
**Paints and varnishes — Standard
panels for testing**

Peintures et vernis — Panneaux normalisés pour essai

iTeh Standards
(<https://standards.iteh.ai>)
Document Preview

[ISO 1514:2016](https://standards.iteh.ai/catalog/standards/iso/29f10ec5-a638-4467-a0b4-89735242c353/iso-1514-2016)

<https://standards.iteh.ai/catalog/standards/iso/29f10ec5-a638-4467-a0b4-89735242c353/iso-1514-2016>



iTeh Standards
(<https://standards.iteh.ai>)
Document Preview

[ISO 1514:2016](https://standards.iteh.ai/catalog/standards/iso/29f10ec5-a638-4467-a0b4-89735242c353/iso-1514-2016)

<https://standards.iteh.ai/catalog/standards/iso/29f10ec5-a638-4467-a0b4-89735242c353/iso-1514-2016>



COPYRIGHT PROTECTED DOCUMENT

© ISO 2016, Published in Switzerland

All rights reserved. Unless otherwise specified, no part of this publication may be reproduced or utilized otherwise in any form or by any means, electronic or mechanical, including photocopying, or posting on the internet or an intranet, without prior written permission. Permission can be requested from either ISO at the address below or ISO's member body in the country of the requester.

ISO copyright office
Ch. de Blandonnet 8 • CP 401
CH-1214 Vernier, Geneva, Switzerland
Tel. +41 22 749 01 11
Fax +41 22 749 09 47
copyright@iso.org
www.iso.org

Contents

	Page
Foreword	v
Introduction	vi
1 Scope	1
2 Normative references	1
3 Steel panels	1
3.1 Material.....	1
3.2 Storage prior to preparation.....	2
3.3 Preparation by solvent cleaning.....	2
3.4 Preparation by aqueous cleaning (spray or immersion process).....	2
3.5 Preparation by abrasion.....	2
3.5.1 General.....	2
3.5.2 Hand abrasion.....	3
3.5.3 Circular mechanical abrasion.....	3
3.5.4 Linear grinding.....	3
3.6 Inspection and cleaning.....	3
3.7 Preparation by phosphate treatment.....	3
3.7.1 General.....	3
3.7.2 Amorphous iron phosphate treatment.....	3
3.8 Preparation by blast-cleaning.....	4
4 Tinplate panels	4
4.1 Material.....	4
4.2 Preparation by solvent or aqueous cleaning.....	4
4.3 Preparation by abrasion.....	4
5 Zinc- and zinc-alloy-coated panels	4
5.1 Material.....	4
5.2 Preparation by solvent cleaning.....	5
5.3 Preparation by aqueous cleaning.....	5
6 Aluminium panels	5
6.1 Material.....	5
6.2 Preparation by solvent cleaning.....	5
6.3 Preparation by aqueous cleaning.....	5
6.4 Preparation by abrasion.....	5
7 Coil-coating panels of steel or aluminium	6
7.1 Material.....	6
7.2 Coating.....	6
7.3 Substrate.....	6
7.4 Preparation by solvent cleaning.....	6
8 Plastics panels	6
8.1 Material.....	6
8.2 Preparation by solvent cleaning.....	6
8.3 Preparation by detergent cleaning.....	6
8.4 Pretreatment by flaming.....	6
9 Glass-fibre reinforced plastic composite panels (GRP)	7
9.1 Material.....	7
9.2 Preparation by solvent cleaning.....	7
9.3 Preparation by detergent cleaning.....	7
10 Carbon-fibre reinforced plastic composite panels (CFRP)	7
10.1 Material.....	7
10.2 Preparation by solvent cleaning.....	7
10.3 Preparation by detergent cleaning.....	7

11	Glass panels	7
	11.1 Material	7
	11.2 Preparation by solvent cleaning.....	7
	11.3 Preparation by detergent cleaning.....	7
12	Hardboard	8
	12.1 Material	8
	12.2 Preparation	8
13	Gypsum plasterboards panels and gypsum boards with fibrous reinforcement panels	8
	13.1 Material	8
	13.2 Preparation	8
14	Fibre-reinforced cement panels	8
	Annex A (informative) General guidelines on preparation of steel panels by blast-cleaning	9
	Annex B (informative) Common substrate panels	10
	Bibliography	11

iTeh Standards
(<https://standards.iteh.ai>)
Document Preview

[ISO 1514:2016](https://standards.iteh.ai/catalog/standards/iso/29f10ec5-a638-4467-a0b4-89735242c353/iso-1514-2016)

<https://standards.iteh.ai/catalog/standards/iso/29f10ec5-a638-4467-a0b4-89735242c353/iso-1514-2016>

Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see www.iso.org/patents).

Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation on the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT) see the following URL: www.iso.org/iso/foreword.html.

The committee responsible for this document is ISO/TC 35, *Paints and varnishes*, Subcommittee SC 9, *General test methods for paints and varnishes*.

This fifth edition cancels and replaces the fourth edition (ISO 1514:2004), which has been technically revised with the following changes:

- a) the preparation by zinc-phosphate and chromate treatment, chromate conversion coating and acid chromating, was deleted;
- b) the following materials have been amended: coil-coated panels, plastics panels, glass-fibre reinforced plastics composite panels (GRP), carbon-fibre reinforced plastics composite panels (CFP);
- c) the former Annex B on characterization of zinc and zinc alloy coatings has been deleted;
- d) a new [Annex B](#) on common substrate panel has been added;
- e) the normative references have been updated.

Introduction

For many of the test methods most widely used for paints and varnishes, the type of panel used and the particular way in which it is prepared for use can affect the test results to a significant degree. Consequently, it is important to standardize as carefully as possible both the panels and the procedures used to prepare the panels prior to painting.

It is not possible to include in an International Standard all the types of panels and preparation needed for paint testing

This International Standard describes preparation procedures that are known to be reproducible and gives additional guidance in instances where there might still be doubt due to lack of international uniformity of the procedure.

iTeh Standards
(<https://standards.itih.ai>)
Document Preview

[ISO 1514:2016](https://standards.itih.ai/catalog/standards/iso/29f10ec5-a638-4467-a0b4-89735242c353/iso-1514-2016)

<https://standards.itih.ai/catalog/standards/iso/29f10ec5-a638-4467-a0b4-89735242c353/iso-1514-2016>