

SLOVENSKI STANDARD SIST EN ISO 25649-1:2017

01-december-2017

Nadomešča:

SIST EN 15649-1:2010+A2:2014

Plavajoči pripomočki za prosti čas, ki se uporabljajo na vodi in v njej - 1. del: Razvrstitev, materiali, splošne zahteve in preskusne metode (ISO 25649-1:2017)

Floating leisure articles for use on and in the water - Part 1: Classification, materials, general requirements and test methods (ISO 25649-1:2017)

Schwimmende Freizeitartikel zum Gebrauch auf und im Wasser-Teil 1: Klassifikation, Werkstoffe, allgemeine Anforderungen und Prüfverfahren (ISO 25649-1:2017)

Articles de loisirs flottants à utiliser sur ou dans d'eaure Partie 1 : Classification, matériaux, exigences et méthodes d'essai générales (ISO 25649-192017)

15cdb11ff5c/sist-en-iso-25649-1-2017

Ta slovenski standard je istoveten z: EN ISO 25649-1:2017

ICS:

97.220.40 Oprema za športe na

prostem in vodne športe

Outdoor and water sports

equipment

SIST EN ISO 25649-1:2017

en

SIST EN ISO 25649-1:2017

iTeh STANDARD PREVIEW (standards.iteh.ai)

SIST EN ISO 25649-1:2017

https://standards.iteh.ai/catalog/standards/sist/31eac54c-640e-4e8d-980b-15cdb11fff5c/sist-en-iso-25649-1-2017

EUROPEAN STANDARD NORME EUROPÉENNE EUROPÄISCHE NORM

EN ISO 25649-1

October 2017

ICS 97.220.40

Supersedes EN 15649-1:2009+A2:2013

English Version

Floating leisure articles for use on and in the water - Part 1: Classification, materials, general requirements and test methods (ISO 25649-1:2017)

Articles de loisirs flottants à utiliser sur ou dans l'eau-Partie 1: Classification, matériaux, exigences et méthodes d'essai générales (ISO 25649-1:2017) Schwimmende Freizeitartikel zum Gebrauch auf und im Wasser - Teil 1: Klassifikation, Werkstoffe, allgemeine Anforderungen und Prüfverfahren (ISO 25649-1:2017)

This European Standard was approved by CEN on 24 June 2017.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and United Kingdom.



EUROPEAN COMMITTEE FOR STANDARDIZATION COMITÉ EUROPÉEN DE NORMALISATION EUROPÄISCHES KOMITEE FÜR NORMUNG

CEN-CENELEC Management Centre: Avenue Marnix 17, B-1000 Brussels

EN ISO 25649-1:2017 (E)

Contents	Page
European foreword	

iTeh STANDARD PREVIEW (standards.iteh.ai)

<u>SIST EN ISO 25649-1:2017</u> https://standards.iteh.ai/catalog/standards/sist/31eac54c-640e-4e8d-980b-15cdb11fff5c/sist-en-iso-25649-1-2017

EN ISO 25649-1:2017 (E)

European foreword

This document (EN ISO 25649-1:2017) has been prepared by Technical Committee ISO/TC 83 "Sports and other recreational facilities and equipment" in collaboration with Technical Committee CEN/TC 136 "Sports, playground and other recreational facilities and equipment" the secretariat of which is held by DIN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by April 2018, and conflicting national standards shall be withdrawn at the latest by April 2018.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 15649-1:2009+A2:2013.

This document has been prepared under a mandate given to CEN by the European Commission and the European Free Trade Association..

According to the CEN-CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

SIST EN ISO 25649-1:2017 https://standards.iteh.ai/catal**Endorsement**; **notice**640e-4e8d-980b-

15cdb11fff5c/sist-en-iso-25649-1-2017

The text of ISO 25649-1:2017 has been approved by CEN as EN ISO 25649-1:2017 without any modification.

