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AMENDMENT 1
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**Hand-held portable power tools —
Test methods for evaluation of
vibration emission —**

**Part 5:
Drills and impact drills**

AMENDMENT 1: Feed force

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*Machines à moteur portatives — Méthodes d'essai pour l'évaluation
de l'émission de vibrations —*

ISO 28927-5:2009/Amd 1:2015

Partie 5: Perceuses et perceuses à percussion

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AMENDEMENT 1: Force d'avance



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The committee responsible for this document is ISO/TC 118, *Compressors and pneumatic tools, machines and equipment*, Subcommittee SC 3, *Pneumatic tools and machines*.

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Hand-held portable power tools — Test methods for evaluation of vibration emission —

Part 5: Drills and impact drills

AMENDMENT 1: Feed force

Page 13, Table 1

Replace [Table 1](#) with the following.

Table 1 — Drills without impact action — Drill diameter and feed force by free running speed

Rotational speed r/min	Drill diameter mm	Pistol grip drills		Straight and angle drills	
		Feed force N	Acceptable variation N	Feed force N	Acceptable variation N
5 500–10 000	1,5	50	±10	50	±10
3 100–5 499	3	100	±15	50	±15
1 000–3 099	6	150	±30	50	±15
< 1 000	10	200	±30	50	±15

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