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ISO 668

Sixth edition
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Series 1 freight containers — Classification, dimensions and ratings

Conteneurs de la série 1 — Classification, dimensions et masses brutes maximales

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Foreword

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The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2. www.iso.org/directives

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The committee responsible for this document is ISO/TC 104, *Freight containers*, Subcommittee SC 1 *General purpose containers.*

This sixth edition cancels and replaces the fifth edition (ISO 668:1995), which has been technically revised. It also incorporates the Amendments ISO 668:1995/Amd1:2005 and ISO 668:1995/Amd2:2005.

Annex A forms an integral part of this International Standard.

Series 1 freight containers — Classification, dimensions and ratings

1 Scope

This lnternational Standard establishes a classification of series 1 freight containers based on external dimensions, and specifies the associated ratings and, where appropriate, the minimum internal and door opening dimensions for certain types of containers.

These containers are intended for intercontinental traffic.

This International Standard summarizes the external and some of the internal dimensions of series 1 containers. The dimensions of each type of container are defined in the appropriate part of ISO 1496, which is the authoritative document for internal container dimensions.

2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 830:1981, *Freight containers — Terminology*

ISO 1161, *Series 1 freight containers — Corner fittings — Specification*

ISO 1496-1, *Series 1 freight containers — Specification and testing — Part 1: General cargo containers for general purposes*

ISO 1496-2, *Series 1 freight containers — Specification and testing — Part 2: Thermal containers*

ISO 6346, *Freight containers — Coding, identification and marking*

3 Terms and definitions

For the purposes of this document, the terms and definitions given in ISO 830:1981 and the following apply.

3.1
freight container
article of transport equipment

a) of a permanent character and accordingly strong enough to be suitable for repeated use;

b) specially designed to facilitate the carriage of goods by one or more modes of transport, without intermediate reloading;

c) fitted with devices permitting its ready handling, particularly its transfer from one mode of transport to another;

d) so designed as to be easy to fill and empty;

e) having an internal volume of 1 m^3 (35,3ft^3) or more

Note 1 to entry: The term “freight container” does not include vehicles or conventional packing.

3.2
ISO container
freight container complying with all relevant ISO container standards in existence at the time of its manufacture

3.3
rating
R
gross mass, *R*, of a container which is both the maximum mass for operation and the minimum mass for testing

Note 1 to entry: In some countries, in order to conform to current commercial practice, the term "weight" is used (incorrectly) instead of "mass".

3.4
nominal dimensions
dimensions, disregarding tolerances and rounded to the nearest convenient whole number, by which a container may be identified

Note 1 to entry: Nominal dimensions are usually expressed in imperial units.

3.5
internal dimensions
dimensions of the largest unobstructed rectangular parallelepiped which could be inscribed in the container if inward protrusions of the top corner fittings are disregarded

Note 1 to entry: Except where otherwise stated, the term "internal dimensions" is synonymous with the term "unobstructed internal dimensions".

3.6
door opening
size of the (end) door aperture, i.e. width and height dimensions of the largest parallelepiped which could possibly be passed into the container through the door aperture in question

4 Classification and designation

Series 1 freight containers have a uniform width of 2 438 mm (8 ft).

The nominal lengths are listed in Table 1.

Containers 2 896 mm (9 ft 6 in) in height are designated 1EEE, 1AAA and 1BBB.

Containers 2 591 mm (8 ft 6 in) in height are designated 1EE, 1AA, 1BB and 1 CC.

Containers 2 438 mm (8 ft) in height are designated 1A, 1B, 1C and 1D.

Containers less than 2 438 mm (8 ft) in height are designated 1AX, 1BX, 1 CX and 1 DX.

NOTE 1 The letter "X" used in the designation has no specific connotation other than to indicate that the height of the container is between 0 and 2 438 mm (8 ft).

Table 1 — Nominal lengths

Freight container designation	Nominal length	
	m	ft
1EEE 1EE	13,7 [a]	45 [a]
1AAA 1AA 1A 1AX	12,2 [a]	40 [a]
1BBB 1BB 1B 1BX	9,1	30
1CC 1C 1CX	6,1	20
1D 1DX	3,00	10

[a] In certain countries there are legal limitations to the overall length of vehicle and load.

