

**Nadomešča:****SIST EN ISO 25239-2:2012**

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**Varjenje z gnetenjem - Aluminij - 2. del: Zasnova zvarnih spojev (ISO 25239-2:2020)**

Friction stir welding - Aluminium - Part 2: Design of weld joints (ISO 25239-2:2020)

Rührreibschweißen - Aluminium - Teil 2: Ausführung der Schweißverbindungen (ISO 25239-2:2020)

Soudage par friction-malaxage - Aluminium - Partie 2: Conception des assemblages soudés (ISO 25239-2:2020)

**Ta slovenski standard je istoveten z EN ISO 25239-2:2020****ICS:**

25.160.10	Varilni postopki in varjenje	Welding processes
25.160.40	Varjeni spoji in vari	Welded joints and welds
77.120.10	Aluminij in aluminijeve zlitine	Aluminium and aluminium alloys

**SIST EN ISO 25239-2:2020****en,fr,de**

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EUROPEAN STANDARD  
NORME EUROPÉENNE  
EUROPÄISCHE NORM

EN ISO 25239-2

July 2020

ICS 25.160.10; 25.160.40

Supersedes EN ISO 25239-2:2011

English Version

Friction stir welding - Aluminium - Part 2: Design of weld  
joints (ISO 25239-2:2020)

Soudage par friction-malaxage - Aluminium - Partie 2:  
Conception des assemblages soudés (ISO 25239-  
2:2020)

Rührreischweißen - Aluminium - Teil 2: Ausführung  
der Schweißverbindungen (ISO 25239-2:2020)

This European Standard was approved by CEN on 12 July 2020.

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## European foreword

This document (EN ISO 25239-2:2020) has been prepared by Technical Committee ISO/TC IIW "International Institute of Welding" in collaboration with Technical Committee CEN/TC 121 "Welding and allied processes" the secretariat of which is held by DIN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by January 2021, and conflicting national standards shall be withdrawn at the latest by January 2021.

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# INTERNATIONAL STANDARD

# ISO 25239-2

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## Friction stir welding — Aluminium — Part 2: Design of weld joints

*Soudage par friction-malaxage — Aluminium —  
Partie 2: Conception des assemblages soudés*

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