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**Stainless steels for general  
purposes —**

**Part 1:  
Corrosion-resistant flat products**

*Aciers inoxydables pour usage général —*

*Partie 1: Produits plats en acier résistant à la corrosion*

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# Contents

	Page
Foreword .....	iv
<b>1 Scope</b> .....	<b>1</b>
<b>2 Normative references</b> .....	<b>1</b>
<b>3 Terms and definitions</b> .....	<b>2</b>
<b>4 Designation</b> .....	<b>2</b>
<b>5 Information to be supplied by the purchaser</b> .....	<b>2</b>
<b>6 Classification of grades</b> .....	<b>3</b>
<b>7 Requirements</b> .....	<b>3</b>
7.1 Manufacturing process .....	3
7.2 Delivery condition .....	3
7.3 Chemical composition .....	3
7.4 Susceptibility to intergranular corrosion .....	4
7.5 Mechanical properties .....	4
7.6 Surface quality .....	4
7.7 Internal soundness .....	4
7.8 Dimensions, tolerances on dimensions, and shape .....	4
7.9 Calculation of mass and tolerance of mass .....	5
<b>8 Inspection, testing, and conformance of products</b> .....	<b>5</b>
8.1 General .....	5
8.2 Inspection and testing procedures and types of inspection document .....	5
8.3 Specific inspection and testing .....	6
8.4 Test methods .....	6
8.5 Retests .....	7
<b>9 Marking</b> .....	<b>7</b>
<b>Annex A (informative) Guidelines for further treatment (including heat treatment) in fabrication</b> .....	<b>36</b>
<b>Annex B (informative) Designations of the steels given in <a href="#">Table 1</a> and of comparable grades covered in ASTM, EN, JIS, and GB standards</b> .....	<b>43</b>
<b>Annex C (informative) Comparison list of abbreviations for process route/surface finish of flat products given in <a href="#">Table 3</a> covered in ASTM and JIS standards</b> .....	<b>47</b>
<b>Annex D (informative) Applicable dimensional standards</b> .....	<b>49</b>
<b>Bibliography</b> .....	<b>50</b>

## Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see [www.iso.org/directives](http://www.iso.org/directives)).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see [www.iso.org/patents](http://www.iso.org/patents)).

Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation on the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the WTO principles in the Technical Barriers to Trade (TBT) see the following URL: Foreword - Supplementary information

The committee responsible for this document is ISO/TC 17, *Steels*, Subcommittee SC 4, *Heat treatable and alloy steels*.

This second edition cancels and replaces the first edition (ISO 16143-1:2004), which has been technically revised.

This corrected version of ISO 16143-1:2014 incorporates the following corrections: in Tables 1, 6, A.3 and B.1, the steel designation name "X2CrNbCu22" has been corrected to "X2CrTiCu22"; normative reference ISO 15510 has been updated to the latest edition (2014); some cross-references and footnotes have been corrected or deleted.

ISO 16143 consists of the following parts, under the general title *Stainless steels for general purposes*:

- Part 1: *Corrosion-resistant flat products*
- Part 2: *Corrosion-resistant semi-finished products, bars, rods and sections*
- Part 3: *Wire*

# Stainless steels for general purposes —

## Part 1: Corrosion-resistant flat products

### 1 Scope

This part of ISO 16143 specifies the technical delivery conditions for hot- or cold-rolled sheet/plate and strip for general purposes made of the most important corrosion-resistant stainless steel grades.

NOTE 1 In the text, under the term “general purposes”, purposes other than the special purposes mentioned in References [1] to [4] are understood.

NOTE 2 Heat-resistant steel grades can be found in ISO 4955 and they can be used for corrosion-resistant purposes.

In addition to this part of ISO 16143, the general technical delivery requirements of ISO 404 are applicable.

This part of ISO 16143 does not apply to components manufactured by further processing of the product forms listed in the first paragraph where quality characteristics are altered as a result of such processing.

