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Fertilizers and soil conditioners — Determination of water-soluble potassium content — Potassium tetraphenylborate gravimetric method

Matières fertilisantes — Dosage de la teneur en potassium — Méthode gravimétrique au tétraphénylborate de potassium **iTeh STANDARD PREVIEW**

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<u>ISO 17319:2015</u> https://standards.iteh.ai/catalog/standards/sist/6f59fb71-fb6b-4a12-9424-308f7cf01c14/iso-17319-2015



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Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see www.iso.org/patents).

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For an explanation on the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the WTO principles in the Technical Barriers to Trade (TBT) see the following URL: Foreword - Supplementary information

The committee responsible for this document is ISO/TC 134, *Fertilizers and soil conditioners*.

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Fertilizers and soil conditioners — Determination of water-soluble potassium content — Potassium tetraphenylborate gravimetric method

1 Scope

This International Standard specifies a gravimetric method for the determination of the water-soluble potassium content of test solutions of fertilizers. It is suitable for use in arbitration and for reference purposes.

This International Standard is applicable to those fertilizers containing more than 1,0 $\%~K_2O$ or equivalent amount of K content.

2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 3696:1987, Water for analytical laboratory use Decification and test methods

ISO 5317, Fertilizers — Determination of water-soluble potassium content — Preparation of the test solution

<u>ISO 17319:2015</u>

3 Principle https://standards.iteh.ai/catalog/standards/sist/6f59fb71-fb6b-4a12-9424-

Precipitation of potassium ions present in an aliquot portion of the test solution (previously treated with bromine water and activated charcoal if cyanamide and/or organic materials are present) by sodium tetraphenylborate in a weakly alkaline medium in the presence of disodium ethylenediamine-tetraacetatedihydrate (EDTA disodium salt) to eliminate interference by ammonium ions and other metal cations.

Filtration of the precipitate, drying and weighing.

4 Reagents

WARNING — Sodium hydroxide is corrosive, bromine is corrosive, oxidative and toxic. The related operations shall be performed in fume hood. This standard does not point out all possible safety problems, and the user shall bear the responsibility to take proper safety and health measures, and ensure the operations compliant with the conditions stipulated by the related laws and regulations of the state.

During the analysis, use only reagents of recognized analytical grade, and water conforming to grade 3 of ISO 3696:1987

4.1 Sodium tetraphenylborate, approximately 15 g/L solution.

Dissolve 7,5 g of sodium tetraphenylborate $[NaB(C_6H_5)_4]$ in 480 ml of water. Add 2 ml of the sodium hydroxide solution (4.4) and 20 ml of a 100 gram/litre (g/L) solution of magnesium chloride hexahydrate (MgCl₂·6H₂O). Stir for 15 min and filter through the filter paper (5.2).

This solution may be stored in a plastics bottle for not longer than 1 month. Filter immediately before use.

4.2 Sodium tetraphenylborate, wash solution.

Dilute 1 volume of the Sodium tetraphenylborate solution (4.1) with 10 volumes of water.

4.3 EDTA, disodium salt, 40 g/l solution.

Dissolve 4,0 g EDTA disodium salt in water in 100 ml graduated flask. Make up to the volume and mix.

4.4 Sodium hydroxide, 400 g/L solution.

4.5 Phenolphthalein, 5 g/L ethanolic solution.

Dissolve 0,5 g of phenolphthalein in 100 ml of 95 % (volume fraction) ethanol.

4.6 Bromine water, saturated solution, approximately 3,2 % (w/v) bromine; shelf life of less than 6 months.

4.7 Charcoal, activated, which does not adsorb or liberate potassium ions.

5 Apparatus and materials

During the analysis, use only glassware of grade A, and the following:

5.1 Gooch crucibles, having a sintered glass or porcelain disc of porosity grade P 10 or P 16 (pore size index of 4 μm to 16 μm). (standards.iteh.ai)

5.2 Quantitative filter paper (intermediate speed), 19:2015

https://standards.iteh.ai/catalog/standards/sist/6f59fb71-fb6b-4a12-9424-

- 5.3 Drying oven, capable of being controlled/at)120%Cc±15%C9-2015
- **5.4** Usual laboratory equipment, including pipettes, beakers (250 ml), and volumetric flasks, etc.

6 Test solution

Use the clear solution prepared as specified in ISO 5317, also described as follows:

Weigh, to the nearest 0,001 g, 5 g of the prepared test sample to form the test portion. Transfer the test portion to the flask with 400 ml of water. Bring to a boil and continue to boil for 30 min. Cool the contents of the flask and transfer to the volumetric flask. Dilute to the mark, mix well and filter into a dry beaker. Discard the first 50 ml of filtrate.

