



**SLOVENSKI STANDARD**  
**SIST HD 22.1 S2:1998/A19:1998**  
**01-februar-1998**

---

**Rubber insulated cables of rated voltages up to and including 450/750 V - Part 1:  
General requirements - Amendment A19**

Rubber insulated cables of rated voltages up to and including 450/750 V -- Part 1:  
General requirements

Gummi-isolierte Leitungen mit Nennspannungen bis 450/750 V -- Teil 1: Allgemeine  
Anforderungen

Conducteurs et câbles isolés au caoutchouc, de tension assignée au plus égale à  
450/750 V -- Partie 1: Prescriptions générales

**iTeh STANDARD PREVIEW**  
**(standards.iteh.ai)**  
<https://standards.iteh.ai/catalog/standards/sist/96700f90-fd44-404d-9ab4-32983386fc45/sist-hd-22-1-s2-1998-a19-1998>

**Ta slovenski standard je istoveten z: HD 22.1 S2:1992/A19:1995**

---

**ICS:**

29.060.20      Kabli      Cables

**SIST HD 22.1 S2:1998/A19:1998      en**

**iTeh STANDARD PREVIEW**  
**(standards.iteh.ai)**

[SIST HD 22.1 S2:1998/A19:1998](https://standards.iteh.ai/catalog/standards/sist/96700f90-fd44-404d-9ab4-32983386fc45/sist-hd-22-1-s2-1998-a19-1998)

<https://standards.iteh.ai/catalog/standards/sist/96700f90-fd44-404d-9ab4-32983386fc45/sist-hd-22-1-s2-1998-a19-1998>

HARMONIZATION DOCUMENT  
DOCUMENT D'HARMONISATION  
HARMONISIERUNGSDOKUMENT

HD 22.1 S2/A19

June 1995

UDC 621.315.211.2.027.457-777.1/2-777.6.001.2.002.2.001.4(083.71)(083.73)621.315.616  
ICS 29.060.20

Descriptors: See HD 22.1 S2:1992

English version

**Rubber insulated cables of rated voltages  
up to and including 450/750 V  
Part 1: General requirements**

Conducteurs et câbles isolés au  
caoutchouc, de tension assignée au plus  
égale à 450/750 V  
Partie 1: Prescriptions générales

Isolierte Starkstromleitungen mit einer  
Isolierung aus Gummi mit  
Nennspannungen bis 450/750 V  
Teil 1: Allgemeine Anforderungen

(standards.iteh.ai)

[SIST HD 22.1 S2:1998/A19:1998](https://standards.iteh.ai/catalog/standards/sist/96700f90-fd44-404d-9ab4-32983386fc45/sist-hd-22-1-s2-1998-a19-1998)

<https://standards.iteh.ai/catalog/standards/sist/96700f90-fd44-404d-9ab4-32983386fc45/sist-hd-22-1-s2-1998-a19-1998>

This amendment A19 modifies the Harmonization Document HD 22.1 S2:1992; it was approved by CENELEC on 1995-05-15. CENELEC members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for implementation of this amendment on a national level.

Up-to-date lists and bibliographical references concerning such national implementation may be obtained on application to the Central Secretariat or to any CENELEC member.

This amendment exists in three official versions (English, French, German).

CENELEC members are the national electrotechnical committees of Austria, Belgium, Denmark, Finland, France, Germany, Greece, Iceland, Ireland, Italy, Luxembourg, Netherlands, Norway, Portugal, Spain, Sweden, Switzerland and United Kingdom.



REPUBLIKA SLOVENIJA  
MINISTRSTVO ZA ZNANOST IN TEHNOLOGIJO  
Urad RS za standardizacijo in meroslovje  
LJUBLJANA

SIST.....HD 22.1 S2/A19.....  
PREVZET PO METODI RAZGLASITVE

-02- 1998

**CENELEC**

European Committee for Electrotechnical Standardization  
Comité Européen de Normalisation Electrotechnique  
Europäisches Komitee für Elektrotechnische Normung

Central Secretariat: rue de Stassart 35, B - 1050 Brussels

### Foreword

This amendment was prepared by the Technical Committee CENELEC TC 20, Electric cables.