### 2 Normative references (standards.iteh.ai)

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 148-1, *Metallic materials — Charpy pendulum impact test — Part 1: Test method*

ISO 377, *Steel and steel products — Location and preparation of samples and test pieces for mechanical testing*

ISO 404, *Steel and steel products — General technical delivery requirements*

ISO 3651-2, *Determination of resistance to intergranular corrosion of stainless steels — Part 2: Ferritic, austenitic and ferritic-austenitic (duplex) stainless steels — Corrosion test in media containing sulfuric acid*

ISO 6506-1, *Metallic materials — Brinell hardness test — Part 1: Test method*

ISO 6507-1, *Metallic materials — Vickers hardness test — Part 1: Test method*

ISO 6508-1, *Metallic materials — Rockwell hardness test — Part 1: Test method (scales A, B, C, D, E, F, G, H, K, N, T)*

ISO 6892-1:2009, *Metallic materials — Tensile testing — Part 1: Method of test at room temperature*

ISO 6892-2, *Metallic materials — Tensile testing — Part 2: Method of test at elevated temperature*

ISO 6929, *Steel products — Vocabulary*

ISO 10474, *Steel and steel products — Inspection documents*

ISO 14284, *Steel and iron — Sampling and preparation of samples for the determination of chemical composition*

ISO 15510:2014, *Stainless steels — Chemical composition*

# ISO 16143-1:2014(E)

ISO/TS 4949, *Steel names based on letter symbols*

ISO/TR 9769, *Steel and iron — Review of available methods of analysis*

## 3 Terms and definitions

For the purposes of this document, the terms and definitions given in ISO 6929 and the following apply.

**3.1 corrosion-resistant stainless steel**  
steel, with at least 10,5 % (mass fraction) Cr and a maximum of 1,2 % (mass fraction) C, for which resistance to corrosion is of primary importance

**3.2 product form**  
shape of a product

Note 1 to entry: Different forms of products are given in ISO 6929.

## 4 Designation

For the steel grades covered by this part of ISO 16143, the steel names as given in the tables are allocated in accordance with ISO/TS 4949.

For the steel grades covered by this part of ISO 16143, the steel numbers as given in the tables are allocated in accordance with ISO 15510.

## 5 Information to be supplied by the purchaser

It shall be the responsibility of the purchaser to specify all requirements that are necessary for products covered by this part of ISO 16143. Such requirements to be considered include, but are not limited to, the following:

- a) the desired quantity;
- b) the product form (strip or sheet/plate);
- c) the number of the appropriate dimensional standard, e.g. ISO 9444-1, ISO 9444-2, ISO 9445-1, ISO 9445-2, and ISO 18286 (see [Annex D](#)), the nominal dimensions, plus any choice of requirements;
- d) the type of material (steel);
- e) the number of this part of ISO 16143 (i.e. ISO 16143-1);
- f) the steel name or steel number;
- g) if, for the relevant steel in [Tables 4 to 8](#), more than one treatment condition is covered, the symbol for the desired heat treatment or cold-worked condition;
- h) the desired process route/surface finish (see [Table 3](#));
- i) if a verification of internal soundness is required for flat products with thickness  $\geq 6$  mm, requirements can be agreed at the time of enquiry and order (see [7.7](#));
- j) any further optional test agreed between the manufacturer and purchaser at the time of enquiry and order [see [8.2.3 b](#));
- k) the type of inspection document and its designation in accordance with ISO 10474 (see [8.2.1](#)).

EXAMPLE 5 t of cold-rolled narrow strip in accordance with ISO 9445-1 with a specified thickness of 0,25 mm, precision thickness tolerance (P), with a specified width of 250 mm, precision tolerance on width (P) and with restricted tolerances on edge camber (R) made of a steel grade with name X5CrNi18-10 and number 4301-304-00-I as specified in ISO 16143-1, in process route 2D and inspection certificate 3.1 as specified in ISO 10474, is designated as follows:

**5 t cold-rolled narrow strip ISO 9445-1 - 0,25P × 250P - R**  
**Steel ISO 16143-1 - X5CrNi18-10 + 2D**  
**ISO 10474 - 3.1**

or

**5 t cold-rolled narrow strip ISO 9445-1 - 0,25P × 250P - R**  
**Steel ISO 16143-1 - 4301-304-00-I + 2D**  
**ISO 10474 - 3.1**

## 6 Classification of grades

Corrosion-resistant stainless steels covered in this part of ISO 16143 are classified according to their structure into

- austenitic steels,
- austenitic-ferritic steels,
- ferritic steels,
- martensitic steels, or
- precipitation-hardening steels.

