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An American National Standard

Standard Terminology Relating to Electrical Insulation[1]

This standard is issued under the fixed designation D 1711; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ε) indicates an editorial change since the last revision or reapproval.

INTRODUCTION

This terminology is used in connection with testing and specifying solid electrical insulating materials. Modifications to this terminology, reflecting common usage, may appear in particular test methods, material specifications, practices, or other standards. Included herein are terms pertinent to general applications, electrical insulating papers, mica, mica processing, processed mica forms, hookup wire insulation, and partial discharge (corona).

1. Scope*

1.1 This terminology is a compilation of technical terms used in conjunction with testing and specifying solid electrical and electronic insulating materials in standards under the jurisdiction of Committee D09 on Electrical and Electronic Insulating Materials.

1.2 It is intended that all definitions in this terminology are identical to definitions of the same terms as printed in standards of originating technical subcommittees, with the exceptions of: (*1*) deletion of any part of the Discussion included in another standard that refers specifically to the use of a term in that standard; (*2*) figure numbers and corresponding references; and (*3*) in this terminology, a parenthetical addition of a reference to one or more technical standards in which the term is used and the year in which the term was added to this compilation.

1.3 ~~Symbols may be included~~ It is permissible to include symbols as part of the representation of terms, where appropriate.

1.4 It is not intended that this terminology include descriptions of terms or symbols (except as noted in 1.3~~). Acronyms and abbreviations referring directly to defined terms may be included.~~). It is also permissible to include acronyms and abbreviations referring directly to defined terms.

1.5 Revisions and additions to the definitions in this terminology are to be made as a product of a collaborative effort between Subcommittee D09.94 and the various technical subcommittees of Committee D09, with Subcommittee D09.94 providing editorial advice to the technical subcommittees. New definitions and revisions of existing definitions must first be approved by the cognizant technical subcommittee (or subcommittees) before inclusion in this terminology.

2. Referenced Documents

2.1 *ASTM Standards:* [2]

D 149 Test Method for Dielectric Breakdown Voltage and Dielectric Strength of Solid Electrical Insulating Materials at Commercial Power Frequencies

D 150 Test Methods for AC Loss Characteristics and Permittivity (Dielectric Constant) of Solid Electrical Insulation

D 3426 Test Method for Dielectric Breakdown Voltage and Dielectric Strength of Solid Electrical Insulating Materials Using Impulse Waves

D 3636 Practice for Sampling and Judging Quality of Solid Electrical Insulating Materials

2.2 *Other Standards:*

ANSI/ASQC A2-1987 [3]

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[1] This terminology is under the jurisdiction of ASTM Committee D09 on Electrical and Electronic Insulating Materials and is the direct responsibility of Subcommittee D09.94 on Editorial.

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[2] For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* ~~, Vol 10.01,~~ volume information, refer to the standard's Document Summary page on the ASTM website.

~~[3] Annual Book of ASTM Standards, Vol 10.02.~~

[3] Available from American National Standards Institute (ANSI), 25 W. 43rd St., 4th Floor, New York, NY 10036, http://www.ansi.org.

***A Summary of Changes section appears at the end of this standard.**

3. Terminology

acceptable quality level (AQL), *n*— the maximum percent nonconforming which, for purposes of sampling inspection, is considered satisfactory as a process average.

acceptance number, *n*—the maximum allowable number of nonconformities for a given AQL and sample size (lot-sample size).

air chain, *n*—*in mica*, a series of air inclusions in the form of a chain or streak.

arc propagation, *n*—the movement of an electric arc from its point of inception to another location. (1996) **D 3032**

arc tracking, *n*—the process producing tracks when arcs occur on or close to the insulation surface.

Arrhenius plot, *n*—a graph of the logarithm of thermal life as a function of the reciprocal of absolute temperature.

DISCUSSION—This is normally depicted as the best straight line fit, determined by least squares, of end points obtained at aging temperatures. It is important that the slope, which is the activation energy of the degradation reaction, be approximately constant within the selected temperature range to ensure a valid extrapolation.

ash content of paper, *n*—the solid residue remaining after combustion of the paper under specified conditions, expressed as a percentage of the dry mass of the original paper. (1996) **D 202**

average discharge (corona) current (I_t), *n*—the sum of the absolute magnitudes of the individual discharges during a certain time interval divided by that time interval.