7 Procedure

7.1 Aliquot portion of test solution

7.1.1 Procedure in the presence of cyanamide and/or organic materials

Preparation of the test solution as specified in ISO 5317.

Transfer, by means of a pipette, an aliquot portion, V1, of the test solution (Clause 6), containing 50 mg to 100 mg of potassium oxide (K_2O), preferably about 80 mg, to a 250 ml beaker. Add 5 ml of the bromine water (4.6) and boil the solution until all the bromine has been removed and then, if necessary, to reduce the volume to less than 100 ml. Allow the solution to cool to ambient temperature and transfer it to a

100 ml volumetric flask. Add about 0,5 g of the activated charcoal (<u>4.7</u>) and shake vigorously. Dilute with distilled water to the mark and mix well.

Filter the solution and use a pipette to transfer 50 ml of the filtrate into a 250 ml beaker.

7.1.2 Procedure in the absence of cyanamide and/or organic materials

Transfer, by means of a pipette an aliquot portion, V1, of the test solution (<u>Clause 6</u>) containing 25 to 50 mg (preferably 40 mg) of K_2O to a 250 ml beaker and adjust the volume to approximately 50 ml by dilution or evaporation.

NOTE If the content of fertilizer sample cannot be specified, use the procedure described in <u>7.1.1</u>.

7.2 Determination

Further treat the aliquot portion of the test solution (7.1) as follows.

Add 20 ml of the EDTA solution (4.3) and 3 to 5 drops of the phenolphthalein solution (4.5). Add, drop by drop, the sodium hydroxide solution (4.4) until a pink colour appears and then add 1 ml of the sodium hydroxide solution in excess.

Slightly boil for 15 min.

The solution should remain pink. If it does not, add 1 to 3 drops of the phenolphthalein solution (4.6) and, if necessary, restore the pink colour by adding, drop by drop, the sodium hydroxide solution. (4.5).

Remove the beaker from the steam bath and immediately add, drop by drop, while stirring, 30 mL of the tetraphenylborate solution (4.1) (standards.iteh.ai)

Continue stirring for 1 min then cool rapidly to ambient temperature in running water and allow to stand for 15 min. ISO 17319:2015 https://standards.iteh.ai/catalog/standards/sist/6f59fb71-fb6b-4a12-9424-

Weigh the filter crucible (5.1) previously dried in the over (5.3) controlled at 120 ± 5 °C, and cooled in a desiccator and then weighed to the nearest 0,000 1 g.

Decant the supernatant liquid through the crucible. Rinse the beaker and precipitate 3 to 5 times with a total of about 40 ml of the wash solution (4.2), followed by 5 ml of water.

Dry the crucible and precipitate in the oven (5.3) controlled at 120 ± 5 °C for 90 minutes, allow to cool in a desiccator and weigh to the nearest 0,000 1 g.

7.3 Blank test

Carry out a blank test at the same time as the determination.

7.4 Periodic quality control

Carry out a quality control test periodically as the determination using K_2SO_4 standard material.

8 Expression of results

8.1 Calculation

The potassium content, expressed as a percentage by mass as potassium (K) or as potassium oxide (K_2O) , is given by Formula (1) and Formula (2).

a) if cyanamide and/or organic materials are present

$$\frac{\left[\left(m_{2}-m_{1}\right)-\left(m_{4}-m_{3}\right)\right]\times f\times V_{0}\times 200}{m_{0}\times V_{1}}$$
(1)
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b) if cyanamide and/or organic materials are absent

$$\frac{\left[\left(m_2 - m_1\right) - \left(m_4 - m_3\right)\right] \times \mathbf{f} \times V_0 \times 100}{m_0 \times V_1} \tag{2}$$

where

- m_0 is the mass, in grams, of the test portion;
- m_1 is the mass, in grams, of the filter crucible;
- m_2 is the mass, in grams, of the crucible and precipitate;
- m_3 is the mass, in grams, of the crucible used for the blank test;
- *m*⁴ is the mass, in grams, of the crucible used for the blank test and the corresponding precipitate;
- V_0 is the volume, in millilitres, of the test portion (volume in which the test portion was dissolved;
- V_1 is the volume, in millilitres, of the aliquot portion of the test portion taken for the determination;
- f is a factor which, if the potassium content is expressed as potassium (K), is equal to 0,1091 or if the potassium content is expressed as potassium oxide (K₂O), is equal to 0.,1314. **Teh STANDARD PREVIEW**

8.2 Precision

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8.2.1 Ring test

<u>ISO 17319:2015</u>

Details of Ring test on the precision of the method are summarized in <u>Annex A</u>9424-308f7cf01c14/iso-17319-2015

8.2.2 Repeatability, r

Repeatability limit r: 0,19 %

8.2.3 Reproducibility, R

Reproducibility limit *R*: 0,006 2 m + 0,305 2, in which m represented the concentration of K₂0.