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## 7 Requirements

### 7.1 Manufacturing process

Unless a special steelmaking process is agreed upon at the time of ordering, the steelmaking process shall be at the discretion of the manufacturer. When he so requests, the purchaser shall be informed what steelmaking process is being used.

### 7.2 Delivery condition

The products shall be supplied in the delivery condition agreed upon in the order, by reference to the process route given in [Table 3](#) and, where different alternatives exist, to the treatment conditions given in [Tables 4](#) to [8](#), [14](#), and [16](#) (see also [Annex A](#)).

### 7.3 Chemical composition

**7.3.1** The chemical composition requirements given in [Table 1](#) apply with respect to the chemical composition of the cast analysis.

**7.3.2** The product analysis can deviate from the limiting values for the cast analysis given in [Table 1](#) by the values listed in [Table 2](#).

## 7.4 Susceptibility to intergranular corrosion

Referring to resistance to intergranular corrosion as defined in ISO 3651-2, for ferritic, austenitic, and austenitic-ferritic steels, the specifications in [Tables 4, 5, and 6](#) apply.

The susceptibility of stainless steels to intergranular corrosion is dependent on the type of environment and therefore cannot always be clearly ascertained through standard laboratory tests. The selection of the test or tests to be agreed upon should be based on experience with the use of the selected grade of steel in the intended environment.

## 7.5 Mechanical properties

The mechanical properties at room temperature as specified in [Tables 4 to 8](#) apply for the relevant specified heat-treatment condition. This does not apply to the process route 1U (hot rolled, not heat treated, not descaled). If, by agreement at the time of ordering, the products are to be supplied in a non-heat-treated condition, the mechanical properties specified in [Tables 4 to 8](#) shall be obtainable from reference test pieces which have received the appropriate heat treatment (simulated heat treatment).

The values in [Tables 9 to 13](#) apply for the 0,2 %- and 1 %-proof strength at elevated temperatures.

For cold-worked products, the 0,2 %-proof strength levels at ambient temperature as specified in [Table 14](#) apply. The available 0,2 %-proof strength levels in the cold-worked condition are indicated in [Table 15](#).

Alternatively, cold-worked products can be ordered according to their tensile strength levels as given in [Tables 16 and 17](#).

NOTE Austenitic steels are insensitive to brittle fracture in the solution-annealed condition. Because they do not have a pronounced transition temperature, which is characteristic of other steels, they are also useful for application at cryogenic temperatures.

## 7.6 Surface quality

The general surface appearance with respect to soundness and surface finish shall be consistent with good production practice, for the grade and quality ordered, as determined by visual inspection. When products are delivered in coil form, the degree and extent of imperfections can be expected to be greater, due to the impracticability of removing short lengths of coil.

Products delivered with hot-rolled or cold-rolled finishes (see [Table 3](#)) shall, unless otherwise agreed, be supplied with only one surface inspected to the required finish (the prime surface). In such instances, the manufacturer should indicate the prime surface, by marking the material or the packaging, or by some other agreed method. The default method is to mark the prime surface, and to make this surface the top surface of plates, sheets, and cut lengths, or the outside surface of coiled products.

Where necessary, precise requirements on surface quality can be agreed upon at the time of enquiry and order.

## 7.7 Internal soundness

For internal soundness, where appropriate, requirements together with the conditions for their verification can be agreed upon at the time of enquiry and order.

## 7.8 Dimensions, tolerances on dimensions, and shape

The dimensions and the tolerances on dimensions and shape are to be agreed upon at the time of enquiry and order, as far as possible with reference to the dimensional standards ISO 9444-1, ISO 9444-2, ISO 9445-1, ISO 9445-2, and ISO 18286 (see [Annex D](#)).



## 7.9 Calculation of mass and tolerance of mass

**7.9.1** The density values of the relevant grades for calculating the nominal mass of the products shall be taken from Annex D of ISO 15510:2014.

**7.9.2** If the tolerances on mass are not specified in the dimensional standards mentioned in [7.8](#), they can be agreed upon at the time of enquiry and order.

