



Designation: D 5106 – 99

Standard Specification for Steel Slag Aggregates for Bituminous Paving Mixtures¹

This standard is issued under the fixed designation D 5106; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last approval. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reapproval.

1. Scope

1.1 This specification covers crushed steel slag coarse and fine aggregates suitable for use in bituminous paving mixtures.

1.2 Steel slag coarse and fine aggregates shall be used entirely (Note 1) or combined with other mineral aggregates covered in Specification D 692 or D 1073, to produce paving mixtures as described in Specification D 3515 or D 4215.

NOTE 1—When 100 % of the coarse aggregate in a bituminous mixture is steel slag, the amount of steel slag fines in that mixture may be limited to prevent bulking.

1.3 The values stated in SI units are to be regarded as standard. The values shown in parentheses are for information only.

1.4 The text of this specification references notes and footnotes which provide explanatory material. These notes and footnotes (excluding those in tables and figures) shall not be considered as requirements of the standard.

2. Referenced Documents

2.1 ASTM Standards:

- C 88 Test Method for Soundness of Aggregates by Use of Sodium Sulfate or Magnesium Sulfate²
- C 117 Test Method for Material Finer Than 75 μm (No. 200) Sieve in Mineral Aggregates by Washing²
- C 125 Terminology Relating to Concrete and Concrete Aggregates²
- C 131 Test Method for Resistance to Degradation of Small-Size Coarse Aggregate by Abrasion, and Impact in the Los Angeles Machine²
- C 136 Test Method for Sieve Analysis of Fine and Coarse Aggregates²
- C 142 Test Method for Clay Lumps and Friable Particles in Aggregate

D 8 Terminology Relating to Materials for Roads and Pavements³

D 75 Practice for Sampling Aggregates³

D 448 Classification for Sizes of Aggregate for Road and Bridge Construction³

D 692 Specification for Coarse Aggregate for Bituminous Paving Mixtures³

D 1073 Specification for Fine Aggregates for Bituminous Paving Mixtures³

D 3319 Test Method for Accelerated Polishing of Aggregates Using the British Wheel³

D 3515 Specification for Hot-Mixed, Hot-Laid Bituminous Paving Mixtures³

D 3665 Practice for Random Sampling of Construction Materials³

D 4215 Specification for Cold-Mixed, Cold-Laid Bituminous Paving Mixtures³

D 4318 Test Method for Liquid Limit, Plastic Limit, and Plasticity Index of Soils⁴

D 4792 Test Method for Potential Expansion of Aggregates from Hydration Reactions³

D 4867 Test Method for Effect of Moisture on Asphalt Concrete Paving Mixtures³

D 5711 Test Method for Adherent Fines³

D 5821 Test Method for Determining the Percentage of Fractured Particles in Coarse Aggregate³

2.2 Federal Registrar:

SW846 1311 EPA Test Method, Toxicity Characteristic Leaching Procedure⁵

3. Terminology

3.1 Definitions of Terms Specific to This Standard:

3.1.1 *steel slag, n*—the nonmetallic product, consisting essentially of calcium silicates and ferrites combined with fused and mineralogically combined oxides of iron, aluminum,

¹ The specification is under the jurisdiction of ASTM Committee D-4 on Road and Paving Materials and is the direct responsibility of Subcommittee D04.50 on Aggregate Specifications.

Current edition approved June 10, 1999. Published August 1999. Originally published as D 5106-91. Last previous edition D 5106-91.

² *Annual Book of ASTM Standards*, Vol 04.02.

³ *Annual Book of ASTM Standards*, Vol 04.03.

⁴ *Annual Book of ASTM Standards*, Vol 04.08.

⁵ Available from the Department of Commerce, National Technical Information Center, 5285 Port Royal Road, Springfield, VA 22151. Order Number: EPAW-846.3.3.