
**Destructive tests on welds in metallic
materials — Bend tests**

AMENDMENT 1

*Essais destructifs des soudures sur matériaux métalliques — Essais de
pliage*

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ISO 5173:2009/Amd 1:2011

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Foreword

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Amendment 1 to ISO 5173:2009 was prepared by Technical Committee ISO/TC 44, *Welding and allied processes*, Subcommittee SC 5, *Testing and inspection of welds*.

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Page 9, 5.6.7.3, a), 2)

Replace the text with the following:

2) For pipes, the width, b , of the test specimen shall be at least:

— for pipe diameter ≤ 50 mm:

$$b = t + 0,1D$$

(minimum width, 8 mm);

— for pipe diameter > 50 mm:

$$b = t + 0,05D$$

(minimum width 8 mm, but should not exceed 40 mm).

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