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**Dentistry — Endodontic  
instruments —**

**Part 3:  
Compactors: pluggers and spreaders**

*Médecine bucco-dentaire — Instruments d'endodontie —*

*Partie 3: Compacteurs axiaux et latéraux*

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## Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see [www.iso.org/directives](http://www.iso.org/directives)).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see [www.iso.org/patents](http://www.iso.org/patents)).

Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation on the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the WTO principles in the Technical Barriers to Trade (TBT) see the following URL: [Foreword - Supplementary information](http://www.iso.org/foreword)

The committee responsible for this document is ISO/TC 106, *Dentistry*, Subcommittee SC 4, *Dental instruments*.

This second edition cancels and replaces the first edition (ISO 3630-3:1994), which has been technically revised with the following changes:

- a) name and definition of “condenser” was changed to “compactor”;
- b) differentiation between finger instruments and hand instruments was made in [Clause 5](#) and [Clause 7](#);
- c) plugger sizes 015 and 020 were deleted from [Table 1](#);
- d) reprocessing requirements were added.

ISO 3630 consists of the following parts, under the general title *Dentistry — Endodontic instruments*:

- *Part 1: General requirements and test methods*
- *Part 2: Enlargers*
- *Part 3: Compactors: pluggers and spreaders*
- *Part 4: Auxiliary instruments*
- *Part 5: Shaping and cleaning instruments*

# Dentistry — Endodontic instruments —

## Part 3: Compactors: pluggers and spreaders

### 1 Scope

This part of ISO 3630 specifies requirements and test methods for endodontic instruments used as pluggers and spreaders, used to compact endodontic filling materials not cited in ISO 3630-1, ISO 3630-2, ISO 3630-4, or ISO 3630-5.

This part of ISO 3630 specifies requirements for size, marking, product designation, safety considerations, and their labelling and packaging.

### 2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 1942, *Dentistry — Vocabulary*

ISO 3630-1:2008, *Dentistry — Root-canal instruments — Part 1: General requirements and test methods*  
[ISO 3630-3:2015](https://standards.iteh.ai/catalog/standards/sist/5b6eff31-526d-44ca-af7a-80f03f5dc64c/iso-3630-3-2015)

### 3 Terms and definitions

For the purposes of this document, the terms and definitions given in ISO 1942, ISO 3630-1, and the following apply.

#### 3.1

##### **compactor**

instrument whose working part is cylindrical or tapered, and circular in cross-section which is designed to condense the filling material in a root canal in the axial and/or lateral direction

Note 1 to entry: See [Figure 3](#).

#### 3.2

##### **plugger**

finger or hand instrument whose working part is cylindrical or tapered, circular in cross-section and has a flat tip end which is designed to compact filling materials in a root canal mainly in an axial direction

Note 1 to entry: See [Figure 1](#)

#### 3.3

##### **spreader**

finger or hand instrument whose working part is cylindrical or tapered, circular in cross-section and has a pointed tip end which is designed to compact filling materials in a root canal mainly in a lateral direction

Note 1 to entry: See [Figure 2](#).

#### 3.4

##### **heat carrier instrument**

hand instrument used for transferring heat to a root canal instrument used for transferring heat to the filling material in a root canal

### 3.5

#### **thermomechanical compactor**

instrument that may be heated or rotary for compacting obturation material in the root canal

## 4 Types

For the purposes of this International Standard, endodontic compactors are categorized as Type 1, Type 2, and Type 4 as specified in ISO 3630-1:2008, Clause 4.

## 5 Classification

The definitions in [Clause 3](#) specify the classification of endodontic compactors and instruments which can be used in a lateral or axial direction or as thermomechanical or heat carrier instrument.

## 6 Requirements

### 6.1 Material

The material for the working part of the instrument as well as design of the handle or the shank is left to the discretion of the manufacturer but shall meet the requirements in ISO 3630-1:2008, 5.7.

### 6.2 Dimensional requirements

#### 6.2.1 General

The nominal diameter and taper dimensions of the compactors, when stated, shall meet the requirements in ISO 3630-1:2008, Clause 5 except as specified. The instruments shall comply with the appropriate tables and figures. Within the dimensional requirements, variations in shape and design are at manufacturer's discretion.

Working part length, operative part length, overall length and tip end are left to the discretion of the manufacturer.

