



Standard Practice for Treestand Manufacturer Quality Assurance Program¹

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1. Scope

1.1 This practice provides minimum requirements for a quality assurance program.

~~1.2 The values stated are in inch-pound units and are to be regarded as standard.~~

~~1.3~~

1.2 This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use.

2. Referenced Documents

2.1 *ASTM Standards:*²

F 2120 Practice for Testing Treestand Load Capacity

F 2121 Practice for Treestand Labels

F 2122 Practice for Treestand Safety Devices

F 2123 Practice for Treestand Instructions

F 2124 Practice for Testing ~~Ladder Treestand~~, Treestand Ladder, Tripod Treestand Stand and Climbing Stick Load Capacity

F 2125 Test Method for Treestand Static Stability and Adherence

F 2126 Test Method for Treestand Static Load Capacity ~~F 2127 Test Method for Treestand Adherence~~

F 2128 ~~Test Method for Treestand Repetitive Load Capability~~ Test Method for Treestand Repetitive Loading Capability

F 2337 Test Method for Treestand Fall Arrest System

F 2531 Test Method for Load Capacity of Treestand Seats

3. Significance and Use

3.1 The purpose of this practice is to provide the minimum requirements necessary for the establishment of a written quality assurance program for treestands and elevated hunting equipment. ~~75-08~~

4. Drawing Control Procedure <http://www.astm.org/standards/sist/3f82803f01a4-42b1-abd3-965ae6f74e7c/astm-f2275-08>

4.1 A procedure shall be in effect so that appropriate manufacturing drawings, their engineering revisions, and related documents are utilized for each project. These drawings and documents must be retained as long as the product remains in production or distribution and for a period of five (5) years after distribution ends.

5. Material Control Procedures

~~5.1A~~ 5.1 A procedure shall be in effect to ensure that all materials, processes and components, including raw materials, are in accordance with the engineering specifications.

5.1.1 This procedure shall provide purchasing personnel with all the information required to order appropriate material.

~~5.1.2A~~ 5.1.2 A receiving procedure shall be in effect so that incoming material is checked against purchasing specifications.

~~5.1.3A~~ 5.1.3 A procedure shall be in effect so that material in stock can be properly identified for future use.

5.1.4 Documentation on any material, process, or components certified shall be filed for reference.

6. Inspection

6.1 A procedure shall be in effect so that appropriate inspections are made on manufactured parts and subassemblies to ensure

¹ This practice is under the jurisdiction of ASTM Committee F08 on Sports Equipment and Facilities and is the direct responsibility of Subcommittee F08.16 on Archery Products.

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² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.