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AMENDMENT 1
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**Brazing for aerospace applications —
Qualification test for brazers and
brazing operators — Brazing of
metallic components**

AMENDMENT 1

iTeh STANDARD PREVIEW
*Brasage fort pour applications aérospatiales — Épreuve de
qualification des braseurs et des opérateurs braseurs — Brasage fort
des composants métalliques*
(standards.iteh.ai)

AMENDEMENT 1

ISO 11745:2010/Amd 1:2015

<https://standards.iteh.ai/catalog/standards/sist/002752d2-0e3b-4a35-931b-45b31b3308e6/iso-11745-2010-amd-1-2015>



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Foreword

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The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

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For an explanation on the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the WTO principles in the Technical Barriers to Trade (TBT) see the following URL: [Foreword - Supplementary information](#)

The committee responsible for this document is ISO/TC 44, *Welding and allied processes*.

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Replace Clause 5 with the following:

The candidate shall provide documented evidence of visual acuity meeting the following requirements:

- a) near-vision acuity shall permit reading of Times New Roman N5 maximum size or equivalent font types (Times New Roman of five points vertical height where one point = 1/72 in or 0,35 mm) at not less than 30 cm with one or both eyes, corrected or uncorrected. This test shall be conducted with a minimum of six single spaced random capital characters;
- b) for torch brazing and titanium brazing, a colour perception test shall be passed (e.g. according to the Ishihara test);
- c) vision shall be tested to these requirements at least every two years.

As an alternative to a), the candidate shall provide evidence of satisfactory near vision by a method determined by an oculist, optometrist, or other professionally recognized person.

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