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**Personal flotation devices —  
Part 8:  
Accessories — Safety requirements  
and test methods**

*Équipements individuels de flottabilité —*

*Partie 8: Accessoires — Exigences de sécurité et méthodes d'essai*

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## Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see [www.iso.org/directives](http://www.iso.org/directives)).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see [www.iso.org/patents](http://www.iso.org/patents)).

Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation of the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT), see [www.iso.org/iso/foreword.html](http://www.iso.org/iso/foreword.html).

This document was prepared by Technical Committee ISO/TC 188, *Small craft*, Subcommittee SC 1, *Personal safety equipment*.

This second edition cancels and replaces the first edition (ISO 12402-8:2006), which has been technically revised. It also incorporates the Amendment ISO 12402-8:2006/Amd. 1:2011.

The main changes compared to the previous edition are as follows:

- a) amendment of terms and definitions ([Clause 3](#));
- b) amendment of specifications and test methods ([Clause 5](#));
- c) addition of multi-chamber buoyancy;
- d) addition of lifting loop;
- e) amendment of emergency position-indicating lights ([Clause 5.10](#));
- f) amendment of [Annex A](#) "Classification of personal flotation devices";
- g) addition of PFDs with PLDs;
- h) the marking with the number of the standard has been deleted.

A list of all parts in the ISO 12402 series can be found on the ISO website.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at [www.iso.org/members.html](http://www.iso.org/members.html).

## Introduction

ISO 12402 (all parts):2020 deals with personal floatation devices (PFDs) for persons engaged in activities, whether in relation to their work or their leisure, in or near water. PFDs manufactured, selected, and maintained to this International Standard give a reasonable assurance of safety from drowning to a person who is immersed in water. ISO 12402 (all parts):2020 does not include the following:

- requirements for lifejackets on seagoing ships, which are regulated by the International Maritime Organization (IMO)<sup>1)</sup> under the International Convention for the Safety of Life at Sea (SOLAS);
- throwable devices and flotation cushions.

ISO 12402 (all parts):2020 allows for the buoyancy of a PFD to be provided by a variety of materials or designs, some of which can require preparation before entering the water (e.g. inflation of chambers by gas from a cylinder or blown in orally). PFDs can be divided into the following two main classes:

- those which provide face up in-water support to the user regardless of physical conditions (lifejackets), and
- those which require the user to make swimming and other postural movements to position the user with the face out of the water (buoyancy aids).

Within these main two classes there are a number of levels of support, types of buoyancy, activation methods for inflatable devices, and auxiliary items (such as location aids), which all affect the user's probability of survival. Within the different types of buoyancy allowed, inflatable PFDs either provide full buoyancy without any user intervention other than arming (i.e. PFDs inflated by a fully automatic method) or require the user to initiate the inflation. Hybrid PFDs always provide some buoyancy but rely on the same methods as inflatable PFDs to achieve full buoyancy. With inherently buoyant PFDs, the user only needs to put the PFD on to achieve the performance of its class.

PFDs that do not require intervention (automatically operating PFDs) are suited to activities where persons are likely to enter the water unexpectedly; whereas PFDs requiring intervention (e.g. manually inflated PFDs) are only suitable for use if the user believes there will be sufficient time to produce full buoyancy, if automatic operation would result in entrapment, or if help is close at hand. In every circumstance, the user should ensure that the operation of the PFD is suited to the specific application. The conformity of a PFD to this part of the ISO 12402 series:2020 does not imply that it is suitable for all circumstances. The relative amount of required inspection and maintenance is another factor of paramount importance in the choice and application of specific PFDs.

ISO 12402 (all parts):2020 is intended to serve as a guide to manufacturers, purchasers, and users of such safety equipment in ensuring that the equipment provides an effective standard of performance in use. Equally essential is the need for the designer to encourage the wearing of the equipment by making it comfortable and attractive for continuous wear on or near water, rather than for it to be stored in a locker for emergency use. The primary function of a PFD is to support the user in reasonable safety in the water. Within the two classes, alternative attributes make some PFDs better suited to some circumstances than others or make them easier to use and care for than others. Important alternatives provided by ISO 12402 (all parts):2020 are the following:

- to provide higher levels of support (levels 100, 150, or 275) that generally float the user with greater water clearance, when required for increasingly severe conditions; or to provide lighter or less bulky PFDs (levels 50 or 100);
- to provide the kinds of flotation (inherently buoyant foam, hybrid, and inflatable) that accommodate the sometimes conflicting needs of reliability and durability, in-water performance, and continuous wear;

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1) The International Maritime Organization (IMO) is an institution with domicile in London issuing regulations which are then published as laws by its Member States.