DISCUSSION—When the discharges are measured in coulombs and the time interval in seconds, the calculated current will be in amperes.

$$I_t = \frac{\sum_{t_0}^{t_1} Q_1 + Q_2 + - - - - - - - Q_n}{t_1 - t_0} \quad (1)$$

where:

I_t = average current, A,
t_0 = starting time, s,
t_1 = completion time, s, and
Q_1, Q_2, Q_n = partial discharge quantity in a corona pulse 1 through *n*, C.

binder tape—see **core wrap (binder tape).**

bond strength, *n*—a measure of the force required to separate surfaces which have been bonded together. (1996) **D 2519, D 3145, D 4882**

braid, *n*—(*1*) woven metallic wire used as a shield for insulated conductors and cables.

(*2*) A woven fibrous protective outer covering over an insulated conductor or cable.

breakdown voltage— see **dielectric breakdown voltage.**

bursting strength of paper, *n*—the hydrostatic pressure required to produce rupture of a circular area of the material under specified test conditions. (1996) **D 202**

cable wrap, *n*—paper used for mechanical protection or for space-filling (rather than as electrical insulation) in low-voltage cables with nonmetallic sheaths.

capacitance, *C*, *n*—that property of a system of conductors and dielectrics which permits the storage of electrically separated charges when potential differences exist between the conductors.

DISCUSSION—Capacitance is the ratio of a quantity, *q*, of electricity to a potential difference, *V*. A capacitance value is always positive. The units are farads when the charge is expressed in coulombs and the potential in volts:

$$C = q/V \quad (2)$$

capacitor tissue, *n*—very thin (5 to 50 μm) pure, nonporous paper used as the dielectric in capacitors, usually in conjunction with an insulating liquid.

coating powder, *n*—a heat-fusible, finely-divided solid resinous material used to form electrical insulating coatings. (1996) **D 2967, D 3214**

concentricity, *n*—the ratio, expressed in percent, of the minimum wall thickness to the maximum wall thickness.

concentric-lay conductor, *n*—a conductor composed of a central core surrounded by one or more layers of helically laid strands.

DISCUSSION—In the most common type of concentric-lay conductor, all strands are of the same size and the central core is a single strand.

conductance, insulation, *n*—the ratio of the total volume and surface current between two electrodes (on or in a specimen) to the dc voltage applied to the two electrodes.

DISCUSSION—Insulation conductance is the reciprocal of insulation resistance.

conductance, surface, *n*—the ratio of the current between two electrodes (on the surface of a specimen) to the dc voltage applied to the electrodes.

DISCUSSION—(Some volume conductance is unavoidably included in the actual measurement.) Surface conductance is the reciprocal of surface resistance.

conductance, volume, *n*—the ratio of the current in the volume of a specimen between two electrodes (on or in the specimen) to the dc voltage applied to the two electrodes.

DISCUSSION—Volume conductance is the reciprocal of volume resistance.

conducting material (conductor), *n*— a material within which an electric current is produced by application of a voltage between points on, or within, the material.

DISCUSSION—The term "conducting material" is usually applied only to those materials in which a relatively small potential difference results in a relatively large current since all materials appear to permit some conduction current. Metals and strong electrolytes are examples of conducting materials.

conductivity, surface, *n*—the surface conductance multiplied by that ratio of specimen surface dimensions (distance between electrodes divided by the width of electrodes defining the current path) which transforms the measured conductance to that obtained if the electrodes had formed the opposite sides of a square.

DISCUSSION—Surface conductivity is expressed in siemens. It is popularly expressed as siemens/square (the size of the square is immaterial). Surface conductivity is the reciprocal of surface resistivity.

conductivity, volume, *n*—the volume conductance multiplied by that ratio of specimen volume dimensions (distance between electrodes divided by the cross-sectional area of the electrodes) which transforms the measured conductance to that conductance obtained if the electrodes had formed the opposite sides of a unit cube.

DISCUSSION—Volume conductivity is usually expressed in siemens/centimetre or in siemens/metre and is the reciprocal of volume resistivity.

conductor, *n*—a wire, or combination of wires not insulated from each other, suitable for carrying electric current. (1996) **D 1676**

continuous partial discharges (continuous corona), *n*—discharges that recur at rather regular intervals; for example on approximately every cycle of an alternating voltage or at least once per minute for an applied direct voltage.

core wrap (binder tape), *n*—paper used to wrap groups of insulated wire into cable configuration prior to sheathing.

DISCUSSION—Usually, this term is applied to telephone communication cables in which core wrap is not regularly subjected to voltage stress, but may be exposed to surges from lightning strokes or other accidental events.

corona, *n*—visible partial discharges in gases adjacent to a conductor.

