
**Rubber — Determination of
magnesium content of field and
concentrated natural rubber latices by
titration (cyanide-free method)**

*Caoutchouc — Détermination par titrage de la teneur en magnésium
du latex de plantation et du latex concentré de caoutchouc naturel
(méthode sans cyanure)*

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Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see www.iso.org/patents).

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For an explanation on the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the WTO principles in the Technical Barriers to Trade (TBT) see the following URL: Foreword - Supplementary information.

The committee responsible for this document is ISO/TC 45, *Rubber and rubber products*, Subcommittee SC 3, *Raw material (including latex) for use in the rubber industry*.

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Rubber — Determination of magnesium content of field and concentrated natural rubber latices by titration (cyanide-free method)

1 Scope

This International Standard specifies a cyanide-free titration method for the determination of the magnesium content in field and concentrated natural rubber latex.

2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 124, *Latex, rubber — Determination of total solids content*

ISO 648, *Laboratory glassware — Single-volume pipettes*

3 Terms and definitions

For the purposes of this document, the following terms and definitions apply.

3.1

natural rubber latex concentrate

natural rubber latex from *Hevea brasiliensis* containing ammonia and/or other preservatives, which has been subjected to some process of concentration [3:2014](https://standards.iteh.ai/catalog/standards/iso/cb06220e-e8f5-4066-a75a-1062fa3ac491/iso-17403-2014)

3.2

field natural rubber latex

natural rubber latex with or without a preservative and prior to concentration or any other processing

Note 1 to entry: The preservative is added to maintain the original state of the latex as it came from the tree.

3.3

magnesium content

content of magnesium equivalent to alkaline-earth metals, mainly magnesium and calcium, present in all soluble forms that may be titrated with ethylenediaminetetraacetic acid in field or concentrated natural rubber latex

4 Apparatus

4.1 **Burette**, 50 cm³ graduated.

4.2 **Analytical balance**, accurate to 0,1 mg.

4.3 **Volumetric pipettes**, of capacities 2 cm³, 5 cm³ and 10 cm³ complying with the requirements of ISO 648, class A.

5 Reagents

Use reagents of recognized analytical quality. And, wherever water is specified, use distilled water or water of equivalent purity.

5.1 Magnesium sulfate solution.

Dissolve 1,232 4 g magnesium sulfate heptahydrate ($\text{MgSO}_4 \cdot 7\text{H}_2\text{O}$) in water and make up to 1 dm³ in a flask. 1 cm³ of this solution contains magnesium which is equivalent to 1 cm³ of 0,005 mol/dm³ EDTA.

5.2 EDTA solution, 0,005 mol/dm³.

Dissolve approximately 1,86 g of sodium salt of ethylenediaminetetraacetic acid (EDTA) in water and make up to 1 dm³. Standardize against the standard solution of magnesium sulfate specified in [5.1](#).

5.3 Masking agent solution.

Dissolve sufficient sodium hydrogen sulphide hydrate ($\text{NaHS} \cdot x\text{H}_2\text{O}$) to give at least 1,68 g sodium hydrogen sulfide (NaHS). Transfer into a 100 cm³ volumetric flask and make up to volume with water. 1 cm³ of this solution is equivalent to 1 cm³ of 0,3 mol/dm³ NaHS.

NOTE If the number of hydrate groups is not indicated ($x\text{H}_2\text{O}$), NaHS content may be calculated from the percentage of NaHS assay in the specification data. For example, if the percentage of NaHS assay equals 60,0 %, 2,80 g of $\text{NaHS} \cdot x\text{H}_2\text{O}$ is necessary to give 1,68 g of NaHS.

5.4 Eriochrome black T indicator.

Grind together, in a small pestle and mortar, 0,3 g of Eriochrome black T and 100 g of sodium or potassium chloride to give a homogeneous mixture.

5.5 Buffer solution of ammonium chloride/ammonium hydroxide.

Dissolve 67,5 g of ammonium chloride (NH_4Cl) in 250 cm³ of deionized water, mix with 570 cm³ of 25 % ammonium hydroxide (NH_4OH) and make up to 1 dm³ with deionized water. The solution should have a pH of about 10,5.

5.6 Standardization of EDTA.

Pipette 10 cm³ of the standard magnesium sulfate solution into a beaker. Add 200 cm³ of water and adjust the pH to 10,3 by adding 6 cm³ of the buffer solution. Add 0,1 g of Eriochrome black T indicator and titrate with EDTA solution.

5.7 Calcium hydroxide powder.

6 Method A — Determination of magnesium content of field latex

6.1 Principle

This method determines the soluble concentration of divalent alkaline earth ions present in the latex after the dilution. The results are expressed as magnesium content on the assumption that other divalent alkaline earth ions, such as calcium, are only present at the micromolar concentration level.

The latex is diluted with water. The soluble magnesium content in the latex is determined by titration with the sodium salt of EDTA in the presence of $\text{NH}_4\text{Cl}/\text{NH}_4\text{OH}$ buffer using sulfide releasing agent as masking agent and Eriochrome Black T as indicator.

The magnesium content is expressed as a percentage of the total solids content of latex.