## ISO 12402-8:2020(E)

- to provide automatically operating (inherently buoyant or automatically inflated) PFDs that float users without any intervention on their part, except in initially donning the PFD (and regular inspection and rearming of inflatable types), or to provide user control of the inflatable PFD's buoyancy by manual and oral operation; and
- to assist in detection (location aids) and recovery of the user.

PFDs provide various degrees of buoyancy in garments that are light in weight and only as bulky and restrictive as needed for their intended use. They need to be secure when worn, in order to provide positive support in the water and to allow users to swim or actively assist themselves or others. The PFD selected ensures that the user is supported with the mouth and nose clear of the water under the expected conditions of use and the user's ability to assist.

Under certain conditions (such as rough water and waves), the use of watertight and multilayer clothing, which provide (intentionally or otherwise) additional buoyancy, or the use of equipment with additional weight (such as tool belts) can alter the performance of the PFD. Users, owners and employers need to ensure that this is taken into account when selecting a PFD. Similarly, it is possible that PFDs do not perform as well in extremes of temperature, although meeting ISO 12402 (all parts):2020 requirements. PFDs can also be affected by other conditions of use, such as chemical exposure and welding, and can require additional protection to meet the specific requirements of use. Taking a PFD into such conditions necessitates the assurance that the PFD will not be adversely affected. ISO 12402 (all parts):2020 also allows a PFD to be an integral part of a safety harness designed to conform to ISO 12401:2009, or an integral part of a garment with other uses, for example to provide thermal protection during immersion, in which case the complete assembly as used is expected to conform to ISO 12402 (all parts):2020.

In compiling the attributes required of a PFD, consideration has also been given to the potential length of service that the user might expect. Whilst a PFD needs to be of substantial construction and material, its potential length of service often depends on the conditions of use and storage, which are the responsibility of the owner, user and/or employer. Furthermore, whilst the performance tests included are believed to assess relevant aspects of performance in real-life use, they do not accurately simulate all conditions of use. For example, the fact that a device passes the self-righting tests in swimming attire, as described herein, does not guarantee that it will self-right an unconscious user wearing clothing; neither can it be expected to completely protect the airway of an unconscious person in rough water. Waterproof clothing can trap air and further impair the self-righting action of a lifejacket.

It is essential that owners, users and employers choose those PFDs that meet the correct standards for the circumstances in which they will be used.

The characteristics of the product properties, alternative choices and the limitations to normal use are to be explained to potential buyers by manufacturers and distributors of PFDs prior to purchase.

Similarly, it is advised that regulators regarding the use of these garments consider carefully which class and performance levels are most appropriate for the foreseeable conditions of use, allowing for the higher risk circumstances. These higher risk circumstances should account for the highest probabilities of occurrence of accidental immersion and expected consequences. Requirements and recommendations for the correct selection and application of PFDs are given in ISO 12402-10:2020.

# Personal flotation devices —

## Part 8:

# Accessories — Safety requirements and test methods

## 1 Scope

This document specifies the safety requirements and test methods for accessories used for personal flotation devices (PFDs).

## 2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 9150:1988, *Protective clothing — Determination of behaviour of materials on impact of small splashes of molten metal*

ISO 12401:2009, *Small craft — Deck safety harness and safety line — Safety requirements and test methods*

ISO 12402-2:2020, *Personal flotation devices — Part 2: Lifejackets, performance level 275 — Safety requirements*

ISO 12402-3:2020, *Personal flotation devices — Part 3: Lifejackets, performance level 150 — Safety requirements*

ISO 12402-4:2020, *Personal flotation devices — Part 4: Lifejackets, performance level 100 — Safety requirements*

ISO 12402-5:2020, *Personal flotation devices — Part 5: Buoyancy aids (level 50) — Safety requirements*

ISO 12402-6:2020, *Personal flotation devices — Part 6: Special application lifejackets and buoyancy aids — Safety requirements and additional test methods*

ISO 12402-7:2020, *Personal flotation devices — Part 7: Materials and components — Safety requirements and test methods*

ISO 12402-9:2020, *Personal flotation devices — Part 9: Evaluation*

IMO Resolution A.689 (17), *Recommendation on Testing of Live-Saving Appliances, as amended through Resolution MSC 81(70)*

## 3 Terms and definitions

For the purposes of this document, the following terms and definitions apply.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

- ISO Online browsing platform: available at <https://www.iso.org/obp>
- IEC Electropedia: available at <http://www.electropedia.org/>

**3.1**  
**personal flotation device**  
**PF**

garment or device which, when correctly worn and used in water, provides the user with a specific amount of buoyancy which increases the likelihood of survival

**3.2**  
**emergency position-indicating light**  
device which emits light so as to increase the chances of a user being located

**3.3**  
**multi-chamber buoyancy system**  
PF with buoyancy to meet the applicable *PF* (3.1) performance requirement provided by two or more independent chambers

Note 1 to entry: This excludes supplemental inflation chambers.

