



SLOVENSKI STANDARD

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Nadomešča:

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Vrata, okna, obešene fasade, mreže in polkna - Protivlomna odpornost - Preskusna metoda ugotavljanja odpornosti proti poskusu ročnega vloma

Pedestrian doorsets, windows, curtain walling, grilles and shutters - Burglar resistance - Test method for the determination of resistance to manual burglary attempts

Türen, Fenster, Vorhangfassaden, Gitterelemente und Abschlüsse - Einbruchhemmung - Prüfverfahren für die Ermittlung der Widerstandsfähigkeit gegen manuelle Einbruchversuche

Blocs-portes pour piétons, fenêtres, façades rideaux, grilles et fermetures - Résistance à l'effraction - Méthode d'essai pour la détermination de la résistance aux tentatives manuelles d'effraction

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EUROPEAN STANDARD
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Pedestrian doorsets, windows, curtain walling, grilles and shutters - Burglar resistance - Test method for the determination of resistance to manual burglary attempts

Blocs-portes pour piétons, fenêtres, façades rideaux, grilles et fermetures - Résistance à l'effraction - Méthode d'essai pour la détermination de la résistance aux tentatives manuelles d'effraction

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This European Standard was approved by CEN on 2 December 2010 and includes Amendment approved by CEN on 17 November 2015.

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EN 1630:2011+A1:2015 (E)

European foreword

This document (EN 1630:2011+A1:2015) has been prepared by Technical Committee CEN/TC 33 “Doors, windows, shutters, building hardware and curtain walling”, the secretariat of which is held by AFNOR.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by June 2016, and conflicting national standards shall be withdrawn at the latest by June 2016.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

This document includes Amendment 1 approved by CEN on 2015-11-17.

This document supersedes **EN 1630:2011**.

The start and finish of text introduced or altered by amendment is indicated in the text by tags **EN 1630:2011** and **EN 1630:2011+A1:2015**.

This European Standard is one of a series of standards for burglar resistant pedestrian doorsets, windows, curtain walling, grilles and shutters. The other standards in the series are:

- EN 1627:2011, *Pedestrian doorsets, windows, curtain walling, grilles and shutters — Burglar resistance — Requirements and classification*;
- **EN 1628:2011+A1:2015**, *Pedestrian doorsets, windows, curtain walling, grilles and shutters — Burglar resistance — Test method for the determination of resistance under static loading*;
- **EN 1629:2011+A1:2015**, *Pedestrian doorsets, windows, curtain walling, grilles and shutters — Burglar resistance — Test method for the determination of resistance under dynamic loading*.

This standard is a revision of, and supersedes **EN 1630:2011**. The last two other standards in this series are revisions of, and supersede **EN 1628:2011** and **EN 1629:2011** respectively.

This revision incorporates grilles and curtain walling in the range of application.

The manual test described in this standard covers the areas of vulnerability not suitably assessed by the static loading and dynamic loading tests described in **EN 1628:2011+A1:2015** and **EN 1629:2011+A1:2015**. Certain basic security requirements for the locks, furniture and cylinders are covered by the requirements detailed in Table 3 of EN 1627:2011. These security characteristics are not re-assessed in this test standard and the attack methods and test times have been limited to reflect this.

The use of the tools detailed in the various tools sets is described in this standard. This has the advantage of improving the reproducibility of the test.

According to the CEN-CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

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1 Scope

This European Standard specifies a test method for the determination of resistance to manual burglary attempts in order to assess the burglar resistant characteristics of pedestrian doorsets, windows, curtain walling, grilles and shutters. It is applicable to the following means of opening: Turning, tilting, folding, turn-tilting, top or bottom hung, sliding (horizontally and vertically) and rolling as well as fixed constructions.

This European Standard does not directly cover the resistance of locks and cylinders to attack with picking tools. It also does not cover the attack of electric, electronic and electromagnetic operated burglar resistant construction products using attack methods that might defeat these characteristics.