## 8 Inspection, testing, and conformance of products

### 8.1 General

The manufacturer shall carry out appropriate process control, inspection, and testing to ensure that the delivery complies with the requirements of the order.

This includes the following:

- a suitable frequency of verification of the dimensions of the products;
- an adequate intensity of visual examination of the surface quality of the products;
- an appropriate frequency and type of test to ensure that the correct grade of steel is delivered.

The nature and frequency of these verifications, examinations, and tests are determined by the manufacturer, based on the degree of consistency that has been determined by the evidence of his quality system. In view of this, verifications by specific tests for these requirements are not necessary, unless otherwise agreed.

### 8.2 Inspection and testing procedures and types of inspection document

**8.2.1** Products complying with this part of ISO 16143 shall be ordered and delivered with one of the inspection documents as specified in ISO 10474. The type of document shall be agreed upon at the time of enquiry and order. If the order does not contain any specification of this type, a test report 2.2 shall be issued.

**8.2.2** If, in accordance with the agreements made at the time of enquiry and order, a test report 2.2 is to be provided, this shall cover

- a) the statement that the material complies with the requirements of the order and
- b) the results of the cast analysis for all elements specified for the type of steel supplied.

**8.2.3** If, in accordance with the agreements in the order, an inspection document 3.1 or 3.2 of ISO 10474 is to be provided, the specific inspections and tests described in [8.3](#) shall be carried out and their results shall be certified in the document.

In addition to [8.2.2](#) a) and b), the document shall cover

- a) the results of the mandatory tests marked in the second column of [Table 18](#) by an “m” and
- b) the results of any optional test or inspection agreed when ordering, marked in the second column of [Table 18](#) by an “o”.

## 8.3 Specific inspection and testing

### 8.3.1 Extent of testing

The tests to be carried out, either mandatorily (m) or by agreement (o), the composition and size of the test units, and the number of sample products, samples, and test pieces to be taken are given in [Table 18](#).

### 8.3.2 Selection and preparation of samples and test pieces

**8.3.2.1** The general conditions for selection and preparation of samples and test pieces shall be in accordance with ISO 377 and ISO 14284.

**8.3.2.2** The test samples for the tensile test shall be taken in accordance with [Table 19](#) in such a way that they are located halfway between the centre and a longitudinal edge.

The samples shall be taken from products in the delivery condition. If agreed, the samples can be taken before flattening. For samples to be given a simulated heat treatment, the conditions for annealing shall be agreed.

**8.3.2.3** Samples for the hardness test and for the resistance to intergranular corrosion test, where requested, shall be taken from the same locations as those for the mechanical tests. For the direction of bending the test piece in the resistance to intergranular corrosion test, see [Figure 1](#).

## 8.4 Test methods

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**8.4.1** Unless otherwise agreed upon when ordering, the choice of a suitable physical or chemical method of analysis to determine the product analysis is at the discretion of the manufacturer. In cases of dispute, the analysis shall be carried out by a laboratory approved by the two parties. In these cases, the reference method of analysis shall be agreed upon, where possible, with reference to ISO/TR 9769.

**8.4.2** The tensile test shall be carried out in accordance with ISO 6892-1:2009, taking into account the additional or deviating conditions specified in footnote <sup>a</sup> of Table 1. It shall be performed under controlled conditions in accordance with Clause 5 of ISO 6892-1:2009.

Unless otherwise agreed upon, the tensile strength and elongation after fracture shall be determined and, additionally, for ferritic and austenitic-ferritic steels, the 0,2 %-proof strength, and for austenitic steels, the 0,2 %- and 1 %-proof strengths shall be determined.

If a tensile test at elevated temperature has been ordered, this shall be carried out in accordance with ISO 6892-2. If the proof strength is to be verified, the 0,2 %-proof strength shall be determined, for ferritic, martensitic, precipitation-hardening, and austenitic-ferritic steels. In the case of austenitic steels, the 0,2 %- and the 1 %-proof strength shall be determined.

**8.4.3** If an impact test has been ordered, it shall be carried out in accordance with ISO 148-1 on test pieces with a V-notch and a 2 mm hammer. The average obtained from three test pieces is considered to be the test result (specified in ISO 404).

