



Designation: C 506 – 08a

Standard Specification for Reinforced Concrete Arch Culvert, Storm Drain, and Sewer Pipe¹

This standard is issued under the fixed designation C 506; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reapproval.

This standard has been approved for use by agencies of the Department of Defense.

1. Scope

1.1 This specification covers reinforced arch-shaped concrete pipe to be used for the conveyance of sewage, industrial wastes, storm water, and for the construction of culverts.

1.2 This specification is the inch-pound companion to C 506M; therefore, no SI equivalents are presented in the specification.

NOTE 1—This specification is a manufacturing and purchase specification only, and does not include requirements for bedding, backfill, or the relationship between field load condition and the strength classification of pipe. However, experience has shown that the successful performance of this product depends upon the proper selection of the class of pipe, type of bedding and backfill, and care that the installation conforms to the construction specifications. The owner of the reinforced concrete pipe specified herein is cautioned that he must correlate the field requirements with the class of pipe specified and provide inspection at the construction site.

2. Referenced Documents

2.1 ASTM Standards:²

- A 36/A 36M Specification for Carbon Structural Steel
- A 82/A 82M Specification for Steel Wire, Plain, for Concrete Reinforcement
- A 185/A 185M Specification for Steel Welded Wire Reinforcement, Plain, for Concrete
- A 496/A 496M Specification for Steel Wire, Deformed, for Concrete Reinforcement
- A 497/A 497M Specification for Steel Welded Wire Reinforcement, Deformed, for Concrete
- A 615/A 615M Specification for Deformed and Plain Carbon-Steel Bars for Concrete Reinforcement
- A 706/A 706M Specification for Low-Alloy Steel Deformed and Plain Bars for Concrete Reinforcement

¹ This specification is under the jurisdiction of ASTM Committee C13 on Concrete Pipe and is the direct responsibility of Subcommittee C13.02 on Reinforced Sewer and Culvert Pipe.

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² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

- C 33 Specification for Concrete Aggregates
- C 150 Specification for Portland Cement
- C 260 Specification for Air-Entraining Admixtures for Concrete
- C 309 Specification for Liquid Membrane-Forming Compounds for Curing Concrete
- C 494/C 494M Specification for Chemical Admixtures for Concrete
- C 497M Test Methods for Concrete Pipe, Manhole Sections, or Tile [Metric]
- C 595 Specification for Blended Hydraulic Cements
- C 618 Specification for Coal Fly Ash and Raw or Calcined Natural Pozzolan for Use in Concrete
- C 822 Terminology Relating to Concrete Pipe and Related Products
- C 989 Specification for Ground Granulated Blast-Furnace Slag for Use in Concrete and Mortars
- C 1017/C 1017M Specification for Chemical Admixtures for Use in Producing Flowing Concrete
- C 1116 Specification for Fiber-Reinforced Concrete and Shotcrete

3. Terminology

3.1 *Definitions*—For definitions of terms relating to concrete pipe, see Terminology C 822.

4. Classification

4.1 Pipe manufactured according to this specification shall be of three classes identified as Class A-II, A-III, and A-IV. The strength requirements are prescribed in Table 1.

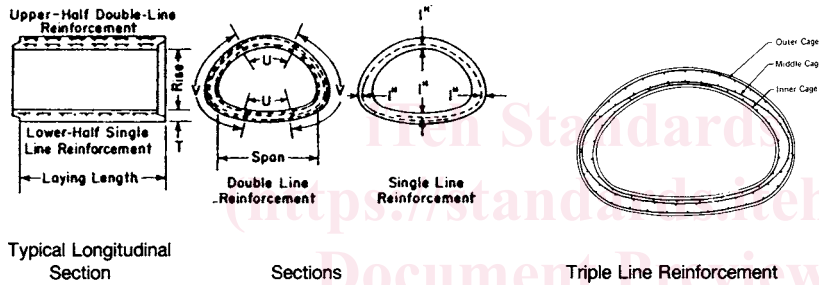
5. Basis of Acceptance

5.1 Unless otherwise designated by the owner at the time of, or before placing an order, there are two separate and alternative bases of acceptance. Independent of the method of acceptance, the pipe shall be designed to meet both the 0.01-in. crack and ultimate strength requirements.

5.1.1 *Acceptance on Basis of Plant Load Bearing Tests, Material Tests, and Inspection of Manufactured Pipe for Visual Defects and Imperfections*—Acceptability of the pipe in all diameters and classes produced in accordance with 7.1 or 7.2,