The text of the draft was submitted to the Unique Acceptance Procedure and was approved by CENELEC as amendment A19 to HD 22.1 S2:1992 on 1995-05-15.

The following dates were fixed:

- latest date by which the existence of the amendment has to be announced at national level (doa) 1996-01-01
- latest date by which the amendment has to be implemented at national level by publication of a harmonized national standard or by endorsement (dop) 1996-07-01
- latest date by which the national standards conflicting with the amendment have to be withdrawn (dow) 1996-07-01

For products which have complied with HD 22.1 S2:1992 and its amendments A11:1992 to A18:1995 before 1996-07-01, as shown by the manufacturer or by a certification body, this previous standard may continue to apply for production until 1997-07-01.

## iTeh STANDARD PREVIEW (standards.iteh.ai)

SIST HD 22.1 S2:1998/A19:1998

<https://standards.iteh.ai/catalog/standards/sist/96700f90-fd44-404d-9ab4-32983386fc45/sist-hd-22-1-s2-1998-a19-1998>



Sub-clause 5.2.1

Insert new lines:

Type EI 8 for flexible cables insulated with polyolefin-based cross-linked compound having a low level of emission of corrosive gases. 70°C for compound EI 8.

Table 1Requirements for the non electrical test for vulcanised rubber insulation

Insert new column for EI 8 as attached.

Sub-clause 5.5.1

Insert new lines:

Type EM 8 for flexible cables sheathed with polyolefin-based cross-linked compound, having a low level of emission of corrosive gases.

Table IIRequirements for the non electrical test for vulcanised rubber sheath

Insert new column for EM 8 as attached

Table III

Add new ref. no. 5 'Long term resistance of insulation to direct current' as attached.

iteh STANDARD PREVIEW  
(standards.iteh.ai)

SIST HD 22.1 S2:1998/A19:1998

https://standards.iteh.ai/catalog/standards/sist/96700f90-fd44-404d-9ab4-32983386fc45/sist-hd-22-1-s2-1998-a19-1998

TABLE I

Requirements for the non-electrical tests for vulcanised rubber insulation

1	2	3	4	5	6
Ref. No.	Tests	Unit	Type of compound E18	Test method described in	
				HD	Clause
	Maximum rated conductor temperatures	°C	70		
1.	<u>Tensile strength and elongation at break</u>				
1.1	Properties in the state as delivered			505.1.1	9.1
1.1.1	Value to be obtained for the tensile strength: - median, min.	N/mm <sup>2</sup>	5.0		
1.1.2	Value to be obtained for the elongation at break: - median, min.	%	125		
1.2	Properties after ageing in air oven			505.1.2	8.1.3.2a
1.2.1	Ageing conditions: (2)(4) - temperature - duration of treatment	°C h	110 ± 2 7 x 24		
1.2.2	Value to be obtained for the tensile strength: - median, min. - variation (1), max.	N/mm <sup>2</sup> %	-30 (3)		
1.2.3	Value to be obtained for the elongation: - median, min. - variation (1), max.	% %	125 ± 30		
1.3	(Spare)				
1.4	(Spare)				

TABLE I  
(continued)

1	2	3	4	5	6
Ref. No.	Tests	Unit	Type of compound EI8	Test method described in	
				HD	Clause
1.5	Maximum rated conductor temperature	°C	70		
1.5.1	Properties after ageing in the air bomb		n/a	505.1.2	8.2
1.5.1	Ageing Conditions (4) - temperature - duration of treatment	°C h			
1.5.2	Value to be obtained for the tensile strength: - median, min. - variation, (1) max.	N/mm <sup>2</sup> %			
1.5.3	Value to be obtained for the elongation at break - median, min. - variation, max.	% %			
2.	<u>Hot set test</u>			505.2.1	9
2.1	Conditions of treatment - temperature - time under load - mechanical stress	°C min. N/cm <sup>2</sup>	200 ± 3 15 20		
2.2	Test requirements - max. elongation under load - max. elongation under unloading	% %	100 25		
3.	(Spare)				
4.	<u>Ozone resistance test</u>				
4.1	<u>Method A</u> Test conditions - test temperature - test duration - ozone concentration	°C h ppm	25 ± 2 24 250 to 300	505.2.1	8
4.2	<u>Method B</u> Test conditions - test temperature - test duration - ozone concentration	°C h pphm	40 ± 2 72 200 ± 50	22.2	7
5.	<u>Low temperature tests</u>				
5.1	<u>Bending test</u>				
5.1.1	Test conditions - temperature - period of application of low temperature	°C		505.1.4  see 505.1.4 sub-clause 8.1.4 and 8.1.5	8.1
5.1.2	Result to be obtained				

