



Designation: ~~B793-03~~ Designation: **B 793 – 08**

Standard Specification for Zinc Casting Alloy Ingot for Sheet Metal Forming Dies and Plastic Injection Molds¹

This standard is issued under the fixed designation B 793; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reapproval.

1. Scope*

1.1 This specification covers commercial zinc alloys in ingot form for remelting for the manufacture of dies and molds from the alloys as shown in Table 1.

1.2 This specification presents requirements for zinc alloys suitable for the production of sand cast or plaster cast forming dies for sheet metal stamping operations and plastic injection molding. Alloy A is intended for use in the fabrication of dies for sheet metal stamping under drop hammer and hydraulic pressure. Alloy B is a special purpose alloy of closely controlled composition and is primarily used in the manufacture of plastic injection molds.

1.3 This specification covers two zinc alloys which are specified and designated as follows:

UNS	ASTM	Traditional
Z35543	Alloy A	Kirksite A
Z35542	Alloy B	Kirksite B

1.4 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to become familiar with all hazards including those identified in the appropriate Material Safety Data Sheet (MSDS) for this product/material as provided by the manufacturer, to establish appropriate safety and health practices, and determine the applicability of regulatory limitations prior to use.*

2. Referenced Documents

2.1 The following documents of the issue in effect on date of order acceptance form a part of this specification to the extent referenced herein:

2.2 *ASTM Standards:*²

B 897 Specification for the Configuration of Zinc and Zinc Alloy Jumbo and Block Ingot

B 899 Terminology Relating to Non-ferrous Metals and Alloys

B 908 Practice for the Use of Color Codes for Zinc Casting Alloy Ingot²

Practice for the Use of Color Codes for Zinc Casting Alloy Ingot

B 949 Specification for General Requirements for Zinc and Zinc Alloy Products

E 29 Practice for Using Significant Digits in Test Data to Determine Conformance with Specifications

E 47 Test Methods for Chemical Analysis of Zinc Die-Casting Alloys³

E 88 Practice for Sampling Nonferrous Metals and Alloys in Cast Form for Determination of Chemical Composition

E 527 Practice for Numbering Metals and Alloys (UNS)

Practice for Numbering Metals and Alloys in the Unified Numbering System (UNS)

E 536 Test Methods for Chemical Analysis of Zinc and Zinc Alloys

3. Terminology

3.1 Terms shall be defined in accordance with Terminology B 899.

4. Ordering Information

4.1 Orders for ingots under this specification shall include the following information:

¹ This specification is under the jurisdiction of ASTM Committee B02 on Nonferrous Metals and Alloys and is the direct responsibility of Subcommittee B02.04 on Zinc and Cadmium.

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² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards*, Vol 02.04, volume information, refer to the standard's Document Summary page on the ASTM website.

³ Withdrawn.

*A Summary of Changes section appears at the end of this standard.