9 Test report

The test report shall contain at least the following information:

- a) all information necessary for the complete identification of the sample;
- b) test method used with reference to this International Standard (i.e. ISO 17319);
- c) test results obtained;
- d) date of sampling and sampling procedure (if known);
- e) date when the analysis was finished;
- f) whether the requirement of the repeatability limit has been fulfilled.

All operating details not specified in this standard, or regarded as optional, together with details of any incidents that occurred when performing the method, which might have influenced the test results.

Annex A

(informative)

Report of Method Accuracy

A.1 Overview

Review of ISO standard on determination of potassium content in fertilizer

The current effective ISO standard on determination of potassium content in fertilizer is ISO 5310:1986. ISO 5310:1986 specifies a titrimetric method (volumetric method) for the determination of the potassium content of fertilizers.

The principle of ISO 5310:1986 is as follows:

- Prepare a test solution as specified in ISO 5317 or ISO 7407;
- Precipitate the potassium ions present in an aliquot portion of the test solution (previously treated with bromine water and activated charcoal if cyanamide and/or organic materials presented) by excess amount of sodium tetraphenylborate (NaTPB) in a weakly alkaline medium;
- Filter and determine the unreacted NaTPB by back-titration with cetyltrimethylammonium bromide (CTAB) solution, using thiazol yellow (Titan yellow) as the indicator.

As a kind of volumetric method, this method would be expected to have an increased possibility of deviation when it is used for analyzing high concentration potassium samples due to the higher dilution ratio. https://standards.iteh.ai/catalog/standards/sist/6f59fb71-fb6b-4a12-9424-

308f7cf01c14/iso-17319-2015 Abolished ISO standard: ISO 5318:1983 (withdrawn in 2008).

ISO 5318:1983 specifies a gravimetric method for the determination of the potassium content of a test solutions of fertilizers. It is suitable for use in arbitration and for reference purposes.

The principle of ISO 5318:1983 is as follows:

- Preparation of a test solution as specified in ISO 5317;
- Precipitation of potassium ion present in an aliquot portion of the test solution (previously treated with bromine water and activated charcoal if cyanamide and/or organic materials presented) by NaTPB in a weakly alkaline medium in the presence of ethylene diaminetetraacetic acid (EDTA) disodium salt and formaldehyde (HCHO) to eliminate the possible interference by ammonium ions;
- Filtration of the precipitate, drying and weighing.

The method mentioned in ISO 5318:1983 was proposed by Ford in 1956 and it is one of the classic methods for determination of potassium content. It has been recognized as the official method for determination of potassium content by AOAC (Association of Official Analytical Chemists, US), CEN (ComiteEuropeen de Normalization, EU), and SAC (Standardization Administration of the People's Republic of China).

This method calls for precise concentration control of the concentration of alkali (NaOH) solution, it may have an increase of the possibility of deviation by badly control of the concentration of alkali (NaOH) solution. Since the reaction between formaldehyde with ammonium ion (NH_4 +) is reversible:

$$6 \text{HCHO} + 4 \text{NH}_4 Cl + 4 \text{NaOH} \Leftrightarrow (C \text{H}_2)_6 \text{N}_4 + 4 \text{NaCl} + 10 \text{H}_2 \text{O}$$
(A.1)

This reaction will form hexamethylenetetramine, namely, urotropin.

In this reversible reaction, the ammonium ion (NH_4^+) can be well screened under the concentration of NaOH higher than 0,05 mol/L; Otherwise, namely, when the concentration of NaOH is lower than 0,05 mol/L, Formula (A.1) will turn back to its left side to form more ammonium ions (NH_4^+) , which may lead to an unexpected precipitation of ammonium tetraphenylborate (NH_4TPB) in the solution, by the combination of sodium tetraphenylborate (NaTPB) with ammonium ions (NH_4^+) .

On the other hand, in order to maskall the ammonium ions (NH_4^+) under the alkali condition, some other cations such as Ca(II), Mg(II), Fe(III) will form precipitation of hydroxide and/or phosphate, so ethylene diaminetetraacetic acid (EDTA) is needed here to mask all the other cations may exist in the solution. Data has shown that the Fe(III) in the solution will form precipitation of iron hydroxide under the concentration of NaOH higher than 0,16 mol/L.

Considering all the restrictions mentioned above, the standard ISO 5318:1983 has a strict requirement on alkali (NaOH) concentration which should be controlled between 0,05 mol/L~0,16 mol/L, otherwise, there will be significant deviation on test results.

On the other hand, from the EH&S point of view, there exists a common view that formaldehyde (HCHO) is definitely not an environment-friendly substance. HCHO will undergo a polymerization process under a long period of reservation; it calls for a pretreatment process of filtrating before taken as the reagent, these processes will cause tears of the operators. As a Group I carcinogenic substance (see MSDS sheet of HCHO aq. from Sigma-Aldrich), formaldehyde causes sensitization to eyes, skin as well as respiratory tract. All these shortcomings will definitely do harm to the health of operators, and bring about difficulty to this method practically.

