressure (see Table 1). It is the responsibility of the user to determine the appropriate working pressure, which will depend on the severity of the user's operating conditions and on the service life that is expected of the hose assembly.

It is essential that the purchaser provides certain information about the hose assembly and its intended use at the time of enquiry and/or order; this information is listed in Annex A (informative). Recommendations concerning packaging and transportation are given in Annex B (informative) and expected masses of hoses, in kilograms per metre of free length, are given in Annex C (informative).

1 Scope

This draft European Standard specifies the characteristics of four types of oil suction and discharge hose assemblies used for the conveyance of petroleum, including crude oils and other liquid petroleum products containing a maximum aromatics content of 50 % (*v/v*). It is not suitable for liquefied petroleum gas and natural gas.

Hose assemblies to this document can be used in the temperature range −20 °C to 82 °C.

The hoses specified are in the size range of nominal bore 50 to 500 and may be smooth bore, rough bore or armoured rough bore.

Hoses for use with petroleum products having an aromatic content greater than 50 % (v/v) are outside the scope of this document but the requirements may be used as a basis for such hoses on request to the manufacturer.

2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 14420-2, *Hose fittings with clamp units — Part 2: Hose side parts of hose tail*

EN 14420-3 *Hose fittings with clamp units — Part 3: Clamp units, bolted or pinned*

EN 14420-4, *Hose fittings with clamp units — Part 4: Flange connections*

EN ISO 1402, *Rubber and plastics hoses and hose assemblies — Hydrostatic testing (ISO 1402)*

EN ISO 1460, *Metallic coatings — Hot dip galvanized coatings on ferrous materials — Gravimetric determination of the mass per unit area (ISO 1460)*

EN ISO 1461, *Hot dip galvanized coatings on fabricated iron and steel articles — Specifications and test methods (ISO 1461)*

EN ISO 7233, *Rubber and plastics hoses and hose assemblies — Determination of resistance to vacuum (ISO 7233)*

EN ISO 8031:2009, *Rubber and plastics hoses and hose assemblies — Determination of electrical resistance and conductivity (ISO 8031:2009)*

EN ISO 8033, *Rubber and plastics hoses — Determination of adhesion between components (ISO 8033)*

EN ISO 8330:2014, *Rubber and plastics hoses and hose assemblies — Vocabulary (ISO 8330:2014)*

EN ISO 15614-1:2004, *Specification and qualification of welding procedures for metallic materials — Welding procedure test — Part 1: Arc and gas welding of steels and arc welding of nickel and nickel alloys (ISO 15614-1:2004)*

ISO 1431-1, *Rubber, vulcanized or thermoplastic — Resistance to ozone cracking — Part 1: Static and dynamic strain testing*

ISO 1817, *Rubber, vulcanized or thermoplastic — Determination of the effect of liquids*