TABLE 1 Strength Requirements for Reinforced Concrete Pipe^A

Approximate Equivalent Round Size, in.	T, in.	Minimum Rise, in.	Minimum Span, in.	Double Line Reinforcement ^C																		Single Line Reinforcement		
				$f'c,^B$ MPA			Continuous Basic Reinforcement = A_s^D						Additional Reinforcement = A_s^D											
				Class			Inner Cage			Outer Cage			"U" (Inner Cage)			"V" (Outer Cage)								
				A-II	A-III	A-IV	A-II	A-III	A-IV	A-II	A-III	A-IV	Dimension, in.	A-II	A-III	A-IV	Dimension, in.	A-II	A-III	A-IV				
15	2¼	11	18	4	4	4	0.08	0.12	0.17		
18	2½	13½	22	4	4	4	0.11	0.14	0.26		
21	2¾	15½	26	4	4	4	0.13	0.17	0.29		
24	3	18	28½	4	4	4	0.16	0.22	0.32		
30	3½	22½	36¼	4	4	4	0.09	0.12	0.18	0.07	0.09	0.14	26	0.09	0.12	0.18	29	0.07	0.09	0.13	0.18	0.24	0.36	
36	4	26½	43¾	4	4	4	0.11	0.15	0.22	0.09	0.12	0.17	30	0.11	0.15	0.22	34	0.09	0.12	0.16	0.22	0.30	0.44	
42	4½	31½	51½	4	4	4	0.13	0.18	0.27	0.10	0.14	0.21	34	0.13	0.18	0.27	39	0.10	0.14	0.22	0.26	0.36	0.54	
48	5	36	58½	4	4	...	0.15	0.22	...	0.12	0.17	...	42	0.15	0.22	...	43	0.12	0.17	...	0.30	0.44	...	
54	5½	40	65	4	4	...	0.18	0.24	...	0.14	0.19	...	48	0.18	0.24	...	49	0.14	0.19	...	0.36	0.48	...	
60	6	45	73	4	4	...	0.21	0.28	...	0.17	0.22	...	52	0.21	0.28	...	55	0.17	0.22	...	0.42	0.56	...	
72	7	54	88	4	5	...	0.26	0.36	...	0.20	0.28	...	60	0.26	0.36	...	67	0.20	0.28	...	0.52	0.72	...	
84	8	62	102	4	5	...	0.32	0.44	...	0.24	0.34	...	68	0.32	0.44	...	77	0.24	0.34	...	0.64	0.88	...	
90	8½	72	115	
96	9	77½	122	
108	10	87½	138	
120	11	96¾	154	
132	10	106¾	168¾	



D-Loads for 3-Edge-Bearing Method		
Class	0.01-in. Crack	Ultimate
II	1000	1500
III	1350	2000
IV	2000	3000

Note—Test load in pounds per linear foot equals D-load × inside span in feet.

^A For modified or special designs, see 7.3.
^B $f'c$, ksi = minimum compressive strength of concrete in thousands of pounds-force per square inch.
^C As an alternative to designs requiring double line reinforcement, the reinforcement may be positioned and proportioned so that the total reinforcement of the inner cage plus the middle cage shall not be less than that specified for the inner cage continuous basic reinforcement, and the additional reinforcement "U" and the total reinforcement of the outer cage plus the middle cage shall not be less than that specified for the outer cage continuous basic reinforcement and the additional reinforcement "V."
^D A_s = circumferential steel area in square inches per longitudinal foot of pipe barrel in each continuous basic cage and additional cages in area denoted "U" and "V." Dimensions "U" and "V" are measured on the center line of the culvert wall.

shall be determined by the results of the three-edge-bearing tests as defined in 11.3.1; by such material tests as are required in accordance with 6.2, 6.3, 6.5, and 6.6, by an absorption test of the concrete from the wall of the pipe for each mix design that is used on an order; and by visual inspection of the finished pipe to determine its conformance with the accepted design and its freedom from defects.

5.1.2 Acceptance on Basis of Material Tests and Inspection of Manufactured Pipe for Defects and Imperfections—Acceptability of the pipe in all diameters and classes produced in accordance with 7.1 or 7.2 shall be determined by the results of such material tests as are required in 6.2, 6.3, 6.5, and 6.6; by crushing tests on concrete cores or cured concrete cylinders; by an absorption test of the concrete from the wall of the pipe for each mix design that is used on an order; and by inspection of the finished pipe, including amount and placement of reinforcement, to determine its conformance with the accepted design and its freedom from defects.

5.1.3 When agreed upon by the owner and the manufacturer, any portion or any combination of the tests itemized in 5.1.1 or 5.1.2 may form the basis of acceptance.

5.2 Age for Acceptance—Pipe shall be considered ready for acceptance when they conform to the requirements as indicated by the specified tests.

6. Materials

6.1 The aggregate shall be so sized, graded, proportioned, and mixed with such proportions of portland cement, blended hydraulic cement, or portland cement and supplementary cementing materials, or admixtures, or a combination thereof, if used, and water to produce a homogeneous concrete mixture of such quality that the pipe will conform to the test and design requirements of this specification. In no case, however, shall the proportion of portland cement, blended hydraulic cement, or a combination of portland cement and supplementary cementing materials be less than 470 lb/yd³.

6.2 Cementitious Materials:

6.2.1 Cement—Cement shall conform to the requirements of Specification C 150, or shall be portland blast-furnace slag cement, or slag modified portland cement, or portland-pozzolan cement conforming to the requirements of Specification C 595, except that the pozzolan constituent in the Type IP portland-pozzolan cement shall be fly ash.

6.2.2 Ground Granulated Blast-Furnace Slag (GGBFS)—GGBFS shall conform to the requirements of Grade 100 or 120 of Specification C 989.