**8.4.4** The Brinell hardness test shall be carried out in accordance with ISO 6506-1. The Vickers hardness test shall be carried out in accordance with ISO 6507-1. The Rockwell hardness test shall be carried out in accordance with ISO 6508-1.

**8.4.5** The resistance to intergranular corrosion shall be tested in accordance with ISO 3651-2, unless otherwise agreed upon.

**8.4.6** Dimensions and dimensional tolerances of the products shall be verified in accordance with the requirements of the relevant dimensional standards (see [7.8](#)).

## **8.5 Retests**

Use ISO 404.

## **9 Marking**

**9.1** The products shall be marked with the manufacturer's trademark or symbol and the steel name or number. The product shall also be marked with the cast number, thickness, or dimension, as well as an identification number related to an appropriate inspection certificate.

**9.2** Unless otherwise agreed, the method of marking and the material of marking shall be at the option of the manufacturer. Its quality shall be such that it shall be durable for at least one year, can withstand normal handling, and can be stored in unheated storage under cover. The corrosion resistance of the product shall not be impaired by the marking.

**9.3** Each unit shall be marked. As an alternative, for items that are wrapped, bundled, or boxed, or where the surface is ground or polished, the marking can be applied to the packaging, or to a tag securely attached to it.

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Table 1 — Chemical composition (cast analysis)

Steel designation		% (mass fraction) <sup>a</sup>									
Name	ISO number	C	Si	Mn	P	S	Cr	Mo	Ni	N	Others
<b>Austenitic steels</b>											
X5CrNi17-7	4319-301-00-I	0,07	1,00	2,00	0,045	0,030 <sup>b</sup>	16,0 to 18,0	—	6,0 to 8,0	0,10	—
X12CrNi17-7	4310-301-09-X	0,15	1,00	2,00	0,045	0,030	16,0 to 18,0	—	6,0 to 8,0	—	—
X2CrNi18-7	4318-301-53-I	0,030	1,00	2,00	0,045	0,015	16,0 to 18,5	—	6,0 to 8,0	0,10 to 0,20	—
X6CrNiCu17-8-2	4567-304-76-I	0,08	1,70	3,00	0,045	0,030	15,0 to 18,0	—	6,0 to 9,0	—	Cu: 1,00 to 3,00
X10CrNi18-8	4310-301-00-I	0,05 to 0,15	2,00	2,00	0,045	0,030 <sup>b</sup>	16,0 to 19,0	0,80	6,0 to 9,5	0,10	—
X2CrNi18-9	4307-304-03-I	0,030	1,00	2,00	0,045	0,030 <sup>b</sup>	17,5 to 19,5	—	8,0 to 10,0	0,10	—
X12CrNiSi18-9-3	4326-302-15-I	0,15	2,00 to 3,00	2,00	0,045	0,030	17,0 to 19,0	—	8,0 to 10,0	—	—
X2CrNi18-9	4311-304-53-I	0,030	1,00	2,00	0,045	0,030 <sup>b</sup>	17,5 to 19,5	—	8,0 to 10,0	0,12 to 0,22	—
X5CrNi18-10	4301-304-00-I	0,07	1,00	2,00	0,045	0,030 <sup>b</sup>	17,5 to 19,5	—	8,0 to 10,5	0,10	—
X6CrNiTi18-10	4541-321-00-I	0,08	1,00	2,00	0,045	0,030 <sup>b</sup>	17,0 to 19,0	—	9,0 to 12,0	—	Ti: 5 × C to 0,70
X6CrNiNb18-10	4550-347-00-I	0,08	1,00	2,00	0,045	0,030 <sup>b</sup>	17,0 to 19,0	—	9,0 to 12,0	—	Nb: 10 × C to 1,00
X2CrNi19-11	4306-304-03-I	0,030	1,00	2,00	0,045	0,030 <sup>b</sup>	18,0 to 20,0	—	10,0 to 12,0	0,10	—
X6CrNi18-12	4303-305-00-I	0,08	1,00	2,00	0,045	0,030 <sup>b</sup>	17,0 to 19,0	—	10,5 to 13,0	0,10	—
X8CrMnCuNi17-8-3	4597-204-76-I	0,10	2,00	6,5 to 9,0	0,040	0,030	15,0 to 18,0	1,00	3,00	0,10 to 0,30	Cu: 2,00 to 3,5
X12CrMnNi17-7-5	4372-201-00-I	0,15	1,00	5,5 to 7,5	0,045	0,030 <sup>b</sup>	16,0 to 18,0	—	3,5 to 5,5	0,05 to 0,25	—
X2CrMnNi17-7-5	4371-201-53-I	0,030	1,00	6,0 to 8,0	0,045	0,015	16,0 to 17,5	—	3,5 to 5,5	0,15 to 0,25	Cu: 1,00

