
Bitumen in bitumenska veziva - Določanje obstojnosti rezanih in fluksiranih bitumenskih veziv s preskusom s potapljanjem v vodo - Metoda z agregatom

Bitumen and bituminous binders - Determination of adhesivity of cut-back and fluxed bituminous binders by water immersion test - Aggregate method

Bitumen und Bitumenhaltige Bindemittel - Bestimmung des Haftverhaltens von verschnittenen und gefluxten bitumenhaltigen Bindemitteln bei Wasserlagerung - Verfahren mit Gesteinskörnung

Bitumes et liants bitumineux - Détermination de l'adhésivité des liants bitumineux fluidifiés et fluxés par l'essai d'immersion dans l'eau - Méthode utilisant des granulats

Ta slovenski standard je istoveten z: FprEN 15626

ICS:

75.140	Voski, bitumni in drugi naftni proizvodi	Waxes, bituminous materials and other petroleum products
91.100.50	Veziva. Tesnilni materiali	Binders. Sealing materials

kSIST FprEN 15626:2015**en,fr,de**

EUROPEAN STANDARD
NORME EUROPÉENNE
EUROPÄISCHE NORM

FINAL DRAFT
FprEN 15626

October 2015

ICS 93.080.20

Will supersede EN 15626:2009

English Version

**Bitumen and bituminous binders - Determination of
adhesivity of cut-back and fluxed bituminous binders by
water immersion test - Aggregate method**

Bitumes et liants bitumineux - Détermination de
l'adhésivité des liants bitumineux fluidifiés et fluxés
par l'essai d'immersion dans l'eau - Méthode utilisant
des granulats

Bitumen und Bitumenhaltige Bindemittel -
Bestimmung des Haftverhaltens von verschnittenen
und gefluxten bitumenhaltigen Bindemitteln bei
Wasserlagerung - Verfahren mit Gesteinskörnung

This draft European Standard is submitted to CEN members for unique acceptance procedure. It has been drawn up by the Technical Committee CEN/TC 336.

If this draft becomes a European Standard, CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration.

This draft European Standard was established by CEN in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and United Kingdom.

Recipients of this draft are invited to submit, with their comments, notification of any relevant patent rights of which they are aware and to provide supporting documentation.

Warning : This document is not a European Standard. It is distributed for review and comments. It is subject to change without notice and shall not be referred to as a European Standard.



EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

CEN-CENELEC Management Centre: Avenue Marnix 17, B-1000 Brussels

Contents	Page
European foreword.....	3
1 Scope	4
2 Normative references	4
3 Terms and definitions	4
4 Principle	5
5 Reagents and materials.....	5
6 Apparatus.....	5
7 Sampling.....	6
8 Procedure.....	6
9 Expression of results.....	8
10 Precision.....	9
11 Test reports.....	9
Annex A (informative) Guidance for the marking of coated surface area	10
Bibliography.....	11

European foreword

This document (FprEN 15626:2015) has been prepared by Technical Committee CEN/TC 336 “Bituminous binders”, the secretariat of which is held by AFNOR.

This document is currently submitted to the Unique Acceptance Procedure.

This document will supersede EN 15626:2009.

1 Scope

This European Standard specifies a method for the determination of the adhesivity of cut-back and fluxed bituminous binders coated onto aggregate when immersed in water.

WARNING — The use of this document may involve hazardous materials, operations and equipment. This standard does not purport to address all of the safety problems associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and to determine the applicability of regulatory limitations prior to use. For environmental reasons and to reduce emissions to air, water and soil, it is recommended to limit the use of products, solvents and energy to the minimum required for a valid test result.

2 Normative references

The following referenced documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 58, *Bitumen and bituminous binders — Sampling bituminous binders*

EN 12594, *Bitumen and bituminous binders — Preparation of test samples*

EN 12846-2, *Bitumen and bituminous binders — Determination of efflux time by the efflux viscometer — Part 2: Cut-back and fluxed bituminous binders*

EN 13043, *Aggregates for bituminous mixtures and surface treatments for roads, airfields and other trafficked areas*

EN 13302, *Bitumen and bituminous binders — Determination of dynamic viscosity of bituminous binder using a rotating spindle apparatus*

EN 13702, *Bitumen and bituminous binders — Determination of dynamic viscosity of modified bitumen by cone and plate method*

EN 15322, *Bitumen and bituminous binders — Framework for specifying cut-back and fluxed bituminous binders*

EN ISO 3696, *Water for analytical laboratory use — Specification and test methods (ISO 3696)*

3 Terms and definitions

For the purposes of this document, the following terms and definitions apply.

