
Cevi, fittingi in pribor iz duktilne železove litine - Sanitarne karakteristike in preskusne metode

Ductile iron pipes, fittings and accessories - Sanitary characteristics and test methods

Rohre, Formstücke und Zubehör aus duktilem Gusseisen - Trinkwasserhygienische Eigenschaften und Prüfverfahren

Tuyaux, raccords et accessoires en fonte ductile - Qualités et méthodes d'essais

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ICS:

77.140.75	Jeklene cevi in cevni profili za posebne namene	Steel pipes and tubes for specific use
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Ductile iron pipes, fittings and accessories - Sanitary characteristics and test methods

Tuyaux, raccords et accessoires en fonte ductile -
Aspects sanitaires et methodes d'essais

Rohre, Formstücke und Zubehör aus duktilem
Gusseisen - Trinkwasserhygienische Eigenschaften und
Prüfverfahren

This Technical Report was approved by CEN on 29 February 2016. It has been drawn up by the Technical Committee CEN/TC 203.

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Contents	Page
European foreword.....	4
Introduction	5
1 Scope.....	6
2 Normative references.....	6
3 Terms and definitions	6
4 Test samples	8
5 Characteristics	8
5.1 Cement mortar linings of pipes.....	8
5.1.1 General.....	8
5.1.2 Organoleptic parameters (flavour and odour, colour and turbidity).....	8
5.1.3 Migration.....	8
5.2 Porous seal coat on cement mortar linings of pipes.....	9
5.3 Cement mortar linings of fittings	9
5.4 Organic linings (except bitumen).....	10
5.4.1 Organoleptic parameters	10
5.4.2 Migration.....	10
5.4.3 Enhancement of microbial growth (EMG).....	10
5.5 Bituminous linings for fittings and joint areas.....	10
5.5.1 Organoleptic parameters	10
5.5.2 Migration.....	10
5.5.3 Enhancement of microbial growth (EMG).....	11
5.6 Enamel coatings and linings.....	11
5.6.1 Organoleptic parameters	11
5.6.2 Migration.....	11
5.6.3 Enhancement of microbial growth (EMG).....	11
5.7 Rubber gaskets.....	11
5.7.1 Organoleptic parameters	11
5.7.2 Migration.....	12
5.7.3 Chlorine consumption	12
Annex A (informative) National regulations on sanitary requirements, limit values, positive lists	13
A.1 General.....	13
A.2 Austria.....	13
A.3 Belgium	13
A.4 France.....	13
A.5 Germany	13
A.6 Italy.....	14
A.7 Netherlands.....	14
A.8 Romania.....	14
A.9 Spain	14

A.10	Switzerland	14
A.11	United Kingdom	14
	Bibliography	16

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[SIST-TP CEN/TR 16950:2017](https://standards.iteh.ai/catalog/standards/sist/975d3aab-19de-4329-96fl-f7c563c9be1e/sist-tp-cen-tr-16950-2017)
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CEN/TR 16950:2016 (E)

European foreword

This document (CEN/TR 16950:2016) has been prepared by Technical Committee CEN/TC 203 “Cast iron pipes, fittings and their joints”, the secretariat of which is held by AFNOR.

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Introduction

This Technical Report is in conformity with the general requirements already established by CEN/TC 164 in the field of water supply (e.g. potable water).

This Technical Report contains the essential sanitary characteristics to be verified in performance tests by materials of pipes, fittings, accessories of ductile cast iron and their joints within the scope of this Technical Report, which are in contact with water intended for human consumption. In addition, the national regulations of member states apply, including positive lists of substances for organic and inorganic materials.

Tests carried out using EN test methods to demonstrate compliance with existing national regulations may be used to show that the sanitary characteristics of pipes, fittings, accessories of ductile cast iron and their joints are verified, e.g. compliance with the sanitary requirements applicable either in F, G, NL or UK ensures compliance with the properties of this Technical Report. Since the sanitary requirements of construction products remain in the framework of the national regulations, Annex A of this Technical Report contains a compilation of the different national requirements.

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CEN/TR 16950:2016 (E)**1 Scope**

This Technical Report contains the sanitary characteristics and test methods applicable to those factory applied lining-, coating- and jointing materials of ductile iron pipes and fittings conforming to EN 545 that are in contact with water intended for human consumption for use at operating temperatures up to 50 °C. Ductile cast iron itself is not in direct contact with the conveyed water and therefore no characteristics in respect to the sanitary behaviour are necessary. As ductile cast iron is impermeable against diffusion of organic substances, the water quality is maintained in service. Different surface/volume ratios are used in the tests for pipes, fittings and joints to reflect the different impact of their surface areas exposed to the water in the overall pipeline.

2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 1420, *Influence of organic materials on water intended for human consumption — Determination of odour and flavour assessment of water in piping systems*

EN 1622, *Water quality — Determination of the threshold odour number (TON) and threshold flavour number (TFN)*

EN 12873-1, *Influence of materials on water intended for human consumption — Influence due to migration — Part 1: Test method for factory-made products made from or incorporating organic or glassy (porcelain/vitreous enamel) materials*

EN 14718, *Influence of organic materials on water intended for human consumption — Determination of the chlorine demand — Test method*

EN 14944-1, *Influence of cementitious products on water intended for human consumption — Test methods — Part 1: Influence of factory made cementitious products on organoleptic parameters*

EN 14944-3, *Influence of cementitious products on water intended for human consumption — Test methods — Part 3: Migration of substances from factory-made cementitious products*

EN 16421, *Influence of materials on water for human consumption — Enhancement of microbial growth (EMG)*

EN ISO 7027-1, *Water quality — Determination of turbidity — Part 1: Quantitative methods (ISO 7027-1)*

EN ISO 7393-1, *Water quality — Determination of free chlorine and total chlorine — Part 1: Titrimetric method using N, N-diethyl-1,4-phenylenediamine (ISO 7393-1)*

EN ISO 7887, *Water quality — Examination and determination of colour (ISO 7887)*

EN ISO 14402, *Water quality — Determination of phenol index by flow analysis (FIA and CFA) (ISO 14402)*

EN ISO 17993, *Water quality — Determination of 15 polycyclic aromatic hydrocarbons (PAH) in water by HPLC with fluorescence detection after liquid-liquid extraction (ISO 17993)*

3 Terms and definitions

For the purposes of this document, the following terms and definitions apply.

3.1**ductile iron**

cast iron used for pipes, fittings and accessories in which graphite is present substantially in spheroidal form

Note 1 to entry: Ductile iron is impermeable to diffusion (e.g. contaminated soils).

3.2**cement mortar lining**

internal coating system for ductile iron pipes and fittings, principally consisting of a blend of cement, sand and water applied to the internal surfaces

Note 1 to entry: It may be applied and hardened by a number of different processes to achieve its desired properties.

3.3**finishing layer**

layer of an organic varnish or polymeric resin which protects the zinc layer against direct contact with soil components

3.4**porous seal coat**

layer of an organic varnish or polymeric resin which is intended to reduce the contact between a cement mortar lining and the contents of a water pipeline thereby restricting the leaching of inorganic materials into the water supply

3.5**organic lining**

internal layer of a polymeric resin which acts as a barrier between the ductile cast iron and the conveyed water

3.6**organic coating**

external layer of an organic varnish or polymeric resin which acts as a protection between the ductile cast iron and the soil

Note 1 to entry: A small part of this external surface has contact with the conveyed water in the assembled pipeline in the joint area.

3.7**bituminous lining**

internal layer of a bituminous varnish in fittings or joint areas

3.8**enamel**

vitreous a smooth, durable coating or lining made of melted and fused glass powder