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Table 1 — (continued)

Steel designation		% (mass fraction) <sup>a</sup>											Others
Name	ISO number	C	Si	Mn	P	S	Cr	Mo	Ni	N			
X9CrMnNiCu17-8-5-2	4618-201-76-E	0,10	1,00	5,5 to 9,5	0,070	0,010	16,5 to 18,5	—	4,5 to 5,5	0,15	Cu: 1,00 to 2,50		
X11CrNiMn19-8-6	4369-202-91-I	0,07 to 0,15	0,50 to 1,00	5,0 to 7,5	0,030	0,015	17,5 to 19,5	—	6,5 to 8,5	0,20 to 0,30	—		
X1CrNi25-21	4335-310-02-I	0,020	0,25	2,00	0,025	0,010	24,0 to 26,0	0,20	20,0 to 22,0	0,10	—		
<b>Austenitic steels with Mo</b>													
X2CrNiMo17-12-2	4404-316-03-I	0,030	1,00	2,00	0,045	0,030 <sup>b</sup>	16,5 to 18,5	2,00 to 3,00	10,0 to 13,0	0,10	—		
X5CrNiMo17-12-2	4401-316-00-I	0,08	1,00	2,00	0,045	0,030 <sup>b</sup>	16,0 to 18,0	2,00 to 3,00	10,0 to 13,0	0,10	—		
X6CrNiMoTi17-12-2	4571-316-35-I	0,08	1,00	2,00	0,045	0,030 <sup>b</sup>	16,5 to 18,5	2,00 to 2,50	10,5 to 13,5	—	Ti: 5 × C to 0,70		
X2CrNiMo17-12-3	4432-316-03-I	0,030	1,00	2,00	0,045	0,030 <sup>b</sup>	16,5 to 18,5	2,50 to 3,00	10,5 to 13,0	0,10	—		
X3CrNiMo17-12-3	4436-316-00-I	0,05	1,00	2,00	0,045	0,030 <sup>b</sup>	16,5 to 18,5	2,50 to 3,00	10,5 to 13,0	0,10	—		
X2CrNiMoN17-12-3	4429-316-53-I	0,030	1,00	2,00	0,045	0,030 <sup>b</sup>	16,5 to 18,5	2,50 to 3,00	10,5 to 13,0	0,12 to 0,22	—		
X2CrNiMo17-14-3	4435-316-03-X	0,030	1,00	2,00	0,045	0,030	16,0 to 18,0	2,0 to 3,0	12,0 to 15,0	—	—		
X2CrNiMo18-14-3	4435-316-91-I	0,030	1,00	2,00	0,045	0,015	17,0 to 19,0	2,50 to 3,00	12,5 to 15,0	0,10	—		
X2CrNiMoN17-13-5	4439-317-26-E	0,030	1,00	2,00	0,045	0,015	16,5 to 18,5	4,0 to 5,0	12,5 to 14,5	0,12 to 0,22	—		
X2CrNiMo19-14-4	4438-317-03-I	0,030	1,00	2,00	0,045	0,030 <sup>b</sup>	17,5 to 20,0	3,0 to 4,0	12,0 to 15,0	0,10	—		
X1CrNiMoCuN20-18-7	4547-312-54-I	0,020	0,70	1,00	0,035	0,015	19,5 to 20,5	6,0 to 7,0	17,5 to 18,5	0,18 to 0,25	Cu: 0,50 to 1,00		
X1CrNiMoN25-22-2	4466-310-50-E	0,020	0,70	2,00	0,025	0,010	24,0 to 26,0	2,00 to 2,50	21,0 to 23,0	0,10 to 0,16	—		
X1CrNiMoCuNW24-22-6	4659-312-66-I	0,020	0,70	2,0 to 4,0	0,030	0,010	23,0 to 25,0	5,5 to 6,5	21,0 to 23,0	0,35 to 0,50	Cu: 1,00 to 2,00 W: 1,50 to 2,50		

