
Gumene cevi in cevni priključki - Vrste hidravličnih cevi in priključkov, ojačenih z žico ali tekstilom, z enojnim delovnim tlakom - Specifikacija (ISO 18752:2014)

Rubber hoses and hose assemblies - Wire- or textile-reinforced single-pressure types for hydraulic applications - Specification (ISO 18752:2014)

Gummischläuche und -schlauchleitungen - Draht- oder textilverstärkte Einzeldrucktypen für hydraulische Anwendungen - Anforderungen (ISO 18752:2014)

Tuyaux et flexibles en caoutchouc - Types hydrauliques avec armature de fils métalliques tressés - Spécifications (ISO 18752:2014)

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ICS:

23.040.70 Gumene cevi in armature Hoses and hose assemblies

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Rubber hoses and hose assemblies - Wire- or textile-reinforced single-pressure types for hydraulic applications - Specification (ISO 18752:2014)

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| Contents | Page |
|-------------------------------|-------------|
| European foreword..... | 3 |

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European foreword

The text of ISO 18752:2014 has been prepared by Technical Committee ISO/TC 45 “Rubber and rubber products” of the International Organization for Standardization (ISO) and has been taken over as EN ISO 18752:2016 by Technical Committee CEN/TC 218 “Rubber and plastics hoses and hose assemblies” the secretariat of which is held by DIN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by January 2017, and conflicting national standards shall be withdrawn at the latest by January 2017.

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STANDARD

ISO
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Third edition
2014-04-01

**Rubber hoses and hose assemblies —
Wire- or textile-reinforced single-
pressure types for hydraulic
applications — Specification**

*Tuyaux et flexibles en caoutchouc — Types hydrauliques avec
armature de fils métalliques tressés — Spécifications*

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Contents

Page

| | |
|--|-----------|
| Foreword..... | iv |
| 1 Scope..... | 1 |
| 2 Normative references..... | 1 |
| 3 Terms and definitions..... | 2 |
| 4 Classification..... | 2 |
| 4.1 Classes..... | 2 |
| 4.2 Grades and types..... | 2 |
| 5 Materials and construction..... | 3 |
| 5.1 Hoses..... | 3 |
| 5.2 Hose assemblies..... | 3 |
| 6 Dimensions and tolerances..... | 4 |
| 6.1 Diameters..... | 4 |
| 6.2 Cover thickness..... | 6 |
| 6.3 Concentricity..... | 6 |
| 7 Physical properties..... | 7 |
| 7.1 Fluid resistance of rubber compounds..... | 7 |
| 7.2 Performance requirements..... | 7 |
| 8 Frequency of testing..... | 10 |
| 9 Marking..... | 10 |
| 9.1 Hoses..... | 10 |
| 9.2 Hose assemblies..... | 10 |
| 10 Recommendations for packaging and storage..... | 11 |
| 11 Test report..... | 11 |
| Annex A (normative) Type tests and routine tests..... | 12 |
| Annex B (informative) Production acceptance tests..... | 13 |
| Annex C (informative) Recommendations for tolerances on lengths of hose assemblies..... | 14 |
| Annex D (informative) Information to be provided by hose manufacturer..... | 15 |
| Bibliography..... | 16 |

ISO 18752:2014(E)**Foreword**

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

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For an explanation on the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the WTO principles in the Technical Barriers to Trade (TBT) see the following URL: Foreword - Supplementary information

The committee responsible for this document is ISO/TC 45, *Rubber and rubber products*, Subcommittee SC 1, *Hoses (rubber and plastics)*.

This third edition cancels and replaces the second edition (ISO 18752:2012), of which it constitutes a minor revision, to include data of "Class 490" in [Table 7](#).

Rubber hoses and hose assemblies — Wire- or textile-reinforced single-pressure types for hydraulic applications — Specification

1 Scope

This International Standard specifies requirements for ten classes, four grades and seven types of wire- or textile-reinforced hydraulic hoses and hose assemblies of nominal sizes ranging from 5 to 102. Each class has a single maximum working pressure for all sizes. Such hoses are suitable for use with hydraulic fluids HH, HL, HM, HR and HV as defined in ISO 6743-4 at temperatures ranging from -40 °C to $+100\text{ °C}$ for types AS, AC, BS and BC and -40 °C to $+120\text{ °C}$ for types CS, CC and DC.

This International Standard does not include requirements for the connection ends. It is limited to the performance of hoses and hose assemblies. The hose assembly maximum working pressure is governed by the lowest maximum working pressure of the components.

NOTE It is the responsibility of the user, in consultation with the hose manufacturer, to establish the compatibility of the hose with the fluid to be used.

2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 1402, *Rubber and plastics hoses and hose assemblies — Hydrostatic testing*

ISO 1817, *Rubber, vulcanized or thermoplastic — Determination of the effect of liquids*

ISO 4671, *Rubber and plastics hoses and hose assemblies — Methods of measurement of the dimensions of hoses and the lengths of hose assemblies*

ISO 6803, *Rubber or plastics hoses and hose assemblies — Hydraulic-pressure impulse test without flexing*

ISO 7233, *Rubber and plastics hoses and hose assemblies — Determination of resistance to vacuum*

ISO 7326:2006, *Rubber and plastics hoses — Assessment of ozone resistance under static conditions*

ISO 8033:2006, *Rubber and plastics hoses — Determination of adhesion between components*

ISO 8330, *Rubber and plastics hoses and hose assemblies — Vocabulary*

ISO 8331, *Rubber and plastics hoses and hose assemblies — Guidelines for selection, storage, use and maintenance*

ISO 10619-1, *Rubber and plastics hoses and tubing — Measurement of flexibility and stiffness — Part 1: Bending tests at ambient temperature*

ISO 10619-2:2011, *Rubber and plastics hoses and tubing — Measurement of flexibility and stiffness — Part 2: Bending tests at sub-ambient temperatures*

ISO 17165-1, *Hydraulic fluid power — Hose assemblies — Part 1: Dimensions and requirements*