The manufacturer shall specify working part length as a minimum and operative part length shall be within 0,5 mm of the length specified. When provided by the manufacturer, the stated overall length shall be within 1,0 mm of the stated length.

#### 6.2.2 Diameters

The diameter designated as  $d_1$  for Type 1, Type 2, and Type 4 instruments is the reference for the nominal size of the instrument, as shown in [Figures 1](#) and [2](#), when tested as specified in ISO 3630-1:2008, 7.3. The diameter designated as  $d_1$  for Type 4 instruments is the functional diameter. All other dimensions identified in the figures or tables of that International Standard are used for the purpose of calculation of the taper for the working part of Type 2 instruments, the calculation for  $d_1$ , and for determination of instrument diameter test locations.

#### 6.2.3 Length

Measure the length in accordance with ISO 3630-1:2008, 7.3.

##### 6.2.3.1 Type 1

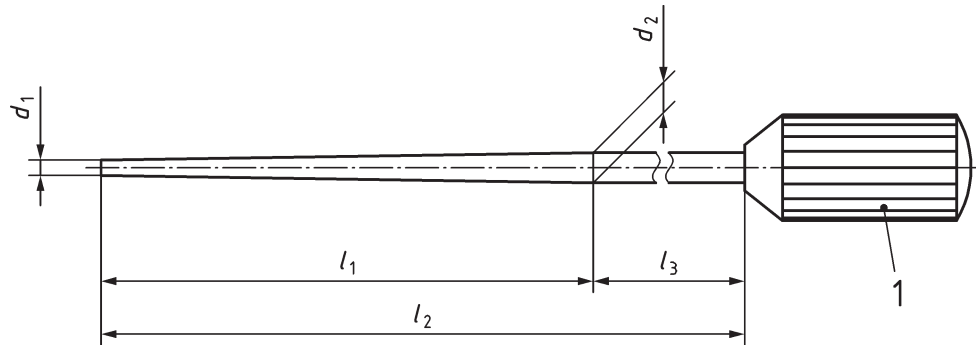
Length of working part shall be a minimum of 16 mm. The operative part and overall length shall be left to the discretion of the manufacturer.

### 6.2.3.2 Type 2 and Type 4

The manufacturer shall specify working part as a minimum and operative part length shall be within 0,5 mm of the length specified.

The tip shall be flat and perpendicular to the axis of the instrument. The working part shall be either Type 1 (standard sized), Type 2 (tapered size), or Type 4 (non-tapered) along  $l_1$ , based on  $d_1$  and  $d_2$  of Table 1.

The neck shall be either cylindrical or tapered. The diameter  $d_1$  shall not exceed  $d_2$ , when non-tapered.



#### Key

- 1 handle
- $d_1$  diameter of the working part at the tip end (nominal size)
- $d_2$  diameter at the end of working part
- $l_1$  length for measuring point,  $d_2$ , and minimum length of working part
- $l_2$  length of operative end
- $l_3$  neck portion

