



SLOVENSKI STANDARD
SIST EN 13480-4:2012/A5:2018
01-januar-2018

Nadomešča:
SIST EN 13480-4:2012

Kovinski industrijski cevovodi - 4. del: Proizvodnja in vgradnja - Dopolnilo A5

Metallic industrial piping - Part 4: Fabrication and installation

Metallische industrielle Rohrleitungen - Teil 4: Fertigung und Verlegung

Tuyauteries industrielles métalliques - Partie 4: Fabrication et installation

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Ta slovenski standard je istoveten z: EN 13480-4:2012/A5:2017

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ICS:

77.140.75	Jeklene cevi in cevni profili za posebne namene	Steel pipes and tubes for specific use
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SIST EN 13480-4:2012/A5:2018 **en,fr,de**

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EUROPEAN STANDARD
NORME EUROPÉENNE
EUROPÄISCHE NORM

EN 13480-4:2012/A5

June 2017

ICS 23.040.01

English Version

Metallic industrial piping - Part 4: Fabrication and installation

Tuyauteries industrielles métalliques - Partie 4 :
Fabrication et installation

Metallische industrielle Rohrleitungen - Teil 4:
Fertigung und Verlegung

This amendment A5 modifies the European Standard EN 13480-4:2012; it was approved by CEN on 6 April 2017.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for inclusion of this amendment into the relevant national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

This amendment exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and United Kingdom.

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EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

CEN-CENELEC Management Centre: Avenue Marnix 17, B-1000 Brussels

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European foreword

This document (EN 13480-4:2012/A5:2017) has been prepared by Technical Committee CEN/TC 267 "Industrial piping and pipelines", the secretariat of which is held by AFNOR.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by December 2017, and conflicting national standards shall be withdrawn at the latest by December 2017.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

This document has been prepared under a mandate given to CEN by the European Commission and the European Free Trade Association, and supports essential requirements of EU Directive(s).

For relationship with EU Directive(s), see informative Annex ZA, which is an integral part of EN 13480-4:2012.

This document includes the text of the amendment itself. The amended/corrected pages of EN 13480-4:2012 will be published in the new Edition 2017 of the European Standard.

According to the CEN-CENELEC Internal Regulations, the national standards organisations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

1 Modification to 9.1, Welding personnel

Replace Paragraph 9.1.1 with the following one:

“9.1.1 Welding work shall be carried out by approved welders.

The welders shall be approved in accordance with EN ISO 9606-1:2013 for the intended processes, material groups and range of sizes and shall be in possession of a valid test certificate in accordance with EN ISO 9606-1:2013, Annex A.

Welding operators for fully mechanized or automatic processes shall be approved in accordance with EN ISO 14732:2013.

For pressure equipment, permanent joints in categories II and III, the route 9.3 c) according to EN ISO 9606-1 and route 5.3 c) according to EN ISO 14732 is not permitted. Verification of the quality program in accordance with EN ISO 3834-2 or EN ISO 3834-3 does not require any certification.

NOTE Previous qualifications according to EN 287-1 or EN 1418 remain applicable as long as their validity has not expired.”.

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