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# International Standard



# 1478

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INTERNATIONAL ORGANIZATION FOR STANDARDIZATION • МЕЖДУНАРОДНАЯ ОРГАНИЗАЦИЯ ПО СТАНДАРТИЗАЦИИ • ORGANISATION INTERNATIONALE DE NORMALISATION

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## Tapping screws thread

*Filetage de vis à tôle*

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## Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of developing International Standards is carried out through ISO technical committees. Every member body interested in a subject for which a technical committee has been authorized has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work.

Draft International Standards adopted by the technical committees are circulated to the member bodies for approval before their acceptance as International Standards by the ISO Council.

International Standard ISO 1478 was developed by Technical Committee ISO/TC 2, *Fasteners*, and was circulated to the member bodies in December 1981.

It has been approved by the member bodies of the following countries:

Australia	Germany, F.R.	<del>New Zealand</del>
Austria	Hungary	Norway
Brazil	India	Poland
Canada	Ireland	Romania
China	Italy	South Africa, Rep. of
Czechoslovakia	Japan	Spain
Denmark	Korea, Dem. P. Rep. of	Sri Lanka
Egypt, Arab Rep. of	Korea, Rep. of	Sweden
Finland	Mexico	Switzerland
France	Netherlands	USA

The member bodies of the following countries expressed disapproval of the document on technical grounds:

Belgium  
United Kingdom  
USSR

This International Standard cancels and replaces ISO Recommendation R 1478-1970, of which it constitutes a technical revision.

# Tapping screws thread

## 1 Scope and field of application

This International Standard specifies the thread and thread ends for tapping screws (sheet metal screws) with thread sizes from ST 1,5 to ST 9,5 inclusive.