TABLE I  
(concluded)

1	2	3	4	5	6
Ref. No.	Tests	Unit	Type of compound EI8	Test method described in	
				HD	Clause
	Maximum rated conductor temperature	°C	70		
5.2	<u>Elongation test</u>			505.1.4	8.3
5.2.1	Test conditions - temperature - period of application of low temperature	°C		see 505.1.4 sub-clause 8.3.4 and 8.3.5	
5.2.2	Results to be obtained: - elongation without break, minimum	%			
6.	(Spare)				
7.	<u>Compatibility test</u> (6)				
7.1	Ageing conditions - temperature - duration of treatment	°C h	80 ± 2 7x24	505.1.2	8.1.4
7.2	Value to be obtained for the tensile strength - median, min. - variation (1) max.	N/mm <sup>2</sup> %			
7.3	Value to be obtained for the elongation at break - median, min. - variation (1) max.	%	125 ± 30		

## NOTES

- (1) Variation is the difference between the median value after ageing and the median value without ageing, expressed as a percentage of the latter.
- (2) Unless otherwise specified in the relevant cable specifications a rotating fan inside the oven is normally permissible when testing rubber compounds. However, in case of dispute, ageing shall be carried out in an oven which is designed to operate without a fan rotating inside it.
- (3) No limit for the positive tolerance.
- (4) Ageing of Types EI4 and EI7 shall be carried out with the conductor in place; if it is expected that the conductors cannot be removed after ageing without damaging the insulation, then the ageing test shall be carried out with at least 70% of the conductor strands in place.
- (6) The compatibility test applies only where specified in the particular cable standard.



TABLE II

## Requirements for the non-electrical test for vulcanised rubber sheath

1	2	3	4	5	6
Ref. No.	Test	Unit	Type of compound	Test method described in	
			EM8	HD	Clause
1.	<u>Tensile strength and elongation at break</u>				
1.1	Properties in the state as delivered			505.1.1	9.2
1.1.1	Values to be obtained for the tensile strength: - median, min.	N/mm <sup>2</sup>	7.0		
1.1.2	Values to be obtained for the elongation at break: - median, min.	%	125		
1.2	Properties after ageing in air oven			505.1.2	8.1.3.1
1.2.1	Ageing conditions: (3) - temperature - duration of treatment	°C h	100±2 7x24		
1.2.2	Value to be obtained for the tensile strength: - median, min. - variation (2) max.	N/mm <sup>2</sup> %	(30) (1) 44-404d-9ab4-32983386fc45/sist-hd-22-1-s2-1998-a19-1998		
1.2.3	Values to be obtained for the elongation at break: - median, min. - variation (2) max.	% %	100 ±30		
1.2.4	Continued Ageing Conditions: - temperature - total duration of treatment	°C h	n/a		
1.2.5	Values to be obtained for the tensile strength: - variation (4) max.	%			
1.2.6	Values to be obtained for the elongation at break: - variation (4) max.	%			
1.3	Mechanical properties after immersion in mineral oil			505.2.1	10
1.3.1	Test conditions - temperature of oil - duration of immersion in oil	°C h	100±2 24		
1.3.2	Values to be obtained for the tensile strength - variation (2) max.	%	±40		
1.3.3	Values to be obtained for the elongation at break - variation (2) max.	%	±40		