China's effort towards solving existing problems

In order to solve those as-mentioned problems, we have established a method which can eliminate the interference of ammonium ion (NH4) without adding formal ehyde. The test for determining the accuracy and precision of our newly-established method can be found as follows and also in our international ring test report (Annex to the CD2)_{ISO 17319:2015}

During a long-term of practice's, we have continued that the population content determined without adding formaldehyde after heating in alkali condition is almost the same as the one with formaldehyde added, even though there is a large amount of ammonium ion (NH_4^+) existing in the sample. A preliminary speculation is that ammonium ion (NH_4^+) may form ammonia (NH_3) in alkali solution and then be totally evaporated under constant heating.

 $NH_4^+ + OH^- \xrightarrow{heating} NH_3 \uparrow + H_2 O$

(A.2)

A.2 Detailed Accuracy Test

A.2.1 Test methods of ISO 17319

A.2.1.1 Principle

Heating the test solution in an alkaline medium (NaOH) to eliminate the interference of ammonium ion (NH₄+), adding disodium ethylenediamine-tetraacetate dehydrate (EDTA, disodium salt) to eliminate interference of other metal cations, then precipitation of potassium ions in an aliquot portion of the test solution by sodium tetraphenylborate in an alkaline medium to get potassium tetraphenylborate precipitate. Filtration of the potassium tetraphenylborate precipitate, drying and weighing.

A.2.1.2 Test methods

The procedures are basically the same as the one specified in ISO 5318, the key difference here is no formaldehyde will be added in the test solution.

A.2.2 Results and Discussion

A.2.2.1 Test samples

Sixteen typical samples of potassium sulfate from China, USA and Germany, 5 different formulas of compound fertilizers, 1 organic-inorganic compound fertilizer, 2 standard reference materials of potassium chloride and potassium sulfate have been selected as test samples, which are of different specifications and prepared by various technique to guarantee a wide range of representatives of the samples.

A.2.2.2 Comparative test by 2 analysis methods of potassium sulfate (K₂SO₄) sample (with vs. without HCHO)

In order to validate the practicability of our test methods without HCHO, we carried out comparative test by 2 analysis methods of potassium sulfate (K_2SO_4) sample (with vs. without HCHO), the test results are as follows (<u>Table A.1</u>):

No. of sample	With HCHO	Without HCHO	Difference between two methods	No. of sample	With HCHO	Without HCHO	Difference between two methods
001	51,53	51,40	0,13	009	52,16	52,15	0,01
002	50,83	TenoST	AN-0,24 R	D 1010 E	49,52	49,72	-0,20
003	51,69	51,85	an-0,16ds	ite ⁰¹¹ ai)	28,65	28,92	-0,27
004	48,60	48,79	-0,19	012	50,92	51,04	-0,12
005	51,46	51,19	16,27 7319:2	<u>015</u> 013	51,70	51,46	0,24
006	50,92 ^{https}	50,99	ai/catalog/standards/ 308f7cf0,07/iso-1	sist/615916/1-10 7319-2015	66-4a12-9424 50,94	50,98	-0,04
007	48,20	48,20	0,00	015	37,28	37,50	-0,22
008	46,24	46,24	0,00	016	26,42	26,28	0,14

Table A.1 — Results of K_2O concentrations with and without HCHO, in the unit of %

<u>Table A.1</u> has shown clearly that the absolute difference between the two methods is between 0,00 % approximately 0,27 %, which lies in the range of absolute difference between parallel tests specified in ISO 5318 (no more than 0,39 %), which indicates that the test results of the two methods (with vs. without HCHO) are highly comparative.

To further validate that there is no significant difference between the two methods (with vs. without HCHO), we have chosen No.001 sample to carry out 5 parallel tests by two methods (with vs. without HCHO), the results are as follows (Table A.2):

$Table A.2 - Replicated \ 5 \ test \ results \ of \ K_2O \ concentrations \ of \ sample \ 001: \ methods \ with/without \ HCHO, \ in \ the \ unit \ of \ \%$

No. of sam- ple	with HCHO					without HCHO				
001	52,45	52,40	52,24	52,04	52,28	52,41	52,37	52,31	52,22	52,08

Data from <u>Table A.2</u> are taken for F-tests, variations of both the two set of data from the two methods (with vs. without HCHO) are compared firstly.

n ₁ =5,	f ₁ =4,	s ₁ =0,160
n ₂ =5,	f ₂ =4	s ₂ =0,132

 \therefore F_{calculation}=s₁²/s₂²=1,47