5 Dimensions, tolerances and ratings

5.1 Reference temperature for measurements

The dimensions and tolerances apply when measured at the temperature of 20 °C (68 °F); measurements taken at other temperatures shall be adjusted accordingly.

5.2 External dimensions, tolerances and ratings

5.2.1 External dimensions and tolerances

The external dimensions and permissible tolerances given in Table 2 are applicable to all types of containers, except that a reduced height is permissible for tank, open top, bulk, platform and platform-based type containers.

5.2.2 Ratings

The ratings given in Table 2 are applicable to all types of containers, except that for particular traffic higher values are permissible for 1 BBB, 1 BB, 1 B, 1 BX, 1 CC, 1 C and 1 CX containers of any type. Such containers are considered as ISO containers provided that their maximum gross mass (*R*) does not exceed 30 480 kg and that they are tested and marked to these ratings (see 3.3).

WARNING — Recognizing that there will always be a need for special containers for particular traffic, attention is drawn to the fact that numerous containers exist which have length and width dimensions similar to those of ISO series 1 containers but have ratings and/or heights in excess of those defined by this International Standard. This may include containers having maximum gross masses in excess of the ratings in Table 2. They may not, therefore, be fully intermodal worldwide and their operation could require special arrangements.

5.2.3 Gooseneck tunnels

Gooseneck tunnels shall be provided as mandatory features in containers 1EEE, 1AAA, and may be provided as optional features in containers 1EE, 1AA, 1A and 1AX. The dimension of gooseneck tunnels shall be in accordance with Annex C. The base structure of a container, if any, shall be in accordance with FigureB 10.

5.3 Internal dimensions and door openings

5.3.1 Dimensions with projecting top corner fitting

Where a top corner fitting projects into the internal space (specified by Table 3), that part of the corner fitting projecting into the container shall not be considered as reducing the size of the container.

5.3.2 General cargo containers for general purposes (see ISO 1496-1)

The type code numbers shall be in accordance with ISO 6346.

5.3.2.1 Minimum internal dimensions

Internal dimensions of containers shall be as large as possible, but, in any case:

— closed containers type 00 shall comply with the requirements for minimum internal length, width and height given in Table 3;

— containers type 02, having partial opening(s) in the side(s), shall comply with the requirements for minimum internal length and height given in Table 3;

— containers type 03, having an opening roof, shall comply with the requirements for minimum internal length and width given in Table 3;

— containers types 01 and 04, having openings in the side(s) and/or roof, shall comply with the requirements for minimum internal length given in Table 3;

— closed, vented containers types 10 and 11 shall comply with the requirements for minimum internal length, width and height given in Table 3;

— closed, ventilated containers type 13 shall comply with the requirements for minimum internal length, width and height given in Table 3.

5.3.2.2 Minimum door opening dimensions

Closed-type containers designated 1A, 1B, 1C and 1D (types 00 and 02) shall have a door opening, preferably having dimensions equal to those of the internal cross-section (height and width) of the containers and, in any case, not less than the values given in Table 3.

Closed-type containers designated 1EE, 1AA, 1BB and 1CC (types 00 and 02) shall have a door opening, preferably having dimensions equal to those of the internal cross-section (height and width) of the containers and, in any case, not less than the values given in Table 3.

Closed-type containers designated 1EEE, 1AAA and 1BBB (types 00 and 02) shall have a door opening, preferably having dimensions equal to those of the internal cross-section (height and width) of the containers and, in any case, not less than the values given in Table 3.

5.3.3 Thermal containers (see ISO 1496-2)

The internal dimensions and door openings of thermal containers shall be as large as possible. Door openings shall preferably have dimensions equal to those of the internal cross-section of the containers.

The internal dimensions shall be measured from inner faces of battens, bulkheads, ceiling air ducts, floor air ducts, etc., where fitted.

The minimum internal width shall be 2 200 mm (7 ft 2 518 in) for container types 20, 21, 22, 30, 31, 32, 40, 41 and 42.

5.3.4 Other types of container

The internal dimensions, door openings and end openings (if any) shall be as large as possible.

5.4 Corner fitting locations

Centre-to-centre distances (length and width) and diagonal tolerances for corner fittings are given in Annex A.