SIST EN ISO 25649-1:2017

iTeh STANDARD PREVIEW (standards.iteh.ai)

SIST EN ISO 25649-1:2017

https://standards.iteh.ai/catalog/standards/sist/31eac54c-640e-4e8d-980b-15cdb11fff5c/sist-en-iso-25649-1-2017

SIST EN ISO 25649-1:2017

INTERNATIONAL STANDARD

ISO 25649-1

First edition 2017-08

Floating leisure articles for use on and in the water —

Part 1: Classification, materials, general requirements and test methods

Teh STArticles de loisirs flottants à utiliser sur ou dans l'eau —
Partie 1: Classification, matériaux, exigences et méthodes d'essai générales

SIST EN ISO 25649-1:2017 https://standards.iteh.ai/catalog/standards/sist/31eac54c-640e-4e8d-980b-15cdb11fff5c/sist-en-iso-25649-1-2017



Reference number ISO 25649-1:2017(E)

ISO 25649-1:2017(E)

iTeh STANDARD PREVIEW (standards.iteh.ai)

SIST EN ISO 25649-1:2017 https://standards.iteh.ai/catalog/standards/sist/31eac54c-640e-4e8d-980b-15cdb11fff5c/sist-en-iso-25649-1-2017



COPYRIGHT PROTECTED DOCUMENT

All rights reserved. Unless otherwise specified, no part of this publication may be reproduced or utilized otherwise in any form or by any means, electronic or mechanical, including photocopying, or posting on the internet or an intranet, without prior written permission. Permission can be requested from either ISO at the address below or ISO's member body in the country of the requester.

ISO copyright office Ch. de Blandonnet 8 • CP 401 CH-1214 Vernier, Geneva, Switzerland Tel. +41 22 749 01 11 Fax +41 22 749 09 47 copyright@iso.org www.iso.org

Co	ntent	S	Page
For	eword		v
Intr	oductio	n	vi
1	Scop	e	1
2	-	native references	
		is and definitions	
3			
4		ification and criteria to distinguish floating leisure articles from aquatic toys	
5		ral safety requirements and test methods related to all classes	
	5.1 5.2	General Body entrapment	
	3.2	5.2.1 General	
		5.2.2 Requirements on body entrapment	
		5.2.3 Test procedure	
		5.2.4 Depths of gaps and openings	
		5.2.5 Method of measuring	
	5.3	Torso entrapment on safety line with regard to children	
		5.3.1 Requirements	
		5.3.2 Test method	
	5.4	Accessible protruding parts causing entanglement	9
		5.4.1 Requirements Test method Test method	9 0
	5.5	Human subject testing all	
	5.5	Human subject testing and ards.iteh.ai) 5.5.1 General	10
		5.5.2 Test panel	10
		5.5.3 Assessment panel EN ISO 25649-12017	11
		5.5.4 https://ositioningland.posture of fest subjects for testing floating stability (if applicable) 11 flbc/sist-en-iso-25649-1-2017	
		(if applicable) 17ttbc/sist-en-iso-25649-1-2017	11
		5.5.5 Basic test postures	11
	5.6	Design working pressure	
		5.6.1 Requirements	
	- 7	5.6.2 Test method	
	5.7	Load bearing components	
		5.7.2 Test method	
	5.8	Towing device	
	5.0	5.8.1 Requirements	
		5.8.2 Test method	
	5.9	Valves and valve adapters	12
		5.9.1 Requirements	12
		5.9.2 Test method	
		5.9.3 Numbering of air chambers	
	5.10	Edges, corners and points	
		5.10.1 Requirements	
	5.11	5.10.2 Test method	
	3.11	5.11.1 Requirements	
		5.11.2 Test method	
	5.12	Strength of the hull and test conditions	
		5.12.1 Requirements	
		5.12.2 Pressure test	14
		5.12.3 Heat test (not applicable to Class D devices)	
		5.12.4 Air tightness test for inflatables made from unsupported material	15

ISO 25649-1:2017(E)