It is acknowledged that there are two aspects to the burglar resistance performance of construction products, their normal resistance to forced operation and their ability to remain fixed to the building. Due to the limitation of reproducing the fixing methods and building construction in a laboratory environment this aspect is not fully covered by the standard. This is particularly true with products built into a building. The performance of the fixed part of the product is evaluated using a standard sub frame. It is the manufacturer's responsibility to ensure that guidance on the fixing of the product is contained in the mounting instructions and that this guidance is suitable for the burglar resistance class claimed for the product. As with the other referenced standards this specification uses a standard sub frame and the product is mounted according to the manufacturers' instructions. An example for the contents of the manufacturer's installation instructions is given in Annex A of EN 1627:2011. This test method does not evaluate the performance of the fixing to the building.

This European Standard does not apply to doors, gates and barriers, intended for installation in areas in the reach of persons, and for which the main intended uses are giving safe access for goods and vehicles accompanied or driven by persons in industrial, commercial or residential premises, as covered by EN 13241-1.

2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 356:1999, *Glass in building - Security glazing - Testing and classification of resistance against manual attack*

EN 1303:2005, *Building hardware - Cylinders for locks - Requirements and test methods*

EN 1627:2011, *Pedestrian doorsets, windows, curtain walling, grilles and shutters - Burglar resistance - Requirements and classification*

[A₁] EN 1628:2011+A1:2015 [A₁], *Pedestrian doorsets, windows, curtain walling, grilles and shutters - Burglar resistance - Test method for the determination of resistance under static loading*

[A₁] EN 1629:2011+A1:2015 [A₁], *Pedestrian doorsets, windows, curtain walling, grilles and shutters - Burglar resistance - Test method for the determination of resistance under dynamic loading*

EN 1906:2010, *Building hardware - Lever handles and knob furniture - Requirements and test methods*

EN 12209:2003, *Building hardware - Locks and latches - Mechanically operated locks, latches and locking plates - Requirements and test methods*

EN ISO/IEC 17025:2005, *General requirements for the competence of testing and calibration laboratories (ISO/IEC 17025:2005)*

3 Terms and definitions

For the purposes of this document, the terms and definitions given in EN 1627:2011 and the following apply.

⌈A1⌋ *deleted text* ⌋A1⌋

3.1

test specimen

complete, fully functioning construction product as detailed in the scope of this standard

3.2

sub-frame

surrounding frame into which the test specimen is mounted in accordance with the manufacturer's instructions

3.3

test rig

surrounding substantial steel frame with movable steel supports into which the sub-frames containing test specimens of various dimensions can be mounted

3.4

tool set

set of tools allocated for use for a particular resistance class

NOTE For details of the tool set, see Clause 7 and Annex A.

⌈A1⌋ *deleted text* ⌋A1⌋

3.5

rest time

time taken when the test person carrying out the manual burglary test interrupts his work for a rest

3.6

tool change time

time for the exchange or replacement of a tool or a part thereof, e.g. a defective drill, a blunt saw blade etc.

3.7

observation time

time required for the test team to observe the test and to decide on its further execution

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3.8

total test time

combination of the resistance times, the rest times, the times for tool changes and the observation times during the main test

3.9

accessible opening

opening permitting a test block of cross section of any of the dimensions shown $\boxed{A_1}$ in 6.7 $\boxed{A_1}$ to be passed through it

$\boxed{A_1}$ *deleted text* $\boxed{A_1}$

4 Apparatus and test team

4.1 Test rig

$\boxed{A_1}$ The test rig shall consist of a rigid frame into which test specimens can be mounted with its subframe. Annex C, Figure C.1 shows an example of a test rig. The stiffness of the rig shall be such that a 15 kN force applied to any of the defined points shall not cause a deflection of more than 5 mm. The test rig shall support the subframe. $\boxed{A_1}$ The test rig shall not impede the execution of the test.

$\boxed{A_1}$ For products intended to be installed in orientations other than vertical (e.g. roof lights) the test specimen shall be tested in the orientation of its intended use. When a range of intended orientations is considered, the test shall be performed in the most vulnerable orientation for the test specimen. $\boxed{A_1}$

4.2 Test team

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4.2.1 Personnel

The requirements for the test team personnel shall be in accordance with EN ISO/IEC 17025:2005, 5.2.

4.2.2 Composition of the test team

The test team shall comprise a minimum of two people.