Table 2 — External dimensions, permissible tolerances and ratings for series 1 freight containers

Freight container designation	Length, *L*				Width, *W*				Height, *H*				Rating, *R*[a] (gross mass)	
		tol.		tol.		tol.		tol.		tol.		tol.		
	mm		ft and in	in	mm		ft	in	mm		ft and in	in	kg	lb
1EEE	1 3716	0 −10	45′	0 −3/8	2 438	0 −5	8	0 −3/16	2 896[b]	0 −5	96′	0 −3/16	30 480[a]	67 200[a]
1EE									2 591[b]	0 −5	86′	0 −3/16	30 480	
1AAA	12 192	0 −10	40′	0 −3/8	2 438	0 −5	8	0 −3/16	2 896[b]	0 −5	9′ 6″[b]	0 −3/16	30 480[a]	67 200[a]
1AA									2 591[b]	0 −5	8′ 6″[b]	0 −3/16		
1A									2 438	0 −5	8′	0 −3/16		
1AX									<2 438		<8′			
1BBB	9 125	0 −10	29′ 11 ¼″		2 438	0 −5	8	0 −3/16	2 896[b]	0 −5	9′ 6″[b]	0 −3/16	30 480[a]	67 200[a]
1BB									2 591[b]	0 −5	8′ 6″[b]	0 −3/16		
1B									2 438	0 −5	8′	0 −3/16		
1BX									<2 438		<8′			
1CC	6 058	0 −6	19′ 10 ½″	0 −1/4	2 438	0 −5	8	0 −3/16	2 591[b]	0 −5	8′ 6″[b]	0 −3/16	30 480[a]	67 200[a]
1C									2 438	0 −5	8′	0 −3/16		
1CX									<2 438		<8′			
1D	2 991	0 −6	9′ 9 ¾″	0 −3/16	2 438	0 −5	8	0 −3/16	2 438	0 −5	8′	0 −3/16	10 160	22 400
1DX									<2 438		<8′			

[a] See 5.2.2.

[b] In certain countries there are legal limitations to the overall height of vehicle and load (for example for rail/road service).

Table 3 — Minimum internal dimensions and door opening dimensions for series 1 freight containers

Dimensions in millimetres

Freight container designation	Minimum internal dimensions			Minimum door opening dimensions	
	Height	Width	Length	Height	Width
1EEE	Nominal container external height minus 241 mm	2 330	13 542	2 566	2 286
1EE				2 261	
1AAA			11 998	2 566	
1AA			11 998	2 261	
1A			11 998	2 134	
1BBB			8 931	2 566	
1BB			8 931	2 261	
1B			8 931	2 134	
1CC			5 867	2 261	
1C			5 867	2 134	
1D			2 802	2 134	

Annex A
(normative)

Corner fittings

Corner fitting locations (centre-to-centre distances and diagonal tolerances) are given in Table A.1 and Figure A.1.

Table A.1

Freight container designation	*S* (ref.)		*P* (ref.)		K_1 max.[a]		K_2, max.[b]	
	mm	ft and in	mm	ft and in	mm	in	mm	in
1EEE **1EE**	13 509	44′ 3 7/8″	2 259	7′ 4 31/32″	19	3/4	10	3/8
1AAA **1AA** **1A** **1AX**	11 985	39′ 3 7/8″	2 259	7′ 4 31/32″	19	3/4	10	3/8
1BBB **1BB** **1B** **1BX**	8 918	29′ 3 1/8″	2 259	7′ 4 31/32″	16	5/8	10	3/8
1CC **1C** **1CX**	5 853	19′ 2 7/16″	2 259	7′ 4 31/32″	13	1/2	10	3/8
1D **1DX**	2 787	9′ 1 23/32″	2 259	7′ 4 31/32″	10	3/8	10	3/8

NOTE Attention of manufacturers is drawn to the vital importance of accurately maintaining the reference dimensions of *S* and *P* (see Figure A.1). The tolerances to be applied to *S* and *P* are governed by the tolerances shown for the overall length and width in this International Standard and in ISO 1161.

[a] K_1 is the difference between D_1 and D_2 or between D_3 and D_4; therefore $K_1 = | D_1 - D_2 |$ or $K_1 = | D_3 - D_4 |$.

[b] K_2 is the difference between D_5 and D_6; therefore $K_2 = | D_5 - D_6 |$.