		5.12.5 Air tightness test for inflatables made from reinforced or fabric	1.0
	5.13	covered material	
	3.13	5.13.1 Requirements	
		5.13.2 Test methods	
6	Mato	rial requirements and test methods	
U	6.1	General	
	0.1	6.1.1 Requirements	
		6.1.2 Test method	
	6.2	Chemical requirements for materials making up the hull, unsupported or reinforced	17
		6.2.1 General	
		6.2.2 Resistance to mineral oil	
		6.2.3 Resistance to chlorinated salt water	
	6.3	Physical requirements	
		6.3.1 Resistance to cold	
	6.4	6.3.2 Resistance to heat	
	0.4	6.4.1 General	
		6.4.2 Resistance to puncturing	
	6.5	Mechanical requirements for reinforced hull materials	
		6.5.1 General	
		6.5.2 Adhesion of coatings (if applicable)	
	6.6	Other materials	
		6.6.1 Wood	19
		6.6.2 Metal and synthetic material parts	19
	6.7	Threads (standards.iteh.ai) 6.7.1 Requirements	19
		6.7.1 Requirements	19
		6.7.2 Test method	19
7	Dura	bility of warnings/and markings-show/etandamts/sist/3-1-ear-5-4c-6-40-04e-8c-1-980h	19
	7.1	Resistance to perspiration 5 rd 1 1 1 1 1 1 1 1 2 1 1 2 1 1 2 1 1 2 1 1 2 1 1 2 1 1 2 1 1 2 1	19
		7.1.1 Requirements	
	7.2	7.1.2 Test methodResistance to chlorinated salt water	
	1.2	7.2.1 Colour fastness	
		7.2.1 Colour lastness	
		7.2.3 Apparatus	
		7.2.4 Test method	
	7.3	Adhesion of markings	
		7.3.1 Requirements	
		7.3.2 Test method	
	7.4	Provision of repair means	20
Anne	x A (no	rmative) Templates	21
Anne	x B (inf	ormative) Examples of openings	23
Bibli	ograph	V	29

Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see www.iso.org/patents).

Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation on the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT) see the following URL: www.iso.org/iso/foreword.html. www.iso.org/iso/foreword.html. www.iso.org/iso/foreword.html.

ISO 25649-1 was prepared by the European Committee Standardization (CEN) Technical Committee CEN/TC 136, Sports, playground and other recreational facilities and equipment, in collaboration with ISO Technical Committee TC 83, Sports and other recreational facilities and equipment, in accordance with the agreement on technical cooperation between ISO and CEN (Vienna Agreement).

A list of all the parts in the ISO 25649- series can be found on the ISO website.

ISO 25649-1:2017(E)

Introduction

0.1 Motives, problems, risk assessment, methods

Investigations in statistical data related to drowning accidents and near-drownings create a new awareness about the enormous relevance of drownings in many countries. In particular, during childhood drowning is the second most common cause of death. Due to a lack of exactness of the available statistical data, they do not reveal details concerning the relation between drowning accidents and the involvement of certain products. Such links can be shown only for segments of the wide range of water activities related products. Consumer protection needs to rely on conclusions by risk analysis, experience and analogy to known cases. Considerations based on probability and the precautionary principle is the second access to the problem. That applies in particular for the product group "Floating leisure articles for use on and in the water" as this group is constituted here and now as a market segment to be addressed by standardization for safety reasons. Beyond the statistical deficiencies, relations between certain products and an increased risk of drowning are plausible. A risk analysis undertaken by WG 13 shows what the partial and final risks are.

Until now, standardization has addressed the risks through a wide series of standards aiming at the protection against drowning and covering a number of products used in leisure activities on and in the water. There are standards covering the relevant products for activities like playing in the water, water sports, boating, diving, learning to swim and even the emergency devices as buoyancy aids and live jackets. Beyond these typical and traditional activities and products, there is a new tendency for the creation and marketing of more and more new products. They are all aiming to increase pleasure and entertainment on the water but also more speed, action and thrill as far as the new adventurous activities as "tubing", "white water rafting" etc. is concerned. The new products are partly modified traditional core products or they are derived from them and further developed to something new. Additionally, there is a clear trend to bring more and more formerly land based playground equipment on the water. The term "amphibiation" is justified as in many cases the original function of the product is maintained, i.e. they can be used both ways. Typical examples for the first mentioned kind of new products are modifications of inflatable boats into a bathing of aft of the fant as the first of the fant as the f development of the earlier swim-ring into alflocation seate Examples for "amphibians" exist in inflatable trampolines, climbing installations being put on the water for action and fun. Inflatable floating armchairs and sun loungers including the mini bar and sun shade rather serve for more comfort and relaxation when bathing. This trend is clear and very likely to continue.

