INTERNATIONAL STANDARD

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Timekeeping instruments — Movements — Types, dimensions and nomenclature

Instruments horaires — Mouvements — Formes, dimensions et nomenclature

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<u>ISO 3764:2016</u> https://standards.iteh.ai/catalog/standards/sist/63f8f01f-43db-42fa-8105d8e1b44db091/iso-3764-2016



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Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2. <u>www.iso.org/directives</u>

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For an explanation on the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ASO's adherence to the WTO principles in the Technical Barriers to Trade (TBT), see the following URL: Foreword - Supplementary information

The committee responsible for this document is ISO/TC 114, *Horology*, Subcommittee SC 7, *Overall dimensions*.

<u>ISO 3764:2016</u>

 $\label{eq:stheild} This fourth edition cancels and / replaces the third editions (ISO 3764:2000) which has been technically revised. \\ d8e1b44db091/iso-3764-2016$

Timekeeping instruments — Movements — Types, dimensions and nomenclature

1 Scope

This International Standard specifies the types and fitting dimensions of mechanical and electromechanical watch-movements.

This International Standard is applicable to the five following types of movements:

- Type 1: round;
- Type 2: shaped round;
- Type 3: round with double cutting;
- Type 4: 5 ½''';
- Type 5: 6 ³/₄ × 8^{'''}.

2 Normative references **STANDARD PREVIEW**

The following documents, in whole or in part are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 286-1, Geometrical product specifications (GPS) sist/ISO code system for tolerances on linear sizes — Part 1: Basis of tolerances, deviations and fits

ISO 6426-2, Horological vocabulary — Part 2: Technical and commercial definitions

3 Terms and definitions

For the purposes of this document, the terms and definitions given in ISO 286-1 and ISO 6426-2, and the following apply.

3.1 Diameters of movements

3.1.1

casing diameter

 d_1

diameter of a plate, or an equivalent part or an assembly unit, by which the movement is located in the watch-case

3.1.2 outer diameter *d*₂

largest diameter of the movement, on the flange of the plate, of an equivalent part or of an assembly unit

3.2 Thickness of movements

3.2.1 Mechanical type

3.2.1.1

total thickness of the movement

 l_1

thickness embracing all the movement parts, including the distance between the dial support surface and the greatest protruding part of the movement

3.2.2 Electromechanical type

3.2.2.1

total thickness of the movement without battery

 l_1

thickness embracing all the movement parts, including the distance between the dial support surface and the greatest protruding part of the movement

3.2.2.2

total thickness of the movement with a battery

 l_2

greatest distance between the dial support surface and the most protruding surface of the battery

Note 1 to entry: If the battery is not the most protruding part, the total movement thickness is determined as l_1 .

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3.2.2.3

total thickness of the movement including a battery and its fastening clamp

l₃

greatest distance between the dial support surface and the most protruding surface of the clamp ISO 3764:2016

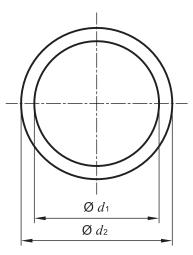
Note 1 to entry: If the battery with tits clamphis not the most protocold for part batter to tal movement thickness is determined as l_1 . $d_{8e1b44db091/iso-3764-2016}$

Note 2 to entry: For watches with analogue display, the total thickness of the movement does not include the projection of the hand-fastening elements nor the elements providing electrical contact with the case.

4 Nomenclature of movements and their dimensions

4.1 Type 1: Round movement

See <u>Figure 1</u> and <u>Table 1</u>.



Кеу

- d_1 casing diameter
- *d*₂ outer diameter

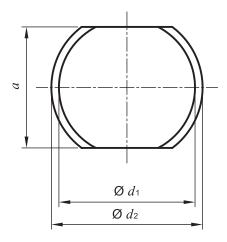
Figure 1 — Round movement (view from the side of the bridges)

Table 1 — Type 1: Round movements iTeh STANDARD Dimensions in millimetres					
(standards.i	$(teh.ai)_{d_2}$ tol. h8				
10,0 * <u>ISO 3764:20</u>	<u>16</u> 10,4				
https://standards.iteh.aj/2;aalog/standards/sist/63f8f01f-43rd2;42fa-8105-					
d8e1b44db091/iso-3 13,0	764-2016 13,4				
15,3 *	15,7				
16,0	16,4				
17,2 *	17,6				
19,4 *	20,0				
21,0	21,6				
22,0	22,6				
23,3 *	23,9				
24,0	24,6				
25,6 *	26,2				
28,0	28,6				
30,0	30,6				
36,0	36,8				
40,0	40,8				
NOTE 1 The values d_1 with an as	NOTE 1 The values d_1 with an asterisk are the preferred values.				
NOTE 2 The tolerances only app	NOTE 2 The tolerances only apply to metallic movements.				
NOTE 3 See ISO 286-1 for defini	NOTE 3 See ISO 286-1 for definition of the tolerances.				

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4.2 Type 2: Shaped round movement

See Figure 2 and Table 2.



Key

- a width
- *d*₁ casing diameter
- *d*₂ outer diameter

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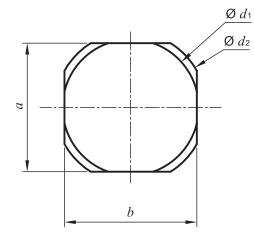
Figure 2 — Shaped round movement (view from the side of the bridges)

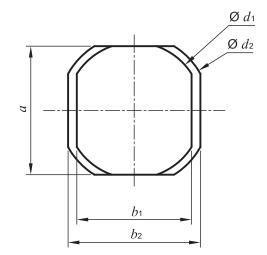
ISO 3764:2016 hTable 2dard Type 2: Shaped round movements 2fa-8105d8e1b44db091Dimerisions in millimetres

	d ₁ tol. h8	d ₂ tol. h8			
	10,0	10,4			
	13,0	13,4			
	15,3	15,7			
	17,2	17,6			
	17,5	17,9			
	19,4	20,0			
	23,3	24,0			
	25,6	26,4			
	26,6	27,2			
NOTE 1	The tolerances only apply to metallic movements.				
NOTE 2	E 2 Width <i>a</i> is not specified.				
NOTE 3	E 3 See ISO 286-1 for definition of the tolerances.				

4.3 Type 3: Round movement with double cutting

See Figure 3 and Table 3.





Key

- a width
- b length
- b_1 fitting length
- *b*₂ overall length
- *d*₁ casing diameter

*d*₂ outer diameter

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Figure 3 — Round movement with double cutting (view from the side of the bridges)

Table 3 — Type 3: Round movements with double cutting

 d_1
tol. h8 d_2
tol. h813,013,423,323,925,626,2NOTE 1The tolerances only apply to metallic movements.NOTE 2Width a, fitting length b_1 and overall length b_2 are not specified.NOTE 3See ISO 286-1 for definition of the tolerances.

Dimensions in millimetres