3.1

adhesion

ability of a binder to coat the surface of an aggregate and to remain bonded over time in the presence of water

3.2

adhesivity

qualitative assessment of the measurement of adhesion

3.3

ambient temperature

temperature between 18 °C and 28 °C

4 Principle

The binder is mixed thoroughly with a dry and clean reference aggregate under specified temperature conditions. After specified pre-conditioning procedures depending on the viscosity of the binder, the mixture is immersed in water in a glass container. After a given time under specified conditions, the percentage of the aggregate surface covered with binder is assessed visually.

5 Reagents and materials

5.1 Reference aggregate, as light in colour as possible, or aggregate from a specific job site, which either passes through a sieve having a mesh size of 10 mm and is retained on a sieve having a mesh size of 6,3 mm (sieve sizes belonging to the “basic set plus set 2” sizes specified in EN 13043), or passes through a sieve having a mesh size of 11 mm and is retained on a sieve having a mesh size of 8 mm (sieve sizes belonging to the “basic set plus set 1” sizes specified in EN 13043).

Each country should define petrographically its own reference aggregates, for instance, in a national informative annex.

5.2 Water, distilled or deionised, conforming to EN ISO 3696, water quality 3.

5.3 Cleaning agents, conventionally used in a laboratory.

6 Apparatus

6.1 Ventilated oven, capable of maintaining a temperature of $(60 \pm 3) ^\circ\text{C}$.

6.2 Ventilated oven, capable of maintaining a temperature at $\pm 5 ^\circ\text{C}$ for temperatures ranging from 30 °C to 150 °C.

Temperature shall be checked **in the surroundings** of the sample.

6.3 Spatula.

6.4 Heat resistant dishes, diameter approximately 150 mm to 200 mm.

6.5 Stop watch, accurate to at least 1 s over 60 s.

6.6 Two beakers, approximate 400 ml capacity.

6.7 Watch glasses, diameter approximately 100 mm to 150 mm.

6.8 Balance, capable of reading up to 500 g, and enabling weighing to $\pm 1 \text{ g}$.

6.9 Measuring cylinder, 250 ml to 500 ml capacity.

6.10 Thermometers, of adequate range, allowing to measure the specified temperatures with an accuracy of $\pm 1 ^\circ\text{C}$.

FprEN 15626:2015 (E)

6.11 Heating plate, or any other heating device allowing to maintain temperature without overheating.

7 Sampling

The material under test shall be sampled in accordance with EN 58 and prepared in accordance with EN 12594.

8 Procedure

8.1 Preparation of aggregates and binders

8.1.1 Wash the aggregate (5.1) with water (5.2) and dry it in the ventilated oven (6.2) for a minimum of 12 h at (110 ± 5) °C.

8.1.2 The quantities of aggregates needed for the tests to be carried out under 8.2 and 8.3 shall be weighed into adequate containers by batches of (200 ± 2) g and/or (400 ± 4) g.

Depending on the binder to be tested, bring the aggregates and the dish(es) to be used for the mixing procedure to the temperature indicated in Table 1 and maintain this temperature for about 2 h.

8.1.3 A binder sample of a minimum amount of 200 g shall be prepared in accordance with EN 12594 and brought to the temperature indicated in Table 1. The efflux time shall be determined in accordance with EN 12846-2 and dynamic viscosity at 60 °C in accordance with EN 13302 or EN 13702. Closed containers shall be used and care shall be taken to avoid local overheating and any loss of volatile constituents.

Leave the binder in the oven for the minimum time to ensure that it reaches the temperature given in Table 1.

Binder formulated with an adhesion improver should be tested under the representative conditions of its use, i.e. after one or several days of storage in a closed container at the typical storage temperature for that binder.