INTERNATIONAL STANDARD

ISO 10642

Second edition 2004-03-01 **AMENDMENT 1** 2012-07-01

Hexagon socket countersunk head screwsAMENDMENT 1

Vis à tête fraisée à six pans creux AMENDEMENT 1

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Foreword

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International Standards are drafted in accordance with the rules given in the ISO/IEC Directives, Part 2.

The main task of technical committees is to prepare International Standards. Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights.

Amendment 1 to ISO 10642:2004 was prepared by Technical Committee ISO/TC 2, *Fasteners*, Subcommittee SC 11, *Fasteners with metric external thread*.

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In the fifth row, modify the value of $d_{k, min}$ for M20 from 36,05 mm to 35,4 mm according to ISO 7721.

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