
**Gas cylinders — Parallel threads for
connection of valves to gas cylinders —**

**Part 1:
Specification**

Amendment 1

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*Bouteilles à gaz — Filetages parallèles pour le raccordement des
robinets sur les bouteilles à gaz —*

Partie 1: Spécifications

ISO 15245-1:2001/Amd 1:2013

Amendement 1

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Foreword

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The main task of technical committees is to prepare International Standards. Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

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Amendment 1 to ISO 15245-1:2001 was prepared by Technical Committee ISO/TC 58, *Gas cylinders*, Subcommittee SC 2, *Fittings*.

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Page 7, Identification

Replace Table 3 with the following:

Table 3 — “O” ring dimensions

Thread	Internal diameter <i>R</i> mm	Thickness <i>W</i> mm
M18 x 1,5 – 6H	17,86 ± 0,21	2,62 ± 0,1
M25 x 2,0 – 6H	25,0 ± 0,25	3,53 ± 0,1
M30 x 2,0 – 6H	29,75 ± 0,29	3,53 ± 0,1
NOTE It is recognised that the dimensional tolerances may result in an overfill condition of the O-ring in the groove.		

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