Table 1 — (continued)

Steel designation		% (mass fraction) <sup>a</sup>										Others
Name	ISO number	C	Si	Mn	P	S	Cr	Mo	Ni	N		
<b>Austenitic steels with Mo</b>												
X1CrNiMoCuN24-22-8	4652-326-54-1	0,020	0,50	2,0 to 4,0	0,030	0,005	23,0 to 25,0	7,0 to 8,0	21,0 to 23,0	0,45 to 0,55	Cu: 0,30 to 0,60	
X2CrNiMnMoN25-18-6-5	4565-345-65-1	0,030	1,00	5,0 to 7,0	0,030	0,015	24,0 to 26,0	4,0 to 5,0	16,0 to 19,0	0,30 to 0,60	Nb: 0,15	
<b>Austenitic steels with Ni/Co as main alloying elements</b>												
X1NiCrMoCu25-20-5	4539-089-04-1	0,020	0,75	2,00	0,035	0,015	19,0 to 22,0	4,0 to 5,0	23,5 to 26,0	0,15	Cu: 1,20 to 2,00	
X1NiCrMoCuN25-20-7	4529-089-26-1	0,020	0,75	2,00	0,035	0,015	19,0 to 21,0	6,0 to 7,0	24,0 to 26,0	0,15 to 0,25	Cu: 0,50 to 1,50	
X2NiCrMoN25-21-7	4478-083-67-U	0,030	1,00	2,00	0,040	0,030	20,0 to 22,0	6,0 to 7,0	23,5 to 25,5	0,18 to 0,25	Cu: 0,75	
X1NiCrMoCu31-27-4	4563-080-28-1	0,020	0,70	2,00	0,030	0,010	26,0 to 28,0	3,0 to 4,0	30,0 to 32,0	0,10	Cu: 0,70 to 1,50	
<b>Austenitic-ferritic steels</b>												
X2CrNiN22-2f	4062-322-02-Uf	0,030	1,00	2,00	0,040	0,010	21,5 to 24,0	0,45	1,00 to 2,90	0,16 to 0,28	—	
X2CrMnNiN21-5-1f	4162-321-01-Ef	0,040	1,00	4,0 to 6,0	0,040	0,015	21,0 to 22,0	0,10 to 0,80	1,35 to 1,90	0,20 to 0,25	Cu: 0,10 to 0,80	
X2CrNiN23-4	4362-323-04-1	0,030	1,00	2,00	0,035	0,015	22,0 to 24,5	0,10 to 0,60	3,5 to 5,5	0,05 to 0,20	Cu: 0,10 to 0,60	
X2CrNiMoN22-5-3	4462-318-03-1	0,030	1,00	2,00	0,035	0,015	21,0 to 23,0	2,5 to 3,5	4,5 to 6,5	0,10 to 0,22	—	
X2CrNiMoCuN24-4-3-2f	4662-824-41-Xf	0,030	0,70	2,50 to 4,0	0,035	0,005	23,0 to 25,0	1,00 to 2,00	3,0 to 4,5	0,20 to 0,30	Cu: 0,10 to 0,80	
X2CrNiMoCuN25-6-3	4507-325-20-1	0,030	0,70	2,00	0,035	0,015	24,0 to 26,0	2,5 to 4,0	5,0 to 7,5	0,15 to 0,30	Cu: 1,00 to 2,50	
X2CrNiMoN25-7-3	4481-312-60-J	0,030	1,00	1,50	0,040	0,030	24,0 to 26,0	2,50 to 3,5	5,5 to 7,5	0,08 to 0,30	—	
X2CrNiMoN25-7-4	4410-327-50-E	0,030	1,00	2,00	0,035	0,015	24,0 to 26,0	3,0 to 4,5	6,0 to 8,0	0,24 to 0,35	—	
X2CrNiMoCuWN25-7-4	4501-327-60-1	0,030	1,00	1,00	0,035	0,015	24,0 to 26,0	3,0 to 4,0	6,0 to 8,0	0,20 to 0,30	Cu: 0,50 to 1,00 W: 0,50 to 1,00	
<b>Ferritic steels</b>												
X2CrTi12	4512-409-10-1	0,030	1,00	1,00	0,040	0,030 <sup>b</sup>	10,5 to 12,5	—	0,50	—	Ti: 6 × (C+N) to 0,65	
X2CrNi12	4003-410-77-1	0,030	1,00	2,00	0,040	0,015	10,5 to 12,5	—	0,30 to 1,10	0,030	—	