**3.4**  
**deck safety harness**  
device that allows a user to be securely attached to a strong point on a vessel or on shore, preventing a fall into the water or, if falling occurs, preventing separation from the vessel or shore

**3.5**  
**buddy line**  
length of cord which can be tied or otherwise fixed to another person or to that person's *PF* (3.1) or other objects, so as to keep a user in the vicinity of that person or object with a view to making location and thus rescue easier

**3.6**  
**lifting loop**  
device which facilitates manual recovery of a person from water

**3.7**  
**sprayhood**  
cover brought or placed in front of the airways of a user in order to reduce or eliminate the splashing of water from waves or the like onto the airways, and thereby promoting the survival of the user in rough water conditions

**3.8**  
**protective cover**  
cover that is normally in place over the functional elements of a *PF* (3.1) in order to protect them from physical damage, or snagging on external objects

Note 1 to entry: The protective cover may be designed to provide additional properties, i.e. to make the *PF* suitable for use when the subject is exposed to additional hazards, e.g. significant abrasion, molten metal splash, flame and fire.

Note 2 to entry: The inflatable chamber of an inflatable *PF* is an example of a functional element.

**3.9**  
**whistle**  
device which, when blown by mouth, produces an audible sound which can aid in the location of the user

**3.10**  
**sheltered waters**  
water with protection from significant breaking waves, current, or strong winds, where the possibility of being blown or carried away from shore or a place of safety is minimal



**3.11****offshore**

water that is unprotected and influenced by threat conditions such as waves, tide, currents, or wind, at sea or on inland waters

**3.12****primary means of inflation**

means of inflating an inflation chamber that meets the applicable *PFD* (3.1) performance requirements and that requires the least amount of intervention by the user, generally according to the following order of precedence: automatic (easiest), manual (second), and oral (most difficult)

**3.13****primary chamber**

inflation chamber associated with the *primary means of inflation* (3.12) that alone meets the applicable *PFD* (3.1) performance requirements

**3.14****back-up chamber**

inflation chamber other than the *primary chamber(s)* (3.13) or *supplemental chamber* (3.15) that, when used alone, provides performance in case the primary chamber fails to function

**3.15****supplemental chamber**

inflation chamber other than a *primary chamber* (3.13) or *back-up chamber* (3.14) that is intended for deployment after stabilization in the water, and provides enhanced performance such as higher freeboard, improved head support, additional stability, splash protection, location, detection

**3.16****personal locator device****PLD**

device that aids the (electronic) detection and location of people in distress and emergency situations

**3.17****oral inflation**

inflation resulting from the user blowing air into the *PFD* (3.1) by mouth

**4 Classification of PFDs**

An overview of this classification is given in [Annex A](#) for information.

**5 Specifications and test methods****5.1 General**

**5.1.1** When accessories complying with this document are attached to, or included with, PFDs conforming to ISO 12402-2:2020 to ISO 12402-6:2020, both the accessory and the PFD shall remain in conformity with the relevant standards when tested according to ISO 12402-9:2020.

**5.1.2** Any integral combination or claimed permissible or usable combination shall conform to the relevant standards for each individual item, and as a combined assembly for each permissible combination. Only then can the combination be stated and marked as complying with the relevant part of ISO 12402. Whilst it is not required that the combination be donned or doffed in a single operation, each component shall satisfy its required tests when in combination and when separated, unless it is of permanently integral construction. Pass-fail-criteria shall be as specified in the relevant standard.

Where no test is specified, the requirements shall be verified by visual inspection.

NOTE Suits and the combination of a lifejacket and a safety harness are examples of combinations.

## 5.2 Whistles

**5.2.1** Whistles shall be non-metallic and robust in construction, free from all burrs, and shall not rely on any moving part for the production of sound.

**5.2.2** Three specimens shall be tested by being blown as hard as possible by a subject of between 20 years and 30 years of age and free from all known impairments to pulmonary function, in an outside and open area during calm clear weather. The sound generated shall be shown at least at an instant to have exceeded 100 dB(A) measured at a distance of  $(5 \pm 0,1)$  m directly in front of the whistle. The predominant frequency shall be  $(2 \pm 1)$  kHz and shall be multi-tone.

NOTE Multi-tone means that the whistle has two chambers which emit different primary frequencies.

**5.2.3** The whistle shall also be shown to be capable of producing sound in air immediately following immersion in fresh water. The procedure in 5.2.2 shall be repeated immediately after the whistle has been removed from immersion in fresh water.

**5.2.4** The whistle shall be attached to a cord or line of a length sufficient to permit its use, which shall in turn be attached securely to the lifejacket or buoyancy aid. The attachment and the cord of the whistle shall be loaded vertically with a static load of  $(200 \pm 10)$  N for 60 s without any damage or separation of the whistle from the PFD.