It can be shown that the nature of these new products provide an equal or even higher risk potential than the original core products. In parallel, the number of these products override the number of the core products. In cases of collective use, the frequency of use is considerably increased which in turn increases the likelihood of accidents — drownings. Drowning is the final risk of the mentioned product related activities, there are other somewhat lesser evils — partial risks — which are likely to happen too independently or in combination with the final risk.

Having in mind the existing safety related standardization, an evident discrepancy emerges. Standardization in the past was focused on the core products and has neglected the huge amount of products forming the so called "grey zone". We always were aware of this fact, but the "grey zone" was so disturbingly complicated and never really considered and investigated. The triggering incident to change this was the swim seat case, its interaction with aquatic toys and all the many related products mentioned above. The fact of negligence highlights the reason. It was due to this inconsistency, variety and complexity that these products were usually excluded from the scopes of related standards. Experts involved in this standardization work therefore invented the term "grey zone products". A systematic risk analysis or an investigation in drowning accidents was never made. What matters today is not so much the fact of a disturbing gap in the series of existing standards but the knowledge that there are a number of coincidences:

- all in all the main user groups of these products are children and adolescents who in turn are the main victims of drowning;
- the main areas where drowning happens are identical with the areas of use for such products (rivers, lakes, pools, bathing beaches);

 the risks can be easily identified partly proven, the increase in numbers and frequencies were already mentioned.

0.2 Equal risk, equal requirement

- Equality of risks shall lead to an equality of technical rules (risk-/rule-alignment);
- closing the standardization gap, completeness;
- setting of clear boundaries between the product areas in order to avoid incorrect certification (e.g. unjustified CE-Mark), "standard jumping" including escape from tougher standards into weaker ones, contributing to overcome the problems of an extremely wide and vague definition of aquatic toys according to European Directive 2009/48/EC and the distinction of shallow and deep water as dividing criterion;
- avoidance of individually established testing procedures by the various test houses in the absence of a unified technical rule.

0.3 Risks and need for prevention

- Relevance of drowning is proven (age groups, places, partly product involvement);
- new products increase frequency of use and amount of products likely to contribute to accidents;
- theoretical risk analysis shows additional risks below the final risk of drowning;
- plausibility and likelihood of harm to users is evident, so is the probability of adequate safety standards to avoid or minimize this;
- to contribute positively to the basic problem of parental supervision which is needed and claimed with regard to child activities but in many cases weak, not existing or neglected;
 SIST EN ISO 25649-1:2017
- safety by utmost inherent safety by design from the product in addition to this technical safety shall be supplemented through supervision it is recommended for younger children;
- we should recognize that there are new trends to bring more and more former land based products on the water, as well as trends to adventure activities increasing the thrill of water related leisure activities and entertainment:
- need for prevention.

0.4 Body dimensions by the USA-population

Body entrapment, human tests subjects and USA anthropometric data: ISO 25649-1 includes test procedures based on human test subjects. The anthropometric data for the worst case human test subject – the heaviest and biggest person representing the 95th percentile of a population – have been derived from European body measurement data. With the current internationalization of this European standard to an ISO 25649 series it is necessary to adapt these European data to international circumstances. The international worst case regarding body dimensions is constituted by the USA-population. The 95.% body weight for the USA population has to be increased from 90 kg to 110 kg and the Body Mass Index (BMI) should be specified between 35 and 40. This corresponds to a body height of 170 cm to 175 cm. Accordingly the rigid test probe has to be modified too. An amendment concerning this subject is in process and will be launched immediately after the formal vote procedure.