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Figure 1 — Plugger

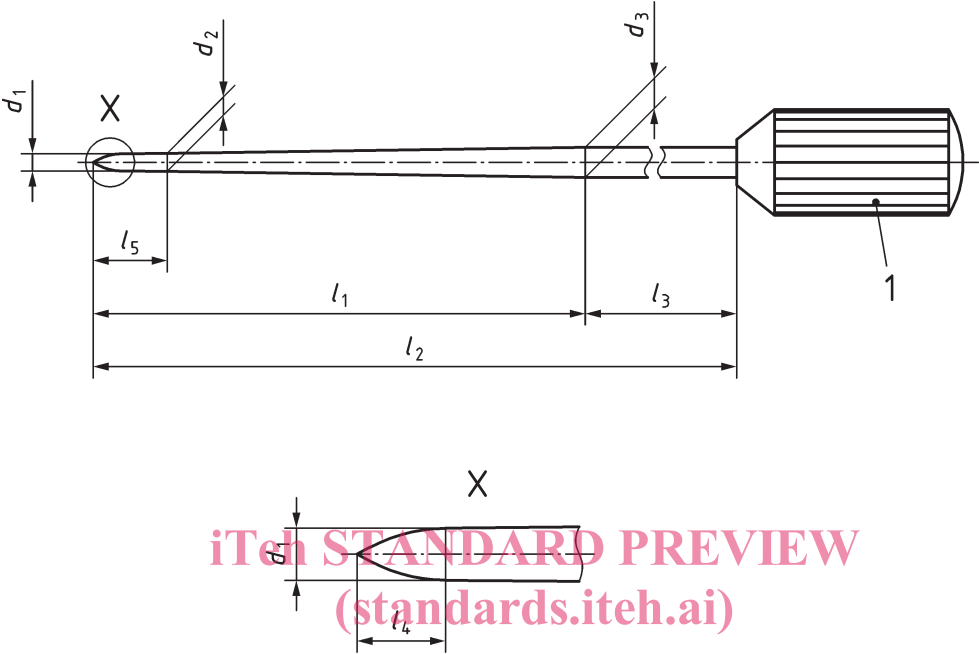
Dimensions in millimetres

Table 1 — Diameters and designation of pluggers

Nominal size	$d_1$ $\pm 0,02$	$d_2$ $\pm 0,02$	Colour designation
025	0,25	0,57	red
030	0,30	0,62	blue
035	0,35	0,67	green
040	0,40	0,72	black
045	0,45	0,77	white
050	0,50	0,82	yellow
055	0,55	0,87	red
060	0,60	0,92	blue
070	0,70	1,02	green
080	0,80	1,12	black
090	0,90	1,22	white
100	1,00	1,32	yellow
110	1,10	1,42	red
120	1,20	1,52	blue

Table 1 (continued)

Nominal size	$d_1$ $\pm 0,02$	$d_2$ $\pm 0,02$	Colour designation
130	1,30	1,62	green
140	1,40	1,72	black



Key

- 1 handle
- $d_1$  diameter of the working part at the tip end (nominal size)
- $d_2$  diameter at fixed length  $l_5$
- $d_3$  diameter at length  $l_1$
- $l_1$  length for measuring point  $d_3$  and minimum length of working part
- $l_2$  length of operative end
- $l_3$  neck portion
- $l_4$  length of tip
- $l_5$  fixed length of 3 mm for measuring point  $d_2$

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Figure 2 — Spreader

The taper along  $l_1$  is specified by  $d_1$  and  $d_2$  of Table 2. The neck portion shall be cylindrical, continuously tapered or both. The diameter  $d_1$  shall not exceed  $d_2$ , when cylindrical.



Dimensions in millimetres

**Table 2 — Diameters and designation of standard spreaders**

Nominal size	$d_1$ ref.	$d_2$ $\pm 0,02$	$d_3$ $\pm 0,02$	Colour designation
010	0,10	0,16	0,42	purple
015	0,15	0,21	0,47	white
020	0,20	0,26	0,52	yellow
025	0,25	0,31	0,57	red
030	0,30	0,36	0,62	blue
035	0,35	0,41	0,67	green
040	0,40	0,46	0,72	black
045	0,45	0,51	0,77	white

**6.2.4 Hand compactors**

The symbols and terms in 6.1, 6.2.1, 6.2.2, and 6.2.3 also apply to instruments fitted in handles.

The length and the diameter of the handle shall be at the manufacturer's discretion but the overall length shall not exceed 175 mm.

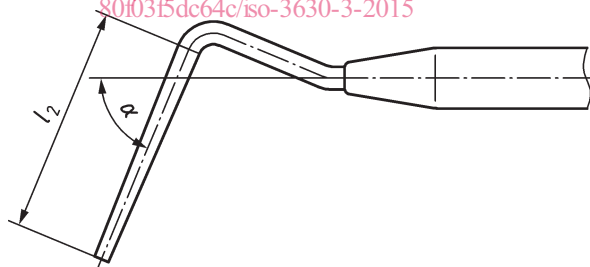
The compactors shall be either straight or angled as shown in Figure 3. Length  $l_2$  can be less than 16 mm at the discretion of the manufacturer.

The angle,  $\alpha$ , shown in Figure 3 shall be within the tolerance as specified in Table 2 for any specific size within a brand.

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Dimensions in millimetres

**Figure 3 — Binangle compactor**

Dimensions in millimetres

**Table 3 — Angle tolerance**

Angle range $\alpha$	Tolerance
$\alpha \leq 10^\circ$	$\pm 1$
$10^\circ < \alpha \leq 25^\circ$	$\pm 2$
$25^\circ < \alpha \leq 45^\circ$	$\pm 3$
$\alpha > 45^\circ$	$\pm 4$