**5.2.5** The whistle shall be stowed on the device in such a way that the performance of the lifejacket is not affected, but so that it can be removed for use with either hand of the user, and can be stowed by the user. The stowage of the whistle shall be verified when the lifejacket is tested according to ISO 12402-9:2020, 5.6.

## 5.3 Deck safety harness and safety lines

Deck safety harnesses and safety lines to be used for lifejackets shall comply with ISO 12401:2009.

## 5.4 Buddy lines

**5.4.1** A buddy line shall be made from synthetic cord or webbing and shall have a minimum length of 1 500 mm. The line shall have, attached securely to the free end, a releasable means for attachment to another person or object, such as a loop, a snap hook, or a wooden or plastic toggle. The other end of the line shall be attached securely to the retention system of the PFD.

**5.4.2** The buddy line shall be readily accessible to at least one of the user's hands as confirmed during device testing.

**5.4.3** The attachment means and line shall be stowed in such a way that they do not create a hazard or affect the normal operation of the PFD. The stowage of the buddy line shall be verified when the lifejacket is tested according to ISO 12402-9:2020, 5.6. Weathering testing is not required when the buddy line is normally stowed inside a pocket.

**5.4.4** If hardware is provided as an attachment means, it shall not have sharp edges. The assembly shall float. The hardware of the buddy line shall either not be broken or, if broken, not expose sharp edges after testing in accordance with ISO 12402-9:2020, 5.5.6.

**5.4.5** A buddy line of the length provided by the manufacturer shall be tested, as indicated for a PFD, in accordance with ISO 12402-9:2020, 5.5.6, and withstand a  $(750 \pm 10)$  N load for  $(1,0 \pm 0,1)$  min without any damage. The force required to accomplish separation of the buddy line shall be greater than 750 N

and less than 1 500 N. The separation of the buddy line from the PFD shall not adversely affect the integrity of the PFD, when tested according to ISO 12402-9:2020.

PFDs with buddy lines conforming to this document shall be marked with the words “buddy line”. Also, a marking shall be included on the buddy line or the outside of a pocket in which a buddy line is stowed, in letters  $\geq 12$  mm high with the words “NOT FOR LIFTING”.

## 5.5 Sprayhood

### 5.5.1 General

A sprayhood shall be securely attached to the PFD. If any form of hood or sprayhood is fitted to cover the face in whole or in part to protect mouth and nose from water splash, gas exchange shall be tested according to 5.5.2 of this document.

When not in use, the sprayhood shall be stowed in a position which keeps it clear of the user’s face. It shall not interfere with the operation of the lifejacket or create a hazard, for example through snagging when tested according to ISO 12402-9:2020, 5.6. When tested as a combined assembly with the PFD in accordance with ISO 12402-9:2020, 5.5.2 and 5.5.3, the sprayhood, including any clear window material, should show no sign of damage, such as shrinking, cracking, swelling, dissolution or change of mechanical qualities, by visual inspection.

The sprayhood shall be able to be deployed to protect the airway whilst the user is in the water, with the lifejacket fully deployed and inflated, if inflatable. When deployed, it shall not impair the performance of the lifejacket when tested as an assembly with the PFD according to ISO 12402-9:2020, 5.6.

The sprayhood shall be fitted with a clear material so that, when deployed, it shall not unduly restrict vision. This shall be confirmed by visual inspection and interrogation of the subjects.

If, when deployed, the sprayhood reduces the effectiveness of any retroreflective material on the lifejacket, the sprayhood shall itself provide an additional retroreflective area at least equal to that obscured.

The sprayhood shall be easily removable from its protective position, and shall be capable of being restowed so that it does not fall back to its deployed position. This shall be demonstrated when tested in accordance with ISO 12402-9:2020, 5.6.

PFDs including a sprayhood conforming to this document shall be marked with the word “sprayhood”.

### 5.5.2 Gas exchange test

#### 5.5.2.1 General

Respiratory gas exchange can be measured as a decrease in oxygen concentration or an increase in carbon dioxide concentration.

The CO<sub>2</sub> and O<sub>2</sub> values, by volume (to the nearest 1 %), in dry air are related as follows:

$$\text{CO}_2 = 21 - \text{O}_2 \text{ in percent}$$

#### 5.5.2.2 Absolute values shall be measured with continuous flow electronic equipment.

Two test persons between 20 years and 30 years of age and free from all known impairments to pulmonary function, shall be used for this test. Each test subject wearing the lifejacket (inflated if inflatable) with the sprayhood deployed shall be positioned floating face up and relaxed in calm water.

The gas shall be sampled from under the sprayhood either on the right or left side of the face between nose and mouth and at a distance from the face centre line of  $\left(10_{-3}^0\right)$  cm.