



**SLOVENSKI STANDARD**  
**kSIST FprEN 14223:2016**

**01-december-2016**

---

**Hidroizolacijski trakovi - Hidroizolacija betonskih premostitvenih objektov in drugih betonskih povoznih površin - Določanje sposobnosti vpijanja vode**

Flexible sheets for waterproofing - Waterproofing of concrete bridge decks and other concrete surfaces trafficable by vehicles - Determination of water absorption

Abdichtungsbahnen - Abdichtung von Betonbrücken und anderen Verkehrsflächen aus Beton - Bestimmung der Wasserabsorption

Feuilles souples d'étanchéité - Étanchéité des tabliers de ponts en béton et autres surfaces en béton circulables par les véhicules - Détermination de l'absorption d'eau

**Ta slovenski standard je istoveten z: FprEN 14223**

---

**ICS:**

91.100.50      Veziva. Tesnilni materiali      Binders. Sealing materials

**kSIST FprEN 14223:2016**

**en,fr,de**



EUROPEAN STANDARD  
NORME EUROPÉENNE  
EUROPÄISCHE NORM

**FINAL DRAFT**  
**FprEN 14223**

October 2016

ICS 91.100.50

Will supersede EN 14223:2005

English Version

**Flexible sheets for waterproofing - Waterproofing of  
concrete bridge decks and other concrete surfaces  
trafficable by vehicles - Determination of water absorption**

Feuilles souples d'étanchéité - Étanchéité des tabliers  
de ponts en béton et autres surfaces en béton  
circulables par les véhicules - Détermination de  
l'absorption d'eau

Abdichtungsbahnen - Abdichtung von Betonbrücken  
und anderen Verkehrsflächen aus Beton - Bestimmung  
der Wasserabsorption

This draft European Standard is submitted to CEN members for unique acceptance procedure. It has been drawn up by the Technical Committee CEN/TC 254.

If this draft becomes a European Standard, CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration.

This draft European Standard was established by CEN in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and United Kingdom.

Recipients of this draft are invited to submit, with their comments, notification of any relevant patent rights of which they are aware and to provide supporting documentation.

**Warning** : This document is not a European Standard. It is distributed for review and comments. It is subject to change without notice and shall not be referred to as a European Standard.



EUROPEAN COMMITTEE FOR STANDARDIZATION  
COMITÉ EUROPÉEN DE NORMALISATION  
EUROPÄISCHES KOMITEE FÜR NORMUNG

**CEN-CENELEC Management Centre: Avenue Marnix 17, B-1000 Brussels**

<b>Contents</b>		Page
<b>European foreword</b> .....		<b>3</b>
<b>1</b>	<b>Scope</b> .....	<b>4</b>
<b>2</b>	<b>Normative references</b> .....	<b>4</b>
<b>3</b>	<b>Terms and definitions</b> .....	<b>4</b>
<b>4</b>	<b>Test method</b> .....	<b>4</b>
<b>4.1</b>	<b>Principle</b> .....	<b>4</b>
<b>4.2</b>	<b>Apparatus and materials</b> .....	<b>4</b>
<b>4.3</b>	<b>Preparation of test specimens</b> .....	<b>5</b>
<b>4.4</b>	<b>Drying and conditioning of the test specimens</b> .....	<b>5</b>
<b>4.5</b>	<b>Procedure</b> .....	<b>5</b>
<b>4.6</b>	<b>Expression of results</b> .....	<b>5</b>
<b>4.6.1</b>	<b>Calculation</b> .....	<b>5</b>
<b>4.6.2</b>	<b>Precision</b> .....	<b>5</b>
<b>4.7</b>	<b>Test report</b> .....	<b>6</b>

## European foreword

This document (FprEN 14223:2016) has been prepared by Technical Committee CEN/TC 254 “Flexible sheets for waterproofing”, the secretariat of which is held by NEN.

This document is currently submitted to the Unique Acceptance Procedure.

This document will supersede EN 14223:2005.

The significant technical changes are the new reference to prEN 17048:2016 at Clause 2, Normative references, and substitution of the terms “bitumen sheet” with the generic wording “waterproofing sheet” at every clause where needed.

## FprEN 14223:2016 (E)

### 1 Scope

This European Standard specifies a test method for the determination of water absorption in waterproofing sheets which could influence the functional behaviour of these sheets.

NOTE It is primarily the reinforcement's ability to absorb water which is examined by this test.

### 2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 1109, *Flexible sheets for waterproofing - Bitumen sheets for roof waterproofing - Determination of flexibility at low temperature*

EN 13416, *Flexible sheets for waterproofing - Bitumen, plastic and rubber sheets for roof waterproofing - Rules for sampling*

EN 14695, *Flexible sheets for waterproofing - Reinforced bitumen sheets for waterproofing of concrete bridge decks and other trafficked areas of concrete - Definitions and characteristics*

prEN 17048, *Flexible sheets for waterproofing - Plastic and rubber sheets for waterproofing of concrete bridge decks and other trafficked areas of concrete - Definitions and characteristics*

ISO 5725-2, *Accuracy (trueness and precision) of measurement methods and results — Part 2: Basic method for the determination of repeatability and reproducibility of a standard measurement method*

### 3 Terms and definitions

For the purposes of this document, the terms and definitions given in EN 13416, EN 14695, prEN 17048 and the following apply.