6.2.3 Fly Ash—Fly ash shall conform to the requirements of Class F or Class C of Specification C 618.

6.2.4 Allowable Combinations of Cementitious Materials—The combination of cementitious materials used in the concrete shall be one of the following:

- 6.2.4.1 Portland cement only,
- 6.2.4.2 Portland blast furnace slag cement only,
- 6.2.4.3 Slag modified portland cement only,
- 6.2.4.4 Portland pozzolan cement only,
- 6.2.4.5 A combination of portland cement and ground granulated blast-furnace slag,
- 6.2.4.6 A combination of portland cement and fly ash, or
- 6.2.4.7 A combination of portland cement, ground granulated blast-furnace slag (not to exceed 25 % of the total cementitious weight) and fly ash (not to exceed 25 % of the total cementitious weight).

6.3 Aggregates—Aggregates shall conform to Specification C 33 except that the requirement for gradation shall not apply.

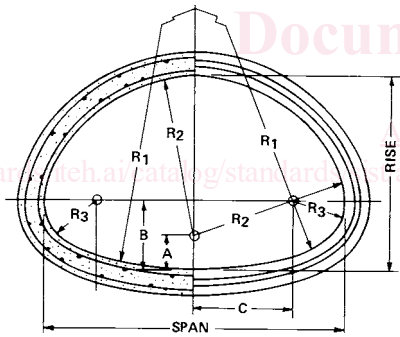
6.4 Admixtures and Blends—The following admixtures and blends are allowable:

- 6.4.1 Air-entraining admixture conforming to Specification C 260;
 - 6.4.2 Chemical admixture conforming to Specification C 494/C 494M;
 - 6.4.3 Chemical admixture for use in producing flowing concrete conforming to Specification C 1017/C 1017M; and
 - 6.4.4 Chemical admixture or blend approved by the owner.
- 6.5 Steel Reinforcement—Reinforcement shall consist of wire conforming to Specification A 82/A 82M or Specification A 496/A 496M; or of wire reinforcement conforming to Specification A 185/A 185M or Specification A 497/A 497M; or of bars conforming to Specification A 36/A 36M, Specification A 615/A 615M Grade 40 or 60, or Specification A 706/A 706M Grade 60.

6.6 Synthetic Fibers—Collated fibrillated virgin polypropylene fibers may be used, at the manufacturer’s option, in concrete pipe as a nonstructural manufacturing material. Only Type III synthetic fibers designed and manufactured specifically for use in concrete and conforming to the requirements of Specification C 1116 shall be accepted.

7. Design

7.1 Size and Dimensions—The standard sizes of arch pipe are listed in Table 1. The internal dimensions for each standard size shall be as defined in Fig. 1, subject to the permissible variations of Section 12.



$$A = \text{Rise} - R_2$$

$$B = A + \sqrt{(R_2 - R_3)^2 - C^2}$$

$$C = \frac{\text{Span}}{2} - R_3$$

Approximate Equivalent Round Size, in.	Water Area, ft ²	Rise, in.	Span, in.	A, in.	B, in.	C, in.	R ₁ , in.	R ₂ , in.	R ₃ , in.
15	1.1	11	18	3/8	4 11/16	4 31/32	22 7/8	10 5/8	4 1/32
18	1.65	13 1/2	22	-1/4	6	5 3/4	27 1/2	13 3/4	5 1/4
21	2.2	15 1/2	26	3/4	6 1/4	7 3/4	35 1/2	14 3/4	5 1/4
24	2.8	18	28 1/2	3 7/16	5 29/32	9 21/32	40 11/16	14 9/16	4 19/32
30	4.4	22 1/2	36 1/4	3 3/4	7 11/16	12 3/32	51	18 3/4	6 1/32
36	6.4	26 5/8	43 3/4	4 1/8	8 9/16	15 1/2	62	22 1/2	6 3/8
42	8.8	31 9/16	51 1/8	5 1/16	10 1/16	18	73	26 1/4	7 9/16
48	11.4	36	58 1/2	6	11 19/32	20 1/2	84	30	8 3/4
54	14.3	40	65	6 5/8	13	22 11/16	92 1/2	33 3/8	9 13/16
60	17.7	45	73	7 1/2	14 11/16	25 9/32	105	37 1/2	11 7/32
72	25.6	54	88	9	17	31 7/16	126	45	12 9/16
84	34.6	62	102	10	18 21/32	37 1/32	162 1/2	52	13 31/32
90	44.5	72	115	13	23 13/16	38 7/32	183	59	19 9/32
96	51.7	77 1/4	122	15 1/4	24 11/32	40 15/16	218	62	20 1/16
108	66.0	87 1/8	138	17 1/8	26 27/32	46 5/8	269	70	22 3/8
120	81.8	96 7/8	154	18 7/8	29 7/32	53	301 3/8	78	24
132	99.1	106 1/2	168 3/4	20 7/8	32 15/16	57 1/2	329	85 5/8	26 7/8

FIG. 1 Cross-Sectional Shape of Arch Pipe