



SLOVENSKI STANDARD
SIST EN 13480-4:2012/oprA5:2017
01-januar-2017

Kovinski industrijski cevovodi - 4. del: Proizvodnja in vgradnja - Dopolnilo A5

Metallic industrial piping - Part 4: Fabrication and installation

Metallische industrielle Rohrleitungen - Teil 4: Fertigung und Verlegung

Tuyauteries industrielles métalliques - Partie 4: Fabrication et installation

Ta slovenski standard je istoveten z: EN 13480-4:2012/prA5

ICS:

77.140.75	Jeklene cevi in cevni profili za posebne namene	Steel pipes and tubes for specific use
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SIST EN 13480-4:2012/oprA5:2017 **en,fr,de**

EUROPEAN STANDARD
NORME EUROPÉENNE
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EN 13480-4:2012
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English Version

Metallic industrial piping - Part 4: Fabrication and installation

Tuyauteries industrielles métalliques - Partie 4:
Fabrication et installation

Metallische industrielle Rohrleitungen - Teil 4:
Fertigung und Verlegung

This draft amendment is submitted to CEN members for enquiry. It has been drawn up by the Technical Committee CEN/TC 267.

This draft amendment A5, if approved, will modify the European Standard EN 13480-4:2012. If this draft becomes an amendment, CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for inclusion of this amendment into the relevant national standard without any alteration.

This draft amendment was established by CEN in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

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Recipients of this draft are invited to submit, with their comments, notification of any relevant patent rights of which they are aware and to provide supporting documentation.

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EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

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European foreword

This document (EN 13480-4:2012/prA5:2016) has been prepared by Technical Committee CEN/TC 267 “Industrial piping and pipelines”, the secretariat of which is held by AFNOR.

This document is currently submitted to the CEN Enquiry.

This document has been prepared under a mandate given to CEN by the European Commission and the European Free Trade Association, and supports essential requirements of EU Directive(s).

For relationship with EU Directive(s), see informative Annex ZA, which is an integral part of this document.

This document includes the text of the amendment itself. The amended/corrected pages of EN 13480-4:2012 will be published in the new Edition 2017 of the European Standard.

EN 13480-4:2012/prA5:2016 (E)**1 Modification to 9.1, Welding personnel**

The definitive revised sub-clause 9.1.1 shall read as follows:

“9.1.1 Welding work shall be carried out by approved welders.

The welders shall be approved in accordance with EN ISO 9606-1:2013 for the intended processes, material groups and range of sizes and shall be in possession of a valid test certificate in accordance with EN ISO 9606-1:2013, Annex A.

Welding operators for fully mechanized or automatic processes shall be approved in accordance with EN ISO 14732:2013.

For pressure equipment, permanent joints in categories II and III, the route 9.3c) according to EN ISO 9606-1 and route 5.3 c) according to EN ISO 14732 is not permitted. Verification of the quality program in accordance with EN ISO 3834-2 or EN ISO 3834-3 does not require any certification.

NOTE Previous qualifications according to EN 287-1 or EN 1418 remain valid and may be prolonged in accordance with EN 287-1 or EN 1418.”.