Table 1 — (continued)

Steel designation		% (mass fraction) <sup>a</sup>										Others
Name	ISO number	C	Si	Mn	P	S	Cr	Mo	Ni	N		
<b>Ferritic steels</b>												
X6Cr13	4000-410-08-I	0,08 <sup>d</sup>	1,00	1,00	0,040	0,030 <sup>b</sup>	11,5 to 14,0	—	0,75	—	—	
X6Cr17	4016-430-00-I	0,08 <sup>d</sup>	1,00	1,00	0,040	0,030 <sup>b</sup>	16,0 to 18,0	—	—	—	—	
X2CrNb17	4510-430-36-X	0,030	0,75	1,00	0,040	0,030	16,0 to 19,0	—	—	—	Nb or Ti: 0,10 to 1,00	
X3CrTi17	4510-430-35-I	0,05	1,00	1,00	0,040	0,030 <sup>b</sup>	16,0 to 19,0	—	—	—	Ti: 0,15 to 0,75 <sup>c</sup>	
X3CrNb17	4511-430-71-I	0,05	1,00	1,00	0,040	0,015	16,0 to 18,0	—	—	—	Nb: 12 × C to 1,00	
X6CrNi17-1	4017-430-91-E	0,08	1,00	1,00	0,040	0,015	16,0 to 18,0	—	1,20 to 1,60	—	—	
X2CrCuTi18	4664-430-75-J	0,025	1,00	1,00	0,040	0,030	16,0 to 20,0	—	—	0,025	Ti: 8 × (C+N) to 0,80 <sup>c</sup> Cu: 0,30 to 0,80	
X2CrTiNb18	4509-439-40-X	0,030	1,00	1,00	0,040	0,015	17,5 to 18,5	—	—	—	Ti: 0,10 to 0,60 Nb: 0,30 + 3 × C to 1,00	
X2CrNbCu21	4621-445-00-E	0,030	1,00	1,00	0,040	0,015	20,0 to 21,5	—	—	0,030	Nb: 0,20 to 1,00 Cu: 0,10 to 1,00	
X2CrTiCu22	4621-443-30-J	0,025	1,00	1,00	0,040	0,030	20,0 to 23,0	—	—	0,025	Cu: 0,30 to 0,80 Ti: 8 × (C+N) to 0,80 <sup>c</sup>	
X6CrMoNb17-1	4526-436-00-I	0,08	1,00	1,00	0,040	0,015	16,0 to 18,0	0,80 to 1,40	—	0,040	Nb: 5 × C to 1,00	
X2CrMo19	4609-436-77-J	0,025	1,00	1,00	0,040	0,030	17,0 to 20,0	0,40 to 0,80	—	0,025	Ti+Nb+Zr: 8 × (C+N) to 0,80	
X2CrMoNbTi18-1	4513-436-00-J	0,025	1,00	1,00	0,040	0,030	16,0 to 19,0	0,75 to 1,50	—	0,025	Ti+Nb+Zr: 8 × (C+N) to 0,80	
X2CrMoTi18-2	4521-444-00-I	0,025	1,00	1,00	0,040	0,015	17,0 to 20,0	1,75 to 2,50	—	0,030	Ti: 4 × (C+N) +0,15 to 0,80 <sup>c</sup>	
X2CrMo23-1	4128-445-92-J	0,025	1,00	1,00	0,040	0,030	21,0 to 24,0	0,70 to 1,50	—	0,025	—	