#### 3.1 water absorption

increase in mass of test specimen after immersion in water expressed as a percentage

### 4 Test method

#### 4.1 Principle

The water absorption of the waterproofing sheet is measured after the test specimen has been immersed in water for a defined period and determined as the increase in mass of the test specimen.

#### 4.2 Apparatus and materials

**4.2.1 Balance**, capable of measurements to the nearest 0,1 g.

**4.2.2 Water bath**, capable of maintaining a temperature of  $(23 \pm 3)$  °C.

**4.2.3 Chamber (or laboratory)**, capable of maintaining a temperature of  $(23 \pm 3)$  °C and  $(50 \pm 5)$  % RH.

**4.2.4 Distilled water**, or de-ionized water.

**4.2.5 Equipment for hanging test specimens**, without damaging the specimens.

**4.2.6 Steel wire brush**, medium hard.

**4.2.7 Oven with circulating air**, (without fresh air supply) and capable of maintaining a temperature of  $(50 \pm 3) ^\circ\text{C}$ .

### 4.3 Preparation of test specimens

Take samples in accordance with EN 13416. The test specimens shall be taken at random and at least 1 m from the end of the roll and 100 mm from the edge of the sheet.

Five test specimens with dimensions of  $(200 \pm 1) \text{ mm} \times (200 \pm 1) \text{ mm}$  shall be prepared for testing. If the reinforced waterproofing sheet has a surfacing of fine mineral or granules, the surface shall be brushed gently with a steel wire brush to remove any loose mineral or granule. A protective film on the bottom side should be removed as described in EN 1109. Should problems with heterogeneous results occur (4.6.2) due to surfacing of fine mineral or granules, test specimens may be taken from parts free from such surfacing. The test specimen area shall be the same as described above.

### 4.4 Drying and conditioning of the test specimens

Dry the test specimens for  $24 \text{ h} \pm 30 \text{ min}$  at  $(50 \pm 3) ^\circ\text{C}$  and then condition them for  $1 \text{ h} \pm 5 \text{ min}$  at  $(23 \pm 3) ^\circ\text{C}$  and  $(50 \pm 5) \% \text{ RH}$  before testing. During drying and conditioning the test specimens are placed hanging vertically with a space of at least 20 mm between test specimens.

### 4.5 Procedure

**4.5.1** Weigh the test specimen ( $m_1$ ) and then immerse it in water for  $28 \text{ days} \pm 4 \text{ h}$  at  $(23 \pm 3) ^\circ\text{C}$ . The test specimen shall be placed hanging vertically in the water with a space of at least 20 mm between test specimens. The entire area of the test specimen shall be covered with water during the entire test period.

**4.5.2** After the 28 days of immersion in water, air dry the test specimen for  $5 \text{ h} \pm 5 \text{ min}$  at  $(23 \pm 3) ^\circ\text{C}$  and  $(50 \pm 5) \% \text{ RH}$ . During air drying the test specimen shall be placed hanging vertically with a space of at least 20 mm between the test specimens. The set of five test specimens shall be placed in the laboratory with a free space of air surrounding it (at least 0,5 m on each side).

**4.5.3** Reweigh the test specimen ( $m_2$ ).

### 4.6 Expression of results

#### 4.6.1 Calculation

The water absorption  $w$  for each test specimen (expressed as a percentage by mass) shall be calculated using Formula (1)

$$w = \frac{m_2 - m_1}{m_1} 100 \quad (1)$$

where:

$m_1$  is the mass of the test specimen after drying and conditioning;

$m_2$  is the mass of the test specimen after immersion in water for 28 days and drying for 5 h.

The water absorption mean value of the five test specimens shall be calculated and recorded.

#### 4.6.2 Precision

The repeatability  $r$  and the reproducibility  $R$  is determined by:

**FprEN 14223:2016 (E)**

$$r = 0,0995w + 0,0766 \quad (2)$$

$$R = 0,154w + 0,1048 \quad (3)$$

where  $w$  is the water absorption, in % by mass.

Based on the given repeatability, the test shall be repeated if the difference between  $w_{max}$  and  $w_{min}$  is higher than  $0,3098w_{mean} + 0,2385$ .

NOTE 1 Precision data are based on a ring test performed in accordance with ISO 5725-2 for water absorption values between 0,2 % and 5,1 % by mass.

NOTE 2 The precision data have only been found for bitumen sheets.

**4.7 Test report**

The test report shall include at least the following information:

- a) all details necessary to identify the product tested;
- b) reference to this European Standard and any deviation from it;
- c) information about sampling, preparation, drying and conditioning of test specimens in accordance with 4.3 and 4.4;
- d) information about the procedure in accordance with 4.5;
- e) test results in accordance with 4.6;
- f) date of tests.