DISCUSSION—This term has also been used to refer to partial discharges in general.

critical property, *n*—a quantitatively measurable characteristic which is absolutely necessary to be met if a material or product is to provide satisfactory performance for the intended use.

DISCUSSION—In some situations, specification requirements coincide with customer usage requirements. In other situations, they may not coincide, being either more or less stringent. More stringent sampling (for example, smaller AQL values) is usually used for measurement of characteristics which are considered critical. The selection of sampling plans is independent of whether the term defect or nonconformity is appropriate.

cross grains or reeves, *n*— *in mica*, tangled laminations causing imperfect cleavage.

crude mica—mica as mined; crude crystals with dirt and rock adhering.

crystallographic discoloration, *n*—*in mica*, discoloration appearing as bands of lighter or darker shades of basic color of a block of mica. (1996)

DISCUSSION—Such bands are generally parallel to the crystallographic faces of the crystal from which the block was separated.

defect, *n*—a departure of a quality characteristic from its intended level, or state, that occurs with a severity sufficient to cause an associated product or service not to satisfy intended normal, or reasonably foreseeable, usage requirements.

DISCUSSION—The terms "defect" and "nonconformity" and their derivatives are used somewhat interchangeably in the historical and current literature. Nonconformity objectively describes the comparison of test results to specification requirements, while the term defect has a connotation of predicting the failure of a product or service to perform its intended function in use. Since this latter connotation is often unintended, the term nonconformity is preferred in full consensus standards. The selection of any sample plan is independent of whether the term defect or nonconformity is appropriate.

The term defect may be appropriate for specifications mutually agreed upon by a producer and a user where specific use conditions are clearly understood. Even in these cases however, use the term defect with caution and consider substituting the term nonconformity.

For additional comments, see ANSI/ASQC A2-1987 that also states: "When a quality characteristic of a product or service is "evaluated" in terms of conformance to specification requirements, the use of the term nonconformity is appropriate."

dielectric, *n*—a medium in which it is possible to maintain an electric field with little supply of energy from outside sources.

DISCUSSION—The energy required to produce the electric field is recoverable, in whole or in part. A vacuum, as well as any insulating material, is a dielectric.

dielectric breakdown voltage (electric breakdown voltage) , *n*—the potential difference at which dielectric failure occurs under prescribed conditions, in an electrical insulating material located between two electrodes. (See also Test Method D 149, Appendix X1.)

DISCUSSION—The term **dielectric breakdown voltage** is sometimes shortened to "breakdown voltage."

dielectric constant— see **relative permittivity.**

dielectric failure (under test), *n*— an event that is evidenced by an increase in conductance in the dielectric under test limiting the electric field that can be sustained.

dielectric strength, *n*—the voltage gradient at which dielectric failure of the insulating material occurs under specific conditions of test.

dip encapsulation (a type of conformal coating)**,** *n*—an embedding process in which the insulating material is applied by immersion and without the use of an outer container.

DISCUSSION—The coating so formed generally conforms with the contour of the embedded part.

dissipation factor (loss tangent) (tan δ), *D*, *n*—the ratio of the loss index to its relative permittivity or

$$D = \kappa''/\kappa' \tag{3}$$

It is also the tangent of its loss angle, δ, or the cotangent of its phase angle, θ. (See Fig. 1 and Fig. 2.)

DISCUSSION—a:

$$D = \tan\delta = \cot\theta = X_p/R_p = G/\omega C_p = 1/\omega C_p R_p \tag{4}$$

where:

G = equivalent ac conductance,
X_p = parallel reactance,
R_p = equivalent ac parallel resistance,
C_p = parallel capacitance, and
ω = $2\pi f$ (sinusoidal wave shape assumed).

The reciprocal of the dissipation factor is the quality factor, Q, sometimes called the storage factor. The dissipation factor, D, of the capacitor is the same for both the series and parallel representations as follows:

$$D = \omega R_s C_s = 1/\omega R_p C_p \tag{5}$$

The relationships between series and parallel components are as follows:

$$C_p = C_s/(1 + D^2) \tag{6}$$

$$R_p/R_s = (1 + D^2)/D^2 = 1 + (1/D^2) = 1 + Q^2$$

DISCUSSION—b: *Series Representation*—While the parallel representation of an insulating material having a dielectric loss (Fig. 3) is usually the proper representation, it is always possible and occasionally desirable to represent a capacitor at a single frequency by a capacitance, C_s, in series with a resistance, R_s (Fig. 4 and Fig. 2).