At least two members of the test team shall be capable of performing the manual test.

At least one member of the test team shall be competent to record the data and observations in such a way that a test report can be established.

For each test in an area of attack only one test team member shall be permitted.

4.2.3 Essential capabilities of the test team members

In order to perform the manual test, test team members shall be able to demonstrate that they are:

- mentally alert and well-motivated to maintain a sustained burglary attack;
- physically able to perform the test, and are able to withstand the physical strain likely to be imposed for the duration of the test;
- free from mobility impairments and have normal vision, corrected where necessary;

- capable of reflecting current modus operandi during burglary attacks using reasonable but not excessive force reflecting the anticipated attack relevant to the resistance class.

In addition, the test team shall be able to demonstrate detailed knowledge and understanding of:

- the design and manufacture of burglar resistant construction products including the locks, hardware and materials used;
- current modus operandi during burglary attacks;
- operation and control of test equipment;
- operation, control and maintenance of the attack tool sets;
- operation, control and maintenance of the measuring equipment;
- the handling of the tools used when performing the test for burglar resistance.

4.2.4 Training

The test team shall have the opportunity for continuous development of skills and expertise appropriate to the performance of the tests, including:

- checking and assessing of video recording of the tests by the test team;

NOTE Video records may also form the basis for demonstrating the competence of test team members.

- the exchange of knowledge and experience between testing bodies and police agencies;
- further training e.g. measuring techniques, material information, new construction products, new opening and closing techniques.

4.3 Measurement and recording devices

4.3.1 Measuring equipment

The following equipment shall be provided:

- chronometer for measuring the resistance time;
- chronometer for measuring the total test time;
- equipment for determining temperature and relative humidity.

4.3.2 Video recording

The pre-test and the main test conducted on each test specimen shall be fully recorded with a video recorder. **A1** The videotape and any copies of it shall not be published nor shown publicly without permission from the applicant. **A1**

NOTE 1 The video may be used as a reference when subsequent changes are made to the product.

NOTE 2 A time reference or code should be shown in the video.

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NOTE 3 When a test laboratory is asked to conduct the test and a video is recorded, the test laboratory should include restrictions on the use of the video in their terms and conditions of contract with the submitter.

4.4 Tolerances

Unless stated otherwise in this European Standard the following tolerances shall apply to the test equipment:

—	Time	$\pm 1 \%$
—	Temperature	$\pm 1^{\circ}$
—	Relative humidity	$\pm 5 \%$

4.5 Sub-frame

The sub frame shall simulate the support given to the product when installed into a building and shall be taken into consideration in the manufacturer's installation instructions. It shall typically consist of the following:

- a) for group 1 to group 4 products, a rectangular metal tube 120 mm x 120 mm x 5 mm or a rectangular timber frame 100 mm x 50 mm;
- b) additionally for group 3 products and group 4 products, a steel tube 40 mm x 40 mm x 3 mm and a base plate of 8 mm steel, consisting of several segments which shall be removable for the purposes of loading, if necessary.

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5 Test specimen**5.1 General**

The test specimen shall be a functioning product complete with its frames, hardware, guide rails, curtain, tube, roller box and accessories, as appropriate.

The test specimen shall be fixed square and plumb and without twist or bend into a sub-frame. Installation shall be carried out in accordance with the manufacturer's instructions as detailed in Clause 10 of EN 1627:2011, including the method of fixing, packing supports, sealing requirements etc., as shown in Annex D, Figures D.1 to D.18. The test specimen shall be located in the test rig at a height relative to ground, nominal the same as intended in use. i.e. doors and French windows shall be mounted at ground level and windows shall be mounted at a height of 800 mm from ground level. A1 The test specimen shall be installed in the subframe and test rig as close to the tester as possible to give maximum access to the test specimen. A1

A1 Deleted text A1

A1 For products intended to be installed in orientations other than vertical (e.g. roof lights) the test specimen shall be tested in the orientation of its intended use. When a range of intended orientations is considered, the test shall be performed in the most vulnerable orientation for the test specimen.

The number of test specimens needed is described in EN 1627:2011, Clause 11. A1

NOTE 1 Under particular circumstances, additional specimens might be required.