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## Information technology — Telecommunications and information exchange between systems — MAC/PHY standard for ad hoc wireless network to support QoS in an industrial work environment

iTeh STANDARD PREVIEW

*Technologies de l'information — Télécommunications et échange  
d'information entre systèmes — Norme MAC/PHY pour un réseau ad  
hoc sans fil qui supporte QoS dans un environnement de travail  
industriel*

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# Information technology — Telecommunications and information exchange between systems — MAC/PHY standard for ad hoc wireless network to support QoS in an industrial work environment

## 1 Scope

This International Standard defines a protocol for the physical layer (PHY) and the data link layer in order to construct a reliable and high-speed data transmission network between devices on industrial sites such as factories and plants. This network specification provides a standardized protocol to provide a framework for various industrial devices to establish a simple, low-cost, energy-efficient, and high-speed network between them. In order to fulfil the service requirements of the factories and large plants, this network specification is designed to enable devices to establish a network by themselves without help of any infrastructure and reliably exchange various kinds of data, including real-time audio and video data, between them. In addition to high transmission rates, Quality of Service (QoS) for multimedia data - such as video - is also provided.

The devices mentioned in this International Standard refer to equipment that is and can be used in industrial sites such as factories and automated assembly lines. Such devices include PLC (Programmable Logic Controller), and CNC (Computerized Numerical Controller) and manufacturing robots. However, beyond such conventional devices, devices mentioned in this International Standard include personal IT devices that workers may carry and use while working, including cellular phones, personal industrial digital assistants (PDA), and laptop PCs.

[ISO/IEC 24771:2014](#)

<https://standards.iteh.ai/catalog/standards/sist/cc4fe2b2-e1b1-4557-82a9-c118542a53de/iso-iec-24771-2014>

## 2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO/IEC 9797-1, *Information technology — Security techniques — Message Authentication Codes (MACs) — Part 1: Mechanisms using a block cipher*

ISO/IEC 18033-3, *Information technology — Security techniques — Encryption algorithms — Part 3: Block ciphers*

### 3 Terms and definitions, and abbreviations

#### 3.1 Terms and definitions

For the purposes of this document, the following terms and definitions apply.

##### 3.1.1

##### **Access control**

control process to prevent unauthorized use of resources or bandwidth

##### 3.1.2

##### **Ad-hoc network**

network that is spontaneously formed usually without system installation

NOTE Such networks are mainly characterized by time and space limitations.

##### 3.1.3

##### **Association**

service used to connect authorized devices in the network

##### 3.1.4

##### **Authentication**

device verification process allowing devices within the network to connect to one another

##### 3.1.5

##### **Camellia**

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##### 128-bits secure block algorithm defined in the ISO/IEC 18033-3 standard

##### **Coverage area**

[ISO/IEC 24771:2014](#)

territory over which two devices can achieve acceptable quality and performance while exchanging data

[c118542a53de/iso-iec-24771-2014](#)

##### 3.1.6

##### **Dissociation**

service used in an established network

##### 3.1.7

##### **Frame**

format of bits in a data exchange

##### 3.1.8

##### **K**

prefix indicating multiplication by 1024

##### 3.1.9

##### **K $\mu$ s**

unit of 1024  $\mu$ s

##### 3.1.10

##### **k**

prefix indicating multiplication by 1000

##### 3.1.11

##### **Logical Channel**

data link channel sitting distinctly above the physical layer

##### 3.1.12

##### **Master**

station that manages the network by periodically transmitting a beacon frame

**3.1.14****MAC Management Protocol data Unit****MMPDU**

data unit exchanged between two media access control apparatuses in order to implement the media access control management protocol

**3.1.15****MAC Protocol data Unit****MPDU**

data unit exchanged between two media access control apparatuses by means of utilizing the physical layer services

**3.1.16****MAC Service data Unit****MSDU**

data unit transmitted between media access control service access points

**3.1.17****Mobile Device**

device that utilizes communication networks while in motion

**3.1.18****Portable Device**

station that is normally portable but must be in a fixed location in order to link to the communication network

**3.1.19****iTeh STANDARD PREVIEW****SEED**

128-bits secure block algorithm defined in the ISO/IEC 18033-3 standard

**3.1.20****Slave**

[ISO/IEC 24771:2014](#)

station in the network other than the master  
<https://standards.iteh.ai/catalog/standards/sist/cc4fe2b2-e1b1-4557-82a9-c118542a53de/iso-iec-24771-2014>

**3.1.21****Station**

device that can operate according to this International Standard

## 3.2 List of Abbreviations

AES	advanced encryption standard
ARQ	automatic repeat request
ARQN	automatic repeat request N
ASN.1	abstract symbol notation 1
BER	bit error rate
CAP	contention access period
CBC	cipher block chaining
CBC-MAC	cipher block chaining-message authentication code
CCA	clear channel assessment