drainage, *n*—*of an insulating varnish*, a measure of the variation in thickness from top to bottom of a varnish film obtained on the surface of a vertically dipped coated panel after a specified time and temperature. (1996) **D 115**

dressed crude mica, *n*—crude mica from which the dirt and rock have been mainly removed. (1996)

DISCUSSION—Some small pieces of inferior mica are produced and separated at this stage. This by-product is called splitting block, and can be used for the production of splittings.

electric breakdown voltage— see **dielectric breakdown voltage.**

electric field strength, *n*—the magnitude of the vector force on a point charge of unit magnitude and positive polarity.

electric strength— see **dielectric strength.**

electrification time, *n*—the time during which a steady direct potential is applied to electrical insulating materials before the current is measured.

electrolytic capacitor paper, *n*—very pure, porous paper, 17 to 100 μm thick, used to separate the metallic electrodes in electrolytic capacitors.

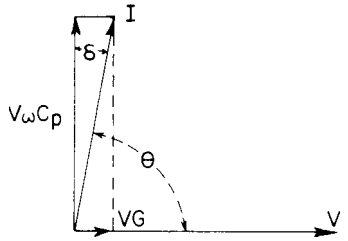

FIG. 1 Vector Diagram for Parallel Circuit

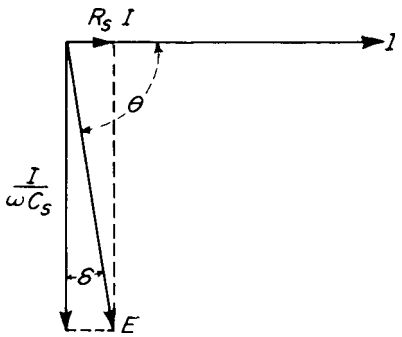

FIG. 2 Vector Diagram for Series Circuit

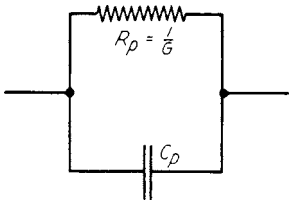

FIG. 3 Parallel Circuit

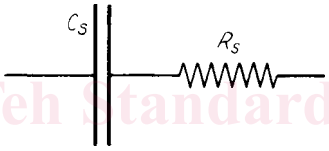

FIG. 4 Series Circuit

embedding, *n*—a general term for all methods of surrounding or enclosing components and assemblies with a substantial thickness of electrically insulating solid or foam material with voids and interstices between the parts substantially filled. See **potting, encapsulation,** and **dip encapsulation.**

encapsulation, *n*—an embedding process utilizing removable molds or other techniques in which the insulating material forms the outer surfaces of the finished unit.

erosion, electrical, *n*—the progressive wearing away of electrical insulation by the action of electrical discharges.

erosion resistance, electrical, *n*—the quantitative expression of the amount of electrical erosion under specific conditions.

excess electrostatic charge, *n*—the algebraic sum of all positive and negative electric charges on the surface of, or in, a specific volume.

failure—see **dielectric failure.**

films, *n*—trimmed mica split to specific ranges of thickness under 0.15 mm processed from block and thins.

flashover, *n*—a disruptive electrical discharge at the surface of electrical insulation or in the surrounding medium, which may or may not cause permanent damage to the insulation.

flash point, *n*—the lowest temperature of a specimen, corrected to a pressure of 760 mm Hg (101.3 kPa), at which application of an ignition source causes any vapor from the specimen to ignite under specified conditions of test. (1996) **D 115**

flat cable, *n*—any cable with two smooth or corrugated, but essentially flat, surfaces.

flat conductor, *n*—a conductor with a width-to-thickness ratio arbitrarily chosen as 5 to 1 or greater.

flat conductor cable, *n*—a cable of flat conductors.

FR, *n*—a designation noting that an electrical insulating material has been subjected to a standard test for flammability and has a rating in accordance with that standard.

DISCUSSION—The designation **FR**, when used in describing materials, does not imply flame or fire resistance.

full-impulse-voltage wave, *n*—an aperiodic transient voltage that rises rapidly to a maximum value, then falls less rapidly to zero.

gel time, *n*—*of solventless varnish*, the time required, at a specified temperature, for a solventless varnish to be transformed from a liquid state to a gel, as measured with a suitable gel time apparatus. (1996) **D 3056**

group AQL, *n*—the AQL assigned to a group of material properties.

