



SLOVENSKI STANDARD SIST EN ISO 9717:2018

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Nadomešča:
SIST EN ISO 9717:2014

Kovinske in druge anorganske prevleke - Fosfatne prevleke na kovinah (ISO 9717:2017)

Metallic and other inorganic coatings - Phosphate conversion coating of metals (ISO 9717:2017)

Metallische und andere anorganische Überzüge - Phosphatüberzüge auf Metallen (ISO 9717:2017)

Revêtements métalliques et autres revêtements inorganiques - Couches de conversion au phosphate sur métaux (ISO 9717:2017)

Ta slovenski standard je istoveten z: EN ISO 9717:2017

ICS:

25.220.40 Kovinske prevleke Metallic coatings

SIST EN ISO 9717:2018 en

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EUROPEAN STANDARD

EN ISO 9717

NORME EUROPÉENNE

EUROPÄISCHE NORM

October 2017

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Supersedes EN ISO 9717:2013

English Version

Metallic and other inorganic coatings - Phosphate conversion coating of metals (ISO 9717:2017)

Revêtements métalliques et autres revêtements inorganiques - Couches de conversion au phosphate sur métaux (ISO 9717:2017)

Metallische und andere anorganische Überzüge - Phosphatüberzüge auf Metallen (ISO 9717:2017)

This European Standard was approved by CEN on 21 September 2017.

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EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
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CEN-CENELEC Management Centre: Avenue Marnix 17, B-1000 Brussels

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European foreword

This document (EN ISO 9717:2017) has been prepared by Technical Committee ISO/TC 107 “Metallic and other inorganic coatings” in collaboration with Technical Committee CEN/TC 262 “Metallic and other inorganic coatings, including for corrosion protection and corrosion testing of metals and alloys” the secretariat of which is held by BSI.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by April 2018, and conflicting national standards shall be withdrawn at the latest by April 2018.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

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INTERNATIONAL
STANDARD

ISO
9717

Third edition
2017-09

**Metallic and other inorganic
coatings — Phosphate conversion
coating of metals**

*Revêtements métalliques et autres revêtements inorganiques —
Couches de conversion au phosphate sur métaux*

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ISO 9717:2017(E)

Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

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For an explanation on the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT) see the following URL: www.iso.org/iso/foreword.html. (standards.iteh.ai)

This document was prepared by Technical Committee ISO/TC 107, *Metallic and other inorganic coatings*, Subcommittee SC 8, *Chemical conversion coatings*.

This third edition cancels and replaces the second edition (ISO 9717:2010), which has been technically revised. The following changes have been made:

- the Scope has been clarified;
- the Normative references have been updated;
- the Terms and definitions have been replaced by a reference to ISO 2080;
- [Clause 4](#) has been revised;
- the terms in [Clause 5](#) have been revised;
- requirements for the phosphate layer have been revised;
- statements on corrosion resistance have been shifted to a new [Annex A](#);
- [Annex B](#) on salt spray testing has been revised;
- [Annex C](#) to the properties of the phosphate layers has been revised.

Introduction

Phosphate conversion coatings are applied to ferrous metals, aluminium, zinc and their alloys (including zinc- and zinc-alloy-plated steel, cadmium and their alloys) either as an end finish or as an intermediate layer for other coatings. They are intended to

- impart corrosion resistance,
- improve adhesion to paints and other organic finishes,
- facilitate cold-forming operations, such as wire drawing, tube drawing and extrusion, and
- modify surface frictional properties so as to facilitate sliding.

Phosphate conversion coatings are produced by treatment with solutions, the main constituents of which are the appropriate dihydrogen orthophosphates. These coatings are applied principally to ferrous materials and zinc, and differ in coating mass per unit area and apparent density, depending on

- the construction material and surface condition of the components,
- previous mechanical and chemical treatment of the components, and
- processing conditions for phosphating.

All phosphate conversion coatings are more or less porous but can be sealed substantially by subsequent sealant processes.

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