



SLOVENSKI STANDARD SIST EN ISO 3452-2:2021

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Neporušitvene preiskave - Pregled s penetranti - 2. del: Preiskava penetrantskih snovi (ISO 3452-2:2021)

Non-destructive testing - Penetrant testing - Part 2: Testing of penetrant materials (ISO 3452-2:2021)

Zerstörungsfreie Prüfung - Eindringprüfung - Teil 2: Prüfung von Eindringmitteln (ISO 3452-2:2021)

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Essais non destructifs - Examen par ressuage - Partie 2: Essai des produits de ressuage (ISO 3452-2:2021)

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EUROPEAN STANDARD

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Supersedes EN ISO 3452-2:2013

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Non-destructive testing - Penetrant testing - Part 2: Testing of penetrant materials (ISO 3452-2:2021)

Essais non destructifs - Examen par ressuage - Partie 2:
Essai des produits de ressuage (ISO 3452-2:2021)

Zerstörungsfreie Prüfung - Eindringprüfung - Teil 2:
Prüfung von Eindringmitteln (ISO 3452-2:2021)

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European foreword

This document (EN ISO 3452-2:2021) has been prepared by Technical Committee ISO/TC 135 "Non-destructive testing" in collaboration with Technical Committee CEN/TC 138 "Non-destructive testing" the secretariat of which is held by AFNOR.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by December 2021, and conflicting national standards shall be withdrawn at the latest by December 2021.

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INTERNATIONAL
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ISO
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**Non-destructive testing — Penetrant
testing —**

**Part 2:
Testing of penetrant materials**

Essais non destructifs — Examen par ressuage —

Partie 2: Essai des produits de ressuage

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Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

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This document was prepared by Technical Committee ISO/TC 135, *Non-destructive testing*, Subcommittee SC 2, *Surface methods*, in collaboration with the European Committee for Standardization (CEN) Technical Committee CEN/TC 138, *Non-destructive testing*, in accordance with the Agreement on technical cooperation between ISO and CEN (Vienna Agreement).

This third edition cancels and replaces the second edition (ISO 3452-2:2013), which has been technically revised.

The main changes compared to the previous edition are as follows:

- normative references updated;
- [Tables 1, 4, 8, 9](#) corrected;
- [4.2](#) modified;
- [5.1](#) modified;
- [6.6](#) revised;
- former Annex B deleted;
- editorial changes made.

A list of all parts in the ISO 3452 series can be found on the ISO website.

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