DISCUSSION—See 5.2.2 of Practice D 3636 for additional information about the meaning of AQL.

guard electrode, *n*—one or more electrically conducting elements, arranged and connected in an electric instrument or measuring circuit so as to divert unwanted conduction or displacement currents from, or confine wanted currents to, the measurement device.

hard mica, *n*—mica which when slightly bent shows no tendency to delaminate.

DISCUSSION—Thick pieces will give a hard sound when tapped or dropped on a hard surface.

harness, *n*—one or more hookup bundles tied, clamped, or otherwise fitted together for final installation; used for interconnecting electrical circuits.

herringbones, *n*— *in mica*, numerous rulings that intersect to form a series of "V's" with included angles of about 120°.

hookup bundle, *n*—a group of insulated conductors or hookup cables grouped into an assembly prior to installation, usually with multiple breakouts.

hookup cable, *n*—two or more insulating conductors in a common covering, or two or more insulated conductors twisted or molded together without a common covering, or one or more insulated conductors with a conductive shield with or without an outer covering.

hookup wire, *n*—an insulated conductor that is used to make point-to-point connections in an electrical or electronic system.

impregnation time of paper, *n*—the time in seconds required for a liquid of specified composition and viscosity to penetrate completely from one face of a sheet of paper to the other under certain prescribed conditions. (1996) **D 202**

inclusions, *n*—foreign matter in the mica.

air inclusions appear by transmitted light as grayish areas and as silvery areas by reflected light. These are gaseous inclusions.

clay inclusions appear by any light as areas of blue, gray, brown, etc., and are intrusions of earthy materials.

mineral inclusions appear by transmitted light as areas of deep distinct and highly saturated colors such as black, brown, green, red, and so forth. These are concentrated metallic oxides.

vegetable and smokey inclusions appear by transmitted light as areas of pastel colors of low to medium saturation such as pale yellow, pale brown, pale green, and so forth. These are dispersed metallic oxides. The term" vegetable" is a misnomer.

infrared, *adj*—pertaining to the region of the electromagnetic spectrum from approximately 0.78 to 300 μm. (1996) **D 3288**

insulated conductor, *n*—a conductor covered by a layer or layers of insulating material and whose prime function is to carry current in an electric circuit.

insulating material (insulator), *n*— a material in which a voltage applied between two points on or within the material produces a small and sometimes negligible current.

*insulation resistance***—** see **resistance, insulation.**

*interlayer paper***—**see **layer insulation.**

ionization, *n*—the process by which electrons are lost from or transferred to neutral molecules or atoms to form positively or negatively charged particles.

jacket, *n*—an integral covering (sometimes fabric, reinforced), which is applied over the insulation, core, shield, or armor of a cable and whose prime function is to provide mechanical or environmental protection for the component(s) that it covers.

layer insulation, *n*—paper, 5 to 1200 μm thick, used to insulate between layers of conductors in transformers or other inductive apparatus.

loss angle (phase defect angle), δ **,** *n*—the angle whose tangent is the dissipation factor or arctan κ''/κ'. It is also the difference between 90° and the phase angle.

DISCUSSION—The relation of phase angle and loss angle is shown in Fig. 1 and Fig. 2. Loss angle is sometimes called the phase defect angle.

loss factor—obsolete term; see **loss index.**

loss index, κ'' **(**ε_r''**) ,** *n*—the magnitude of the imaginary part of the relative complex permittivity. It is the product of the relative permittivity and dissipation factor.

DISCUSSION—a—It may be expressed as the following:

$$\kappa'' = \kappa' D$$
$$= \text{power loss}/(E^2 \times f \times \text{volume} \times \text{constant})$$

When the units are watts, volts per centimetre, hertz, and cubic centimetres, the constant has the value 5.556×10^{-13}.

DISCUSSION—b—Loss index is the term agreed upon internationally. In the United States κ'' was formerly called the loss factor.

lot, *n*—an entity of electrical insulating material or product which, insofar as is practicable, consists of a single type, grade, class, size, or composition that was manufactured under essentially the same conditions and is available to the user for sampling at one time.

lot number, *n*—the number used by a producer to identify an entity of electrical insulating material or product.

magnet wire—a metal electrical conductor, covered with electrical insulation, for use in the assembly of electrical inductive apparatus such as coils for motors, transformers, generators, relays, magnets, and so forth.

DISCUSSION—The electrical insulation is usually composed of a film covering formed from a magnet wire enamel applied over a bare conductor. In some specific applications, fibrous coverings, either taped or linear filament served, are also used as electrical insulation.

mica splittings, *n*—trimmed or untrimmed mica split to thickness under 0.003 mm